

**Dr. Ambedkar Institute of Technology**  
**Department of Mechanical Engineering**

The documents enclosed are verified and approved.



HOD

Dept. of Mechanical Engineering

Department of Mechanical Engineering  
Dr. Ambedkar Institute of Technology  
Bengaluru - 560 056.

**Department of Mechanical Engineering**

**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Internship Undergone Status of 7th Sem Students**

**Dr.AIT/Dean(A)/967/2021-22**

Sl No.	USN	Name of the Student	Title	Date		Name of the Industry/Company/ Organization	Part Time/Full Time	Online/O ffline
				From	To			
1	1DA18ME082	PRAJWAL P	PISTON AND PISTON RINGS	13/09/2021	12/10/2021	FEDERAL MOGUL GOETZE INDIA Ltd.	FULL TIME	OFFLINE
2	1DA18ME011	AMITH R S	PISTON AND PISTON RINGS	13/09/2021	12/10/2021	FEDERAL MOGUL GOETZE INDIA Ltd.	FULL TIME	OFFLINE
3	1DA18ME010	AKSHITH KUMAR K N	HVAC DESIGN	9/8/2021	13/09/2021	prinston smart Engineers	FULL TIME	ONLINE
4	1DA19ME430	VIMALA S	ARDC (Aircraft research and design centre)	8/9/2021	6/10/2021	Hindustan aeronautics limited	FULL TIME	OFFLINE
5	1DA18ME029	DAWOOD MUZAWAR	PYTHON WITH MACHINELEARNING	1/9/2021	30/09/2021	KARUNADU TECHNOLOGIES PVt LTD	FULL TIME	ONLINE
6	1DA19ME407	CHARAN.C	Precision components milling and jig boring work	3/9/2021	4/10/2021	V.L.I INDUSTRIES	FULL TIME	OFFLINE
7	1DA18ME105	Salil Deshpande	CNC Programming and Machining	10/7/2021	10/8/2021	Government Tool Room and Training Center-GTTC	FULL TIME	OFFLINE
8	1DA18ME056	MADHU C	HVAC DESIGN	9/8/2021	13/09/2021	prinston smart engineers	FULL TIME	ONLINE
9	1DA18ME106	SANJAY H P	PISTON AND PISTON RINGS	13/09/2021	12/10/2021	FEDERAL MOGUL GOETZE INDIA Ltd.		OFFLINE
10	1DA18ME053	KISHORE N	HVAC DESIGN	9/12/2021	13/01/2022	PRINSTON SMART ENGINEERS	FULL TIME	ONLINE
11	1DA19ME429	UMESH	SOLID WORKS	2/9/2021	24/09/2021	GTTC	FULL TIME	OFFLINE
12	1DA18ME118	SIDDARTH	FOUNDRY AND FORGEING	20/09/2021	19/10/2021	HAL BANGALORE	FULL TIME	OFFLINE



Sl No.	USN	Name of the Student	Title	Date		Name of the Industry/Company/ Organization	Part Time/Full Time	Online/O ffline
				From	To			
14	1DA19ME405	C CHETHAN	SOLID WORKS	2/9/2021	24/09/2021	GTTC	FULL TIME	OFFLINE
15	1DA19ME427	SUDHINDRA KS	TECHNICIAN & FLOOR PLANNER	24/08/2021	25/09/2021	INTERNATIONAL TRADING	FULL TIME	OFFLINE
16	1DA18ME130	TEJAS BH	FOUNDRY AND FORGEING	20/09/2021	19/10/2021	HAL BANGALORE	FULL TIME	OFFLINE
17	1DA18ME079	Pavan R	Electric vehicle Technology	16/08/2021	11/9/2021	technologies Pvt limited	FULL TIME	ONLINE
18	1DA18ME092	Rajath J M	Electric Vehicle Technology	16/08/2021	11/9/2021	Technologies Pvt Limited	FULL TIME	ONLINE
19	1DA18ME043	HARSHITH KUMAR	CNC OPERATIONS AND PROGRAMMING	23/08/2021	17/09/2021	VTU-NASD	FULL TIME	ONLINE
20	1DA18ME132	THULASI RAM T R	FOUNDRY AND FORGE DIVISION	20/09/2021	19/10/2021	HAL BANGALORE	FULL TIME	OFFLINE
21	1DA18ME090	RAGHU.V.T	Electric Vehicle Technology	16/06/2021	13/07/2021	Skill Dzire	FULL TIME	ONLINE
22	1DA18ME074	NITHIN N	Fabrication and quality check	1/9/2021	29/09/2021	Sri Raghavendra Industries	FULL TIME	OFFLINE
23	1DA18ME075	PAVAN	Electric vehicle Technology	30/08/2021	25/09/2021	Technologies Pvt limited	FULL TIME	ONLINE
24	1DA19ME425	SHASHANK A	HVAC DESIGN	9/8/2021	13/09/2021	PRINSTON SMART ENGINEERS	FULL TIME	ONLINE
25	1DA18ME116	SHREYASRAJURK	Pedestal 575 cutting tools and Tool life measurements	1/9/2021	30/09/2021	Cast Craft Pvt Ltd	FULL TIME	OFFLINE
26	1DA18ME014	Anmol N	Production and quality engineer	27/09/2021	27/10/2021	Incesol Engineering Solutions pvt Ltd	Full time	OFFLINE
27	1DA18ME003	Abhishek M Veeraghantimath	Robotics	1/6/2019	31/07/2019	Verzeo EduTech	fFULL TIME	ONLINE
28	1DA19ME434	YOGESH N	INTERNSHIP TRAINEE STUDENT	6/9/2021	3/10/2021	VLI INDUSTERIES PVT LTD	FULL TIME	OFFLINE
29	1DA18ME080	PRAJWAL	Electric Vehicle Technology	29/08/2021	25/09/2021	Technology Pvt limited	FULL TIME	ONLINE

Sl No.	USN	Name of the Student	Title	Date		Name of the Industry/Company/ Organization	Part Time/Full Time	Online/O ffline
				From	To			
31	1DA18ME127	SUNIL N S	Pedestal 575 cutting tools and Tool life measurements	1/9/2021	30/09/2021	Cast Craft Pvt Ltd	FULL TIME	OFFLINE
32	1DA18ME115	SHIVASHANKAR T C	Sheet metal operations and Solid Works	1/9/2021	30/09/2021	Networth System Pvt Ltd	FULL TIME	OFFLINE
33	1DA19ME409	DhanushGowda K S	product design	13/12/2021	15/01/2022	Skill drive	Full time	ONLINE
34	1DA18ME070	Nikhil Suryan	Aircraft Division	6/10/2021	31/10/2021	Hindustan Aeronautical limited	Full Time	OFFLINE
35	1DA18ME121	Sufiyan Ahmed	Aircraft Division	6/10/2021	31/10/2021	Hindustan Aeronautical limited	Full Time	OFFLINE
36	1DA18ME133	VARSHITHA S	Aircraft research and design centre (ARDC)	8/9/2021	6/10/2021	Hindustan Aeronautical limited	Full time	OFFLINE
37	1DA18ME027	chethan s bashetty	CNC OPERATIONS AND PROGRAMMING	23/08/2021	17/09/2021	VTU-NASD	FULL TIME	Online
38	1DA19ME422	SAGAR B	INTERNSHIP TRAINEE STUDENT	6/9/2021	3/10/2021	VL I INDUSTRIES PVT LTD	FULL TIME	OFFLINE
39	1DA18ME139	VISHAL	MECHANICAL DESIGN	25/08/2021	25/09/2021	ELITE TECHNO GROUPS	FULL TIME	ONLINE
40	1DA18ME050	K HANUMANTHA	Electric Vehicle Technology	14-06-2021	12/7/2021	SkillDzire	Full Time	online
41	1DA19ME424	SANTOSH	Construction Equipment	1/8/2021	31/08/2021	Volvo CE INDIA PVT LTD	Full Time	Offline
42	1DA18ME098	RAVIKANT R PATIL	Electric vehicle technology	14-06-2021	12/7/2021	skill Dzire	Full Time	Online
43	1DA18ME060	MALLIKARJUN	Electric vehicle technology	14-06-2021	12/7/2021	SkillDzire	full time	online
44	1DA18ME095	RAKESH GOUNDI	Electric vehicle technology	16/08/2021	25/09/2021	SkillDzire	Full Time	online
45	1DA19ME408	Charan R N	HVAC Design	9/8/2021	13/09/2021	PRINSTON SMART ENGINEERING	Full time	Online
46	1DA18ME019	Bharath G	Web Development	15-08-2021	15-09-2021	Prinston Smart Engineers	Full time	Online

Sl No.	USN	Name of the Student	Title	Date		Name of the Industry/Company/Organization	Part Time/Full Time	Online/Offline
				From	To			
47	1DA18ME059	Malagoud Patil	CNC OPERATIONS AND PROGRAMMING	23-08-2021	17-09-2021	VTU-NASD	full time	online
48	1DA18ME101	Rohith Kumar K N	HVAC DESIGN	15/08/2021	20/09/2021	PRINSTON SMART ENGINEERS	Full time	Online
49	1DA18ME001	ABHAY P DEVANGAVI	OF MECHANICAL SYSTEMS	7/6/2021	3/7/2021	DECIBELS LAB PVT LTD	FULL TIME	Offline
50	1DA18ME054	KRISHNA POL	Manufacturing of Railwheel ,Axles and their assembly	1/9/2021	30/09/2021	Rail Wheel factory yalahanka Bangalore	FULL TIME	OFFLINE
51	1DA18ME097	Ravi Kumar B	AutoCAD	15/10/2021	21/11/2021	Intrenshala	Full Time	Online
52	1DA19ME416	NAVEENA M R	aerospace precision components	1/9/2021	30/09/2021	WE3 Solution	FULL TIME	OFFLINE
53	1DA18ME096	Rakshith N	PISTON AND PISTON RINGS	13/09/2021	12/10/2021	FEDERAL MOGUL GOETZE INDIA Ltd.	Full time	Offline
54	1DA19ME418	Nithish Mithra J	Mechanical automobile workshop worker	2/4/2021	25/05/21	FORTUNE MOTORS	full time	OFFLINE
55	1DA18ME008	Akshay R Hegde	Computer Aided Design	6/9/2021	20/10/21	CADWORKS India	Full time	Online
56	1DA19ME412	MALLIKARJUN BANGARER	CNC PROGRAMMER	6/9/2021	5/10/2021	GTTC, Hanagal	Full time	offline
57	1DA18ME044	Hemanth Kumar H S	AUTOCAD	2/10/2020	16/11/20	INTERNSHALA	FULLTIME	online
58	1DA18ME046	Indresh Shrinivas Katti	Agricultural UAV Spray Nozzles	8/9/2021	13/10/21	Dynamatic Technologies Limited	Full Time	Offline
59	1DA18ME093	Rajath S	CNC Machine Operations	29/09/2021	29/10/2021	S M Technologies	Full Time	offline
60	1DA18ME069	NANDITHA R	ARDC	8/9/2021	6/10/2021	Hindustan aeronautics limited	FULL TIME	OFFLINE
61	1DA18ME100	RESHMA N	ARDC	8/9/2021	6/10/2021	Hindustan aeronautics limited	FULL TIME	OFFLINE
62	1DA18ME112	Sharat M Kuchanur	Production of Sucrose	6/9/2021	25/09/2021	Bilagi Sugar Mill limited	Full time	Offline

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				From	To			
63	1DA18ME111	Shamik Patil	Investment Casting Process	1/9/2021	30/09/2021	Uni Tritech India, Dharwad	Full Time	Offline
64	1DA18ME009	Akshayakumar Vaidya	Custom Engineering Projects Management Insights	1/10/2021	30/10/21	Merck Life Science Pvt Ltd	Full time	Offline
65	1DA19ME415	NAVEENA K S	HVAC DESIGN	9/8/2021	13/09/2021	priston engineers	full time	online
66	1DA19ME428	SYED ANWAAR ASHRAFF	INTERNSHIP TRAINEE STUDENT	6/9/2021	3/10/2021	VLI INDUSTRIES PVT LTD	Full time	offline
67	1DA19ME406	CHANDAN K	Services on engines	27/08/21	26/09/21)	koel care kirloskar service company	Full time	offline
68	1DA18ME077	PAVAN KUMAR SD	Automation Technology	13/09/2021	13/10/2021	Bosch Rexroth Limited	Full time	Online
69	1DA19ME426	S VIGNESH PRABHU	Design and Production intern	26/08/2021	10/10/2021	Mastiebikes Pvt Ltd	Full time	Offline
70	1DA19ME426	SHREYAS R	INTERNSHIPO TRAINEE STUDENT	6/9/2021	3/10/2021	VLI INDUSTRIES PVT LTD	Full time	Offline
71	1DA18ME026	CHEZHAN KUMAR N R	CNC OPERATIONS AND PROGRAMMING	23/08/2021	17/09/2021	VTU-NASD	FULL TIME	ONLINE
72	1DA19ME413	MALLIKARJUN K BANAGONDE	CNC PROGRAMMER	6/9/2021	5/10/2021	GTTC, hanagal	Full time	Offline
73	1DA19ME410	KSHITIJ KULKARNI	C AND C++ PROGRAMMING	1/9/2021	16/11/2021	INTERNSHALA	PART TIME	ONLINE
74	1DA18ME002	Abhilash K A	Foundary And Forge	22/09/2021	14/10/2021	Hindustan Aeronautics Limited	Full Time	Offline
75	1DA19ME400	Abdul salam	MANUFACTURING COMPANY	9/9/2021	7/10/2021	INDUSTRIES LTD UNIT-	Full time	offline
76	1DA19ME414	Mohammed Faisal	and jig boring machining works	6/9/2021	4/10/2021	V L I INDUSTRIES	Full time	offline
77	1DA18ME102	S MANJUNATH	Production, Research & Development	3/9/2021	1/10/2021	ITI LIMITED COMPANY	Full time	offline
78	1DA18ME143	YASHWANTH E V	Handling System in Thermal power plant	18/08/2021	17/09/2021	Industrial systems Group, BHEL	Full Time	Offline

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				From	To			
79	1DA18ME091	RAJAT S NAVARATHNA	Mechanical Activities in MTRDC	1/9/2021	1/10/2021	Research and Development Center,	Full Time	Offline
80	1DA18ME022	CHANDAN P KESTHUR	Production, Research & Development	3/9/2021	1/10/2021	ITI LIMITED COMPANY	Full time	Offline
81	1DA18ME099	REDDY KUMAR V	PROGRAMMING & OPERATIONS	2/9/2021	30/09/2021	GTTC	Full Time	Offline
82	1DA18ME062	MANOJ K	CATIA V5	2/9/2021	30/09/2021	GTTC	Full Time	Offline
83	1DA18ME081	Prajwal B M	ELECTRIC VEHICLE TECHNOLOGY	14/06/21	12/7/2021	Skilldzire Pvt limited	Full time	Online
84	1DA18ME072	NISHANTH	ELECTRIC VEHICLE TECHNOLOGY	16/08/2021	11/9/2021	TECHNOLOGIES PVT LTD	FULL TIME	ONLINE
85	1DA18ME084	PRAVEENKUMAR R	PROGRAMMING & OPERATIONS	2/9/2021	30/09/2021	GTTC	FULL TIME	Offline
86	1DA18ME100	Reshma N	Aircraft research and design centre (ARDC)	8/9/2021	6/10/2021	Aeronautical limited (HAL)	FULL TIME	Offline
87	1DA18ME048	Jayanth Kumar H K	HVAC DESIGN	9/12/2021	13/01/2022	PRINSTON SMART ENGINEERS	FULL TIME	Online
88	1DA18ME138	VINUTHA KV	FOUNDRY AND FORGING	20/09/2021	19/10/2021	HAL BENGALURU	FULL TIME	OFFLINE
89	1DA19ME421	RUDRESH B	aerospace precision components	1/9/2021	30/09/2021	WE3 Solutions	FULL TIME	Offline
90	1DA18ME144	YATHIN M P	PRODUCT DESIGN	13/12/2021	15/01/2022	SKILL DZIRE	FULL TIME	ONLINE
91	1DA18ME125	SUMANTH	CNC OPERATIONS AND PROGRAMMING	23/08/2021	17/09/2021	VTU-NASD	FULL TIME	ONLINE
92	1DA18ME129	SYED ATEEQUE MOINUDDIN QUADRI	Handling System in Thermal power plant	18/08/2021	17/09/2021	Industrial systems Group, BHEL	FULL TIME	OFFLINE
93	1DA19ME435	YUVARAJACHARIA	HVAC DESIGN	9/8/2021	13/09/2021	PRINSTON SMART ENGINEERS	FULL TIME	ONLINE
94	1DA18ME131	TEJAS T	CNC OPERATIONS AND PROGRAMMING	13/09/2021	8/10/2021	VTU-NASD	FULL TIME	ONLINE

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				From	To			
95	1DA18ME114	SHIVAKUMAR P K	system for Steam turbine protection	1/9/2021	5/10/2021	REXROTH EXCELLENCE	FULL TIME	OFFLINE
96	1DA17ME056	HARSHITHA V	CNC programming and operations	30/8/2021	29/09/2021	training centre, maddur	FULL TIME	OFFLINE
97	1DA18ME134	VEERESH R	Electric Vehicle	15/07/2021	15/08/2021	Elite Techno Groups	FULL TIME	ONLINE
98	1DA19ME411	kumar Swamy M D	master Cam	2/9/2021	24/02/2021	training centre, banglore	full time	OFFLINE
99	1DA18ME078	PAVAN P	WORM CUTTING AND TURNING	10/9/2021	26/01/2022	BELATHUR INDUSTRIES	FULL TIME	OFFLINE
100	1DA18ME034	Gangadhar Gowda M C	Production,Research & Development	1/9/2021	28/09/2021	ITI LIMITED COMPANY	FULL TIME	OFFLINE
101	1DA18ME020	Biradar Abhishek Bhagwatrao	Production, Research & Development	3/9/2021	1/10/2021	ITI LIMITED COMPANY	FULL TIME	FULL TIME
102	1DA18ME088	Rachappa	Electric vehicle technology	16/08/2021	11/9/2021	Technologies Pvt Limited	FULL TIME	ONLINE
103	1DA18ME066	N N Amogha Rao	HVAC DESIGN	9/8/2021	13/09/2021	PRINSTON SMART ENGINEERS	FULL TIME	ONLINE
104	1DA18ME122	SUHAS A	CNC OPERATIONS AND PROGRAMMING	13/09/2021	8/10/2021	VTU-NASD	FULL TIME	ONLINE
105	1DA19ME423	Sandeepa Gouda	HVAC DESIGN	25/08/2021	24/09/2021	PRINSTON SMART ENGINEERS	FULL TIME	ONLINE
106	1DA18ME057	Mahadev Reddy	HVAC DESIGN	9/8/2021	13/09/2021	PRISTAN SMART ENGINEERS	FULL TIME	ONLINE
107	1DA19ME417	Naveena v	aerospace precision components	1/9/2021	30/9/21	WE3 SOLUTIONS	Full time	off line
108	1DA18ME004	Aditya	14 MW CO-GENERATION POWER PLANT	1/9/2021	30/09/2021	BHALKESHWAR SUGARS LTD	FULL TIME	OFFLINE
109	1DA18ME076	PAVAN J	Automation Technology	13/09/2021	12/10/2021	Bosch Rexroth Limited	FULL TIME	ONLINE
110	1DA18ME005	Ajayshankar A	Internship Trainee Student	27/09/2021	25/10/2021	Global Machines	Full Time	Offline





भारत हेवी इलेक्ट्रिकल्स लिमिटेड  
(भारत सरकार का उपक्रम)  
Bharat Heavy Electricals Limited  
(A Government of India Undertaking)  
इण्डस्ट्रियल सिस्टम्स ग्रुप  
INDUSTRIAL SYSTEMS GROUP

फोन / Phone : 080-2218 4040  
फैक्स / Fax : 080-2356 2713  
ई-मेल / e-mail : bgeorge@bhel.in  
मोबाइल / Mobile : 94490 68052  
पो.बॉ. नं. 1249, प्रो. सी एन आर राव सर्कल,  
आईआईएससी पोस्ट, मल्लेश्वरम, बेंगलूरु-560 012. भारत  
P.B. No. 1249, Prof. CNR Rao Circle, IISc Post  
Malleshwaram, Bengaluru-560012. INDIA

Ref:IS:02:HRD:PT/885/2021-22

Date:17-09-2021

### CERTIFICATE

*This is to certify that, **MR.YASHWANTH E V**  
(1DA18ME143) who is pursuing his/her studies for the award of  
**B.TECH(MECHANICAL)** from **DR AMBEDKAR INSTITUTE**  
**OF TECHNOLOGY,BANGALURU**, has successfully completed  
his / her **INTERNSHIP** at **INDUSTRIAL SYSTEMS GROUP**,  
**BHARAT HEAVY ELECTRICALS LIMITED**, for a period of **4**  
**WEEK/S** from **18-08-2021** To **17-09-2021***

PROJECT NAME: CHP and AHP project report.

*C. Banumathi*

**Chief Training Coordinator / HRD**  
सी.भानुमती, अपर महाप्रबंधक/मा.सं.  
C. BANUMATHI, ADDL GENERAL MANAGER/HR  
BHEL-ISG, IISc Post, BENGALURU-12





भारत हेवी इलेक्ट्रिकल्स लिमिटेड  
(भारत सरकार का उपक्रम)  
Bharat Heavy Electricals Limited  
(A Government of India Undertaking)  
इण्डस्ट्रियल सिस्टम्स ग्रुप  
INDUSTRIAL SYSTEMS GROUP

फोन / Phone : 080-2218 4040  
फैक्स / Fax : 080-2356 2713  
ई-मेल / e-mail : bgeorge@bhel.in  
मोबाइल / Mobile : 94490 68052  
पो.बॉ. नं. 1249, प्रो. सी एन आर राव सर्कल,  
आईआईएससी पोस्ट, मल्लेश्वरम, बेंगलूरु-560 012. भारत  
P.B. No. 1249, Prof. CNR Rao Circle, IISc Post  
Malleshwaram, Bengaluru-560012. INDIA

Ref:IS:02:HRD:PT/885/2021-22

Date:17-09-2021

### CERTIFICATE

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(1DA18ME143) who is pursuing his/her studies for the award of  
**B.TECH(MECHANICAL)** from **DR AMBEDKAR INSTITUTE**  
**OF TECHNOLOGY,BANGALURU**, has successfully completed  
his / her **INTERNSHIP** at **INDUSTRIAL SYSTEMS GROUP**,  
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**WEEK/S** from **18-08-2021** To **17-09-2021***

PROJECT NAME: CHP and AHP project report.

*C. Banumathi*

**Chief Training Coordinator / HRD**  
सी.भानुमती, अपर महाप्रबंधक/मा.सं.  
C. BANUMATHI, ADDL GENERAL MANAGER/HR  
BHEL-ISG, IISc Post, BENGALURU-12

ID NO : 1198

Certificate No 13028



**ITI**  
**ITI LIMITED**



Bangalore Plant Dooravaninagar  
Bangalore-560016

**HUMAN RESOURCES - EMPLOYEE DEVELOPMENT CENTRE**

**Certificate**

*This is to certify that*

*Mr. Gangadhar Gowda M C*

*B.E (Mechanical Engineering )*

*Of*

*Dr. Ambedkar Institute of Technology - Bangalore*

*has successfully completed*

**Internship**

*During the period from 01/09/2021 to 28/09/2021*

*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



*Gangadhar Gowda M.C*

Signature of the  
Trainee  
Date 28/09/2021



Issuing Authority  
**CMR-Tech / HREDBR**

Chief Manager Human Resources  
मुख्य प्रबंधक मानव संसाधन  
ITI Limited - आई टि लिमिटेड  
Bangalore-16/बंगलुरु-16

www.itiltltd-india.com Email: hr@itiltltd.co.in



ವಿಮಾನ ಸಂಶೋಧನೆ ಮತ್ತು ವಿನ್ಯಾಸ ಕೇಂದ್ರ (ಎ ಆರ್ ಡಿ ಸಿ)  
ವಿಮಾನ ಅನುಸಂಧಾನ एवं अभिकल्प केन्द्र (ए आर डी सी)  
AIRCRAFT RESEARCH & DESIGN CENTRE (ARDC)  
ವಿನ್ಯಾಸ ಸಂಕೀರ್ಣ / अभिकल्प कॉम्प्लेक्स / DESIGN COMPLEX  
ಹಿಂದೂಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
हिन्दुस्तान एरोनॉटिक्स लिमिटेड  
HINDUSTAN AERONAUTICS LIMITED



ಮಾರತ್ ಹಳ್ಳಿ ಪೋಸ್ಟ್, ಬೆಂಗಳೂರು - 560 037, ಭಾರತ  
मारतहल्ली पोस्ट, बेंगलूरु - 560 037, भारत  
Marathahalli Post, Bengaluru - 560 037, India  
ದೂರ / ದೂರವಾಣಿ / Ph.: 91 - 80 - 2232 4312, 2231 6774  
ಫ್ಯಾಕ್ಸ್ / ಫೇಕ್ಸ್ / Fax: 91 - 80 - 2231 4320

D/ARDC/HR/Proj/Cert/4448/21

06.10.2021

## CERTIFICATE

This is to certify that **Ms Reshma N** who is a student of B.E (Mechanical), Dr Ambedkar Institute of Technology, Bengaluru, has undergone **Internship Training** at HAL ARDC, Design Complex, Bengaluru from 08-09-2021 to 06-10-2021 on "**No-Pay-No-Fee-Basis**". She has been punctual, sincere and committed trainee. Her conduct has been Excellent.

The student brings in a lot of energy and enthusiasm in the work, she is structured in her approach and methodical in resolving a problem. She is resourceful and adaptive to working environment.



*Prachi Dalvi*  
06/10/2021  
(Prachi Dalvi)  
Manager (HR)  
ARDC, Design Complex.

ನೋಂದಾಯಿತ ಕಛೇರಿ : 15/1, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು - 560 001, ಭಾರತ  
पंजीकृत कार्यालय : 15/1, कब्बन रोड, बेंगलूरु - 560 001, भारत  
Registered Office : 15/1, Cubbon Road, Bengaluru - 560 001, India  
ಸಿ ಐ ಎನ್ / ಸಿ ಆರ್ ಐ / CIN: L35301KA1963GOI001622



# CENTRE FOR LEARNING AND DEVELOPMENT

BHARAT ELECTRONICS LIMITED  
(A Govt. of India Enterprise, Ministry of Defence)  
Jalahalli Post, Bengaluru - 560 013, India

## Certificate

This is to certify that

Sri./Smt./Kum. YASHRAJ . B. GOUDAR

Ref No. 1410/CLD/HR/2021-22/27/089

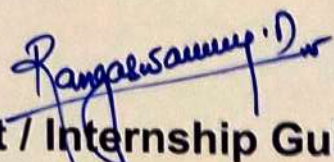
student of DR. AMBEDKAR INSTITUTE OF TECHNOLOGY,  
BANGALORE

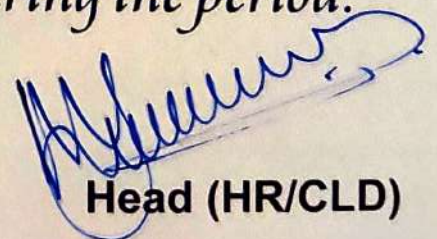
carried out Project Work/Internship on OVERVIEW  
OF NAVAL SYSTEMS (S&CS)

in NS (S & CS)

SBU/CSG of BEL, Bengaluru from 16<sup>th</sup> AUGUST 2021  
to 15<sup>th</sup> SEPTEMBER 2021

He/She was regular and punctual in his/her attendance  
and his/her conduct was satisfactory during the period.

  
Project / Internship Guide

  
Head (HR/CLD)

Date : 15/09/2021  
Place : Bengaluru



“हिन्दी बढेगी तभी, जब चाहेंगे सभी”


F/HR/G-13 (C)/1400 /2021

19<sup>th</sup> October, 2021

## C E R T I F I C A T E

*This is to certify that Ms. Vinutha K V (USN:1DA18ME138) studying B.E (Mechanical Engineering) at Dr. Ambedkar Institute of Technology, Bengaluru has successfully completed her Hybrid Internship training at Foundry & Forge Division, Hindustan Aeronautics Limited, Bangalore Complex from 20<sup>th</sup> September 2021 to 19<sup>th</sup> October 2021.*

*We wish all success in her future endeavors.*



(SWAPNA M U)  
SENIOR MANAGER (HR)

ಎಂ ಯೂ ಸ್ವಪ್ನಾ/एम यू स्वप्न/M.U.SWAPNA  
ಅರಿಯ ವ್ಯವಸ್ಥಾಪಕರು (ಮಾ ಸಂ)/वरिष्ठ प्रबंधक (मा सं)/Senior Manager (HR)  
ಎಫ್ ಮತ್ತು ಎಫ್ ವಿ ಛಾಂ/एफ व एफ प्रभाग/F&F Division  
ಎಚ್ ಎ ಎಲ್ (ಐ ಸಿ)/एच ए एल (वी सी)/HAL (BC)  
ಬೆಂಗಳೂರು/बेंगलूरु/BENGALURU-560017

**Ms. Vinutha K V,**  
Dr. Ambedkar Institute of Technology,  
BDA Outer Ring Road, Mallathahalli  
**BENGALURU – 560 056.**

ನೋಂದಾಯಿತ ಕಛೇರಿ : ೧೫/೧, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು-೫೬೦೦೦೧, ಭಾರತ

पंजीकृत कार्यालय : 15 /1, कबून रोड़, बेंगलूरु - 560 001, भारत

Registered Office : 15 /1, Cubbon Road, Bengaluru - 560 001, India

CPN: L35301KA1963GOI001622 E (ई) : i.mohanlal@hal-india.co.in



Hydraulics and  
Pneumatics

Sensors  
Technology

Programmable Logic  
Controllers

Robotics and  
Mechatronics

Advanced PLCs

**rexroth**  
A Bosch Company

Date: 07/11/2021  
Ref: SJCIT.BRAC/B2/4

## Internship Certificate

*This is to certify that Mr. Pavan Kumar SD bearing USN: IDA18ME077, has completed his four week internship program on "Automation Technology (Industrial Hydraulics, Pneumatics, Sensors and PLC)" during the period from 13<sup>th</sup> September 2021 to 13<sup>th</sup> October 2021; for a period of Four weeks.*

*The internship has been carried out at Regional Center of Competence for Automation Technologies, established at SJC Institute of Technology in collaboration with Bosch Rexroth (India) Limited. He has completed the internship successfully. We wish him all the best for his future endeavors.*

*Bharath TS*

**Certified Trainer**

Bosch Rexroth (India) Limited  
Bangalore

*Deer*

**Principal**

S.J.C. Institute of Technology  
Chickballapura





ಎರಕ ಮತ್ತು ಕುಲುಮೆ ವಿಭಾಗ  
ಫೌಂಡ್ರಿ ವ ಫೋರ್ಜ್ ಪ್ರಭಾಗ  
FOUNDRY & FORGE DIVISION  
ಬೆಂಗಳೂರು ಸಂಕೀರ್ಣ/ಬೆಂಗಳೂರು ಕಾಂಪ್ಲೆಕ್ಸ್/BANGALORE COMPLEX  
ಹಿಂದೂಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
ಹಿಂದುಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
HINDUSTAN AERONAUTICS LIMITED



ಅಂಚೆ ಪೆಟ್ಟಿಗೆ ಸಂಖ್ಯೆ 1791, ಬೆಂಗಳೂರು-560 017, ಭಾರತ  
ಪೋಸ್ಟ್ ಬ್ಯಾಗ್ ಸಂ.1791, ಬೆಂಗಳೂರು - 560 017, ಭಾರತ  
Post Bag No. 1791, Bengaluru - 560 017, India  
Ph. : 91 - 80 - 2232 2223 2231 4261

"हिन्दी बढेगी तभी, जब चाहेंगे सभी"

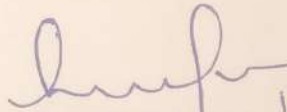
F/HR/G-13 (C)/1398 /2021

19<sup>th</sup> October, 2021

## CERTIFICATE

This is to certify that **Mr. Thulasi Ram T R (USN:1DA18ME132)** studying **B.E (Mechanical Engineering)** at **Dr. Ambedkar Institute of Technology, Bengaluru** has successfully completed his **Hybrid Internship training at Foundry & Forge Division, Hindustan Aeronautics Limited, Bangalore Complex from 20<sup>th</sup> September 2021 to 19<sup>th</sup> October 2021.**

We wish all success in his future endeavors.

  
(SWAPNA M U) 19/10/21  
SENIOR MANAGER (HR)

ಎಂ ಯೂ ಸ್ವಪ್ನಾ/एम यू स्वप्न/M.U.SWAPNA  
ಹಿರಿಯ ವ್ಯವಸ್ಥಾಪಕರು (ಮಾ ಸಂ)/वरिष्ठ प्रबंधक (मा सं)/Senior Manager (HR)  
ಎಫ್ ಮತ್ತು ಎಫ್ ವಿ ಭಾಗ/एफ व एफ विभाग/F&F Division  
ಎಚ್ ಎ ಎಲ್ (ಇ ಸಿ)/एच ए एल (बी सी)/HAL (BC)  
ಬೆಂಗಳೂರು/ಬೆಂಗಳೂರು/BENGALURU-560017

**Mr. Thulasi Ram T R,**  
Dr. Ambedkar Institute of Technology,  
BDA Outer Ring Road, Mallathahalli  
**BENGALURU – 560 056.**

ನೋಂದಾಯಿತ ಕಛೇರಿ : ೧೫/೧, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು-೫೬೦೦೦೧, ಭಾರತ  
पंजीकृत कार्यालय : 15/1, कबून रोड, बेंगलूरु - 560 001, भारत  
Registered Office : 15/1, Cubbon Road, Bengaluru - 560 001, India  
CIN: L35301KA1963GOI001622 E (ई) : i.mohanlal@hal-india.co.in



Telefax : 080-27971761

BMPL/INT/2021-22

DATE: 31-03-2022

To,

Head of the Department  
Department Of Mechanical Engineering  
Dr.Ambedkar Institute Of Technology,  
Mallathally, Bangalore-560056

Dear Sir/Madam,

Sub: Completion of Internship Course.

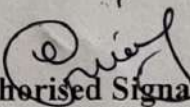
This is to certify that Mr. *Hariprasad* bearing USN number 1DA18ME041 student of VIII Semester B.E(MECH) at The Dr.Ambedkar Institute Of Technology, Mallathally Bangalore had undertaken Internship in our organization from 1<sup>st</sup> Feb 2022 to 31<sup>st</sup> March 2022. He has completed the internship course successfully to our satisfaction.

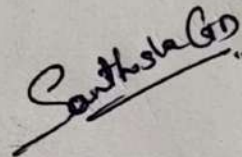
His conduct during tenures of his internship was "Satisfactory".

We wish him all the best in his career.

Regards

For Bangalore Metallurgicals Pvt Ltd

  
Authorized Signatory









Telefax : 080-27971761

BMPL/INT/2021-22

DATE: 31-03-2022

To,

Head of the Department  
Department Of Mechanical Engineering  
Dr.Ambedkar Institute Of Technology,  
Mallathally, Bangalore-560056

Dear Sir/Madam,

Sub: Completion of Internship Course.

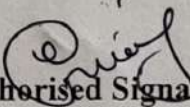
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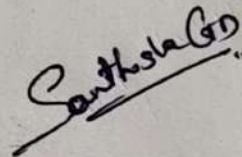
His conduct during tenures of his internship was "Satisfactory".

We wish him all the best in his career.

Regards

For Bangalore Metallurgicals Pvt Ltd

  
Authorised Signatory







# DARK HORSE HYDRAULICS

## THE HUB OF ENGINEERING SOLUTIONS

**Mfrs. & Servicing:** Hydraulic Torque Wrenches, Jack, Industrial Sockets  
Hydraulic Cylinders, Power Packs, Material Handling Equipment

### Certificate of Internship

**BANNAPPA PATROT** (1DA18ME017)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Torque Wrenches and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 26/04/2022

His Conduct and Progress during the above period was found to be **SATISFACTORY**.

B.v.  
  
**B.V. MANJUNATH**  
PROPRIETOR

DH<sup>2</sup>

GSTIN No: 29BPBPM251

9591976431 9035414



# DARK HORSE HYDRAULICS

## THE HUB OF ENGINEERING SOLUTIONS

**Mfrs. & Servicing:** Hydraulic Torque Wrenches, Jack, Industrial Sockets  
Hydraulic Cylinders, Power Packs, Material Handling Equipment

### Certificate of Internship

**BANNAPPA PATROT** (1DA18ME017)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Torque Wrenches and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 26/04/2022

His Conduct and Progress during the above period was found to be **SATISFACTORY**.

B.v.  
  
**B.V. MANJUNATH**  
PROPRIETOR

DH<sup>2</sup>

GSTIN No: 29BPBPM251

9591976431 9035414



GSTIN: 29AAKFV0005A1Z0

Mob: 9886767109  
9448848290



## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Iggere, Pennya 2nd Stage, Bengaluru - 560 058  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/57/27/08/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN


This is to certify that (Ms/Mr/Mrs. **YOGESH N** Bearing USN **1DA19ME434** student of **Dr. Ambedkar Institute of Technology** has successfully completed a summer internship in the field of **Precision Machinery Components Milling & Jig boring work** from **06/09/2021** to **03/10/2021** under guidance of **Mr.Srinivas G.**

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
**V.L.I. INDUSTRIES**  
No. 2 & 3, 1st Cross, G.K.W. Layout  
Iggere, Pennya 2nd Stage  
BANGALURU-560058  
Ph: 9886767109

No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

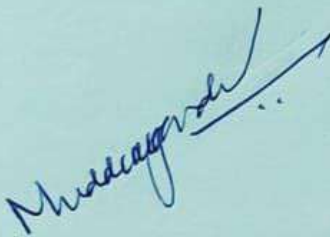
O F C O M P L E T I O N

This is to certify that student **Amith RS** of Ambedkar Institute of Technology pursuing BE Mechanical Engineering has carried out In-Plant Training in our organization from 13-09-2021 to 12-10-2021.

During this period, he was Punctual, Enthusiastic, and Inquisitive. It was pleasure having him with us in this short period.

We wish him bright future and success in his future endeavors.

For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**



**Muddegowda**

Head – Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**

Regd. Office : DLF Prime Towers, 10 Ground Floor, F79 & 80, Okhla Phase – I , New Delhi– 110020.  
Tel : 011. 4905 7597

Corporate Identity Number : L74899DL1954PLC002452

Corporate Office: Paras Twin Towers, 10th Floor, Tower B, Sector 54, Golf Course Road, Gurgaon– 122002  
Tel. :+91.124.4784530, Fax : +91.124.4292840, www.federalmogulgoetzeindia.net.com





**SCANIA**

# INTERNSHIP

CERTIFICATE OF COMPLETION

IS PRESENTED TO :

*Gokul Annadurai*

For his involvement and completion of Internship in  
SCANIA Commercial Vehicles India Private Limited  
in the year 2022  
from  
13th April to 14th June

Mr. Suhail Pasha  
Senior Specialist

Mr. Raju KB  
General Manager - HR

Mr. Harikumar  
Senior Workshop Manager

Mr. Jahir Ussain  
Senior Service Engineer



You

22/11/2019, 23:50



## INTERNSHIP CERTIFICATION

This is to certify that

*Abhishek M Veeraghantimath*

has successfully completed Internship Program 'Robotics'

from 01st June, 2019 to 31st July, 2019. During the internship, the student was

found to be dedicated, hardworking and diligent.

DATE: 22/11/2019

  
\_\_\_\_\_  
DIRECTOR





18:27 | 23.8KB/s

Batch 19 Major Project ppt (1)

CHARACTERIZATION AND ANALYSIS OF HEAT TRANSFER RATE OF NANO FLUID USED IN HEAT EXCHANGER

Major Project  
Submitted in partial fulfillment  
For the award of the  
Degree of Bachelors of Technology  
in Department of Mechanical Engineering

Table of Contents

- Abstract
- Introduction
- Literature survey
- Objective
- Methodology
- Experimental Procedure
- Expected Outcome
- Conclusions
- References

1. Abstract

Thermal properties of  $\text{CuO}$  nanoparticles dispersed in water was evaluated in a double pipe heat exchanger under laminar flow conditions

Heat transfer experiments were conducted to determine the thermo-physical properties of  $\text{CuO}$  nanofluids at different volumetric concentrations (0.2%, 0.4%, 0.6%, 0.8% & 1.0%) and at different inlet temperatures

The experimental results showed that the use of  $\text{CuO}$  nanofluids, the heat transfer coefficient of nanofluids is increased with the volumetric concentration by up to approximately 19% induced by the enhanced thermal conductivity.

1DA18ME023\_chandrashe...

Play Projection Show notes Edit

You

1DA18ME...

1DA18ME...







Hydraulics and  
Pneumatics

Sensors  
Technology

Programmable Logic  
Controllers

Robotics and  
Mechatronics

Advanced PLCs

**rexroth**  
A Bosch Company

Date: 07/11/2021  
Ref: SJCIT.BRAC/B2/11

## Internship Certificate

This is to certify that *Mr. Chandrashekar Molkeri* bearing *USN: 1DA18ME023*, has completed his four week internship program on "*Automation Technology (Industrial Hydraulics, Pneumatics, Sensors and PLC)*" during the period from *13<sup>th</sup> September 2021 to 13<sup>th</sup> October 2021*; for a period of *Four weeks*.

The internship has been carried out at *Regional Center of Competence for Automation Technologies*, established at *SJC Institute of Technology* in collaboration with *Bosch Rexroth (India) Limited*. He has completed the internship successfully. We wish him all the best for his future endeavors.

*Bharath T.S*

**Certified Trainer**

Bosch Rexroth (India) Limited  
Bangalore

*Deiv*

**Principal**

S.J.C.Institute of Technology  
Chickballapura



VTU-NASD/INTERNSHIP/07/CNCINT2137B11



**Visvesvaraya Technological University**  
**National Academy for Skill Development**



## Internship Completion Certificate

*This Certificate has been issued to*

Mr. / Ms. CHETHAN KUMAR N R for a successful completion of Online Internship on  
CNC Operations and Programming with "SATISFACTORY" performance Conducted for the Duration of 4 Weeks  
from 23 August 2021 to 17 September 2021 organized by  
VTU-National Academy for Skill Development, Dandeli-581325.

**Balavant k. Patil**  
CTO, VTU-NASD

**Prof. Vishal Kulkarni**  
Director, VTU-NASD

**Dr. A. S. Deshpande**  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*

GST No.: 29AJRPK4977A1ZR

Mob : 9880116180, 9980813159



# BENAKA INDUSTRIES

#112/53, 10th Cross, Doddanna Industrial Estate, Bangalore - 560091.  
Email : benakaindustries789@gmail.com

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Mahesh B R, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Benaka Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him all the best for his future endeavours.

For Benaka Industries  
For BENAKA INDUSTRIES

*B. C. Kumar*

Proprietor



## Skill India Internship

Certificate of Completion to  
**Vishal**

— for completing 1-month internship on —

## Mechanical Design Internship

In this one-month program, you've shown grit, patience, curiosity and hard-work to learn skills that are important in Industry. And, this is just the start of journey to your dream career. Make your dream come true.

Keep Learning, Keep Exploring!

**We wish you all the best for your future**

S. No: ETGSI11051

  
**Mayank Arora**  
CEO & Founder

Date of Issue: 29th Sept 2021



PSE-1885

# PRINSTON SMART ENGINEERS



## CERTIFICATE OF COMPLETION

PRESENTED TO

SATHVIK M PATEL

For successfully Completing the Training On

### HVAC DESIGNING

HEAD : TRAINING & DEVELOPMENT



2010

DIRECTOR: PRINSTON SMART ENGINEERS

[www.prinstonsmart.com](http://www.prinstonsmart.com)



ACCREDITATION  
BOARD FOR  
CERTIFICATION  
BODIES



ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ

Govt. Tool Room & Training Centre

(A Govt. of Karnataka Society)


(An Indo - Danish Project)

Rajajinagar Industrial Estate, Bengaluru - 560 010, INDIA

Date: 24.09.2021

## Internship Letter

Certificate of Competency is awarded for successful Completion of Course in Solidworks to Mr. Umesh (1DA19ME429) for the period of 02.09.2021 to 24.09.2021 at Govt. Tool Room & Training Centre, Bangalore.

  
Principal

Principal  
Govt. Tool Room & Training Centre  
Rajajinagar Industrial Estate  
Bangalore - 560 010





(A Govt. of Karnataka Society)

ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ

Govt. Tool Room & Training Centre

(An Indo - Danish Project)

Rajajinagar Industrial Estate, Bengaluru - 560 010, INDIA

Date: 24.09.2021

## Internship Letter

Certificate of Competency is awarded for successful Completion of Course in Solidworks to Mr. C Chethan (1DA19ME405) for the period of 02.09.2021 to 24.09.2021 at Govt. Tool Room & Training Centre, Bangalore.

Principal

Principal  
Govt. Tool Room & Training Centre  
Rajajinagar Industrial Estate  
Bangalore - 560 010

TRAINING IN TOOLING, CAD/CAM, ELECTRICS ETC. SPEALISED IN PLASTIC MAOULDING TOOLS, PRESS TOOLS, DICASTING TOOLS & PRECISION COMPONENTS, R&D IN TOOLONG, MACHINING PROCESSES & RAPID PROTOTYPING

Tel : 23152118, 23152119, 23157189, 23152346. Fax : 91-080-23301683

Website : [www.karnataka.gov.in/gttc](http://www.karnataka.gov.in/gttc) Grams : G. T. T. C



# DARK HORSE HYDRAULICS

THE HUB OF ENGINEERING SOLUTIONS

Mfrs. & Servicing: Hydraulic Torque Wrenches, Jack, Industrial Sockets  
Hydraulic Cylinders, Power Packs, Material Handling Equipment

## Certificate of Internship

**C PRAJNAN** (1DA18ME021)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Power Pack and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 21/04/2022

His Conduct and Progress during the above period was found to be SATISFACTORY.

B. V. Manjunath  
  
B. V. MANJUNATH  
PROPRIETOR



#13, 1st Main Road, Kamakshipalya New Extension,  
Near Check Post, Bengaluru-560 079.

GSTIN No: 29BPBPM2515M1ZP  
☎ 9591976431 9035414890  
✉ darkhorsehydraulics22@gmail.com



# CHEMICALS AND FERRO ALLOYS PRIVATE LIMITED

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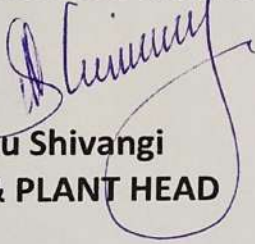
Ref: CFA/DWD/13/2021-22

Date: 30-09-2021

## Certificate

This is to certify that, Mr. *Shamik Patil* (1DA18ME111) who is pursuing his studies for the award of B.E. (Mechanical) from *Dr. Ambedkar Institute of Technology, Bengaluru*, has successfully completed his internship at *Chemicals and Ferro Alloys Pvt Ltd, ( A Neterwala Group Company)* Dharwad, for a period of 4 Weeks from 01.09.2021 to 31.09.2021.

For Chemicals and Ferro Alloys Pvt Ltd.,



**Madhu Shivangi**  
CEO & PLANT HEAD

CHEMICALS & FERRO  
ALLOYS PRIVATE LIMITED  
Plot No.582A, Belur Industrial Area-580011  
Dharwad, Karnataka State India

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A Neterwala Group Company

Plot No.582-A,  
Belur Industrial Estate,  
Dharwad-580011, Karnataka, India  
CIN: U99999MH1961PTC012216

Tel: +91 836 297 1313 / 297 1314  
+91 836 297 1308

e mail: dharwad@unitritechindia.com

No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

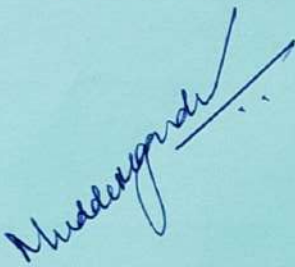
O F C O M P L E T I O N

This is to certify that student **Prajwal P** of Ambedkar Institute of Technology pursuing BE Mechanical Engineering has carried out In-Plant Training in our organization from 13-09-2021 to 12-10-2021.

During this period, he was Punctual, Enthusiastic, and Inquisitive. It was pleasure having him with us in this short period.

We wish him bright future and success in his future endeavors.

For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**



**Muddegowda**

Head – Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**

Regd. Office : DLF Prime Towers, 10 Ground Floor, F79 & 80, Okhla Phase – I , New Delhi– 110020.  
Tel : 011. 4905 7597

Corporate Identity Number : L74899DL1954PLC002452

Corporate Office: Paras Twin Towers, 10th Floor, Tower B, Sector 54, Golf Course Road, Gurgaon– 122002  
Tel. :+91.124.4784530, Fax : +91.124.4292840, www.federalmogulgoetzeindia.net.com





No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

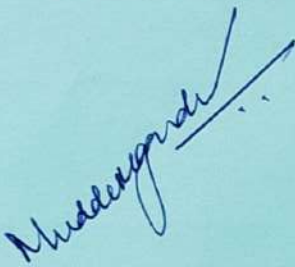
O F C O M P L E T I O N

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For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**



**Muddegowda**

Head – Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**

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Tel. :+91.124.4784530, Fax : +91.124.4292840, www.federalmogulgoetzeindia.net.com



## Skill India Internship

Certificate of Completion to  
**Vishal**

— for completing 1-month internship on —

## Mechanical Design Internship

In this one-month program, you've shown grit, patience, curiosity and hard-work to learn skills that are important in Industry. And, this is just the start of journey to your dream career. Make your dream come true.

Keep Learning, Keep Exploring!

**We wish you all the best for your future**

S. No: ETGSI11051

  
**Mayank Arora**  
CEO & Founder

Date of Issue: 29th Sept 2021



Thanks & Regards,  
Chandrakant D Jamadar  
8766758753  
System Admin  
VTU-NASD-Dandeli-581325



**N.A.S.D.**

**NATIONAL ACADEMY FOR  
SKILL DEVELOPMENT**

**Visvesvaraya Technological University**

Thanks & Regards,  
Chandrakant D Jamadar  
8766758753  
System Admin  
VTU-NASD-Dandeli-581325



**N.A.S.D.**

**NATIONAL ACADEMY FOR  
SKILL DEVELOPMENT**

**Visvesvaraya Technological University**



No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

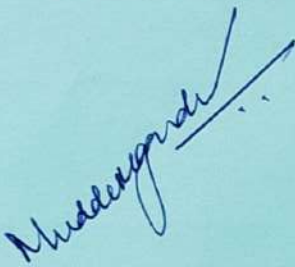
O F C O M P L E T I O N

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During this period, he was Punctual, Enthusiastic, and Inquisitive. It was pleasure having him with us in this short period.

We wish him bright future and success in his future endeavors.

For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**



**Muddegowda**

Head – Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**

Regd. Office : DLF Prime Towers, 10 Ground Floor, F79 & 80, Okhla Phase – I , New Delhi– 110020.  
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Corporate Office: Paras Twin Towers, 10th Floor, Tower B, Sector 54, Golf Course Road, Gurgaon– 122002  
Tel. :+91.124.4784530, Fax : +91.124.4292840, www.federalmogulgoetzeindia.net.com





Federal-Mogul Goetze (India) Ltd.  
A Tenneco Group Company  
Doddaballapura Road, Yelahanka,  
Bangalore - 560064, India  
Tel : 0091 -80 - 4284 1800 / 1802  
Fax : 0091 -80 - 28460008

No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

## OF COMPLETION

This is to certify that student **Amith RS** of Ambedkar Institute of Technology pursuing BE Mechanical Engineering has carried out In-Plant Training in our organization from 13-09-2021 to 12-10-2021.

During this period, he was Punctual, Enthusiastic, and Inquisitive. It was pleasure having him with us in this short period.

We wish him bright future and success in his future endeavors.

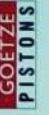
For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**

**Muddegowda**

Head - Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**  
Regd. Office : DLF Prime Towers, 10 Ground Floor, F79 & 80, Okhla Phase - I, New Delhi- 110020.  
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Tel. : +91.124.4784530, Fax : +91.124.4292840, www.federalmogulgoetzeindia.net.com





BMPL/INT/2021-22

DATE: 31-03-2022

To,

**Head of the Department**  
**Department Of Mechanical Engineering**  
**Dr.Ambedkar Institute Of Technology,**  
**Mallathally, Bangalore-560056**

Dear Sir/Madam,

Sub: Completion of Internship Course.

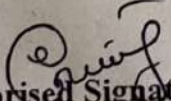
This is to certify that Mr. *Chethan K* bearing USN number 1DA18ME025 student of VIII Semester B.E(MECH) at The Dr.Ambedkar Institute Of Technology, Mallathally Bangalore had undertaken Internship in our organization from 1<sup>st</sup> Feb 2022 to 31<sup>st</sup> March 2022. He has completed the internship course successfully to our satisfaction.

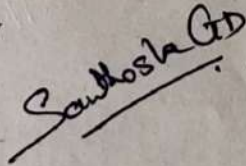
His conduct during tenures of his internship was "Satisfactory".

We wish him all the best in his career.

Regards

For Bangalore Metallurgicals Pvt Ltd

  
Authorised Signatory







(An Indo Danish Project)  
RAJAJINAGAR INDUSTRIAL ESTATE  
BENGALURU - 560 010 INDIA



# Govt. Tool Room & Training Centre

## Certificate of Competency

REGISTER No. : ST021505006

This is TO CERTIFY THAT

MR./MS. HARSHITHA V

HAS UNDERGONE THE : CNC PROGRAMMING & OPERATIONS

COURSE FOR A PERIOD OF ONE MONTH

FROM : 30.08.2021

TO : 29.09.2021

AT GOVT. TOOL ROOM & TRAINING CENTRE, MADDUR

FOR HAVING COMPLETED THE COURSE SUCCESSFULLY

HE/SHE IS AWARDED WITH THIS CERTIFICATE OF COMPETENCY.

CO-ORDINATOR

*R. Muthukumar*  
GENERAL MANAGER - TRAINING

Principal

DATE : 13.10.2021



"Scientific & Industrial Research Organisation"  
Recognised by Govt. of India



ID NO : 1191

Certificate No 13015



**ITI**  
**ITI LIMITED**



Bangalore Plant Dooravaninagar  
Bangalore-560016

**HUMAN RESOURCES - EMPLOYEE DEVELOPMENT CENTRE**

**Certificate**

*This is to certify that*

*Mr. Biradar Abhishek*

*B.E (Mechanical)*

*Of*

*Dr Ambedkar Institute of Technology – Bangalore*

*has successfully completed*

***Internship***

*During the period from 03/09/2021 to 01/10/2021*

*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



*Signature of the  
Trainee  
Date 01/10/2021*



*Signature*  
Issuing Authority  
Alfred Nelson C  
CMR-Tech HRED/PR  
Chief Manager-Human Resources  
मुख्य प्रबंधक - मानव संसाधन  
ITI Limited/ आईटीआई लिमिटेड  
Bengaluru-16/बेंगलुरु-16

www.itilt-d-india.com Email: mhred\_bgp@itilt-d.co.in



VTU-NASD/INTERNSHIP/07/CNCINT2138B11



# Visvesvaraya Technological University National Academy for Skill Development



## Internship Completion Certificate

*This Certificate has been issued to*

Mr. / Ms. CHETHAN S BASHETTY for a successful completion of Online Internship on  
CNC Operations and Programming with "**SATISFACTORY**" performance Conducted for the Duration of 4 Weeks  
from 23 August 2021 to 17 September 2021 organized by  
VTU-National Academy for Skill Development, Dandeli-581325.

**Balavant k. Patil**  
CTO, VTU-NASD

**Prof. Vishal Kulkarni**  
Director, VTU-NASD

**Dr. A. S. Deshpande**  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*





ಕರುನಾಡು ಟೆಕ್ನಾಲಜಿಸ್ ಪ್ರೈವೇಟ್ ಲಿಮಿಟೆಡ್  
KARUNADU TECHNOLOGIES PRIVATE LIMITED

*Certificate  
of Completion*

INTERNSHIP PROGRAM  
ON  
Python and Machine Learning



1DA18ME029



THIS IS TO CERTIFY THAT

MR/MS. **DAWOOD MUZAWAR.**

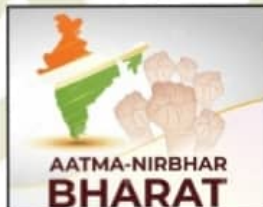
FROM COLLEGE DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

HAS COMPLETED ONE MONTH INTERNSHIP PROGRAM ON

**PYTHON AND MACHINE LEARNING**

CONDUCTED FROM 01-SEP-2021 TO 30-SEP-2021 AT  
KARUNADU TECHNOLOGIES PVT. LTD.

Mahesh Deginal  
MD & CEO  
Karunadu Technologies Pvt. Ltd.



Harish .N  
GUIDE  
Karunadu Technologies Pvt. Ltd.





ಕರುನಾಡು ಟೆಕ್ನಾಲಜೀಸ್ ಪ್ರೈವೇಟ್ ಲಿಮಿಟೆಡ್

KARUNADU TECHNOLOGIES PRIVATE LIMITED

#17, A.T.K. Complex, 2nd & 4th Floor, Acharya College Main Road, Beside Karur Vysya Bank,  
Guttebasaveshwara Nagar, Chikkahanavara, Bengaluru - 560090

Ref No: KTPT/INT/2021/0756

Date: 19-Nov-2021

## To Whomsoever It May Concern

### CERTIFICATE

This is to certify that Mr/Ms. DAWOOD MUZAWAR from Ambedkar Institute of Technology (ME) bearing USN-1DA18ME029 has successfully completed internship programme at Karunadu Technologies Private Limited from 01-Sep-2021 to 30-Sep-2021 and found the candidate's performance is good.

During his/her Internship, he/she was exposed to the various activities in field of Python with Machine Learning . During the course he/she was trained and he/she carried out projects on

1. Prediction of White Wine Quality In Wine Quality Dataset By Using KNN Algorithm
2. Prediction of Diabetes In Diabetes Prediction Dataset By Using SVM Algorithm.
3. Prediction of Person Hired Or Not In Marksdataset Using KNN Algorithm.
4. Prediction of Weight In Height Weight Predictor Dataset By Using Linear Regression Algorithm

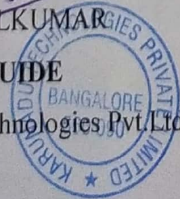
During the period of his/her Internship training with us he/she was found punctual, hardworking and inquisitive.

His/her association with us was very fruitful and we wish he/she all the best in his/her future endeavours.

*Sunil*  
SUNIL KUMAR

GUIDE

Karunadu Technologies Pvt.Ltd.



*Mahesh Deginal*  
MAHESH DEGINAL

Managing Director

Karunadu Technologies Pvt.Ltd.



### Registered Office:

No. 59, 2nd Main, 1st Cross, Near Singapura Village Bus Stop, Vidyanarayapura, Bengaluru - 560064 ,  
CIN: U74999KA2018PTC114911, Mob: +91 9964823646 /+91 9902913646 E-mail: karunadutechnologies@gmail.com ,  
support@karunadutechnologies.com, Website: www.karunadutechnologies.com





PRINSTON SMART ENGINEERS

Course4job.com

Empowering and Inspiring  
future professionals

# Certificate of Internship

## HVAC DESIGN

JAYANTH KUMAR H K

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME048

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

December 9th,2021 to January 13th,2022.



PSEHVAC2633



[www.prinstonsmart.com](http://www.prinstonsmart.com)





PRINSTON SMART ENGINEERS

Course4job.com

Empowering and Inspiring  
future professionals

# Certificate of Internship

## HVAC DESIGN

MADHU C

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME056

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2571



[www.prinstonsmart.com](http://www.prinstonsmart.com)



# MAHESH INDUSTRIES

No. 14, 16th Cross, Doddanna Industrial Estate, Vishwa Needam Post,  
Near Peenya 2nd Stage, Bangalore-560 091. E-mail : maheshindustries159@gmail.com

Ref. :

Date :

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Manoj. S, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Mahesh Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him best of luck for his future.

For Mahesh Industries  
**For MAHESH INDUSTRIES**

  
Proprietor  
Proprietor



Dr. Ambedkar Institute of Technology, Bangalore - 560056
Department of Mechanical Engineering

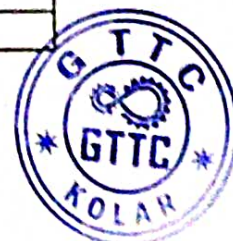
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant Raj
Period of Internship (in Days)	30 days

Day 1
Illustrate Activity Performed
<p>★ Introduction about government tool room and training Centre</p> <p>★ Visit to work shop</p> <p>★ Getting famlized with different CNC Machines like CNC millly &amp; CNC-turning, &amp; other equipment.</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemant Raj  
Skill Development  
HOD

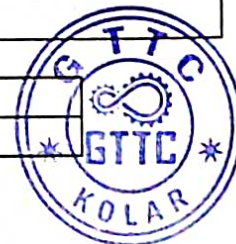


Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth raj M. S
Period of Internship (in Days)	30 days

Day 1+1
Illustrate Activity Performed
<ul style="list-style-type: none"><li>→ Introduction to CNC-turning programming</li><li>→ Graph structure of CNC-operations</li><li>→ Types of CNC-Machines</li></ul>

Start Time	
End Time	



Signature of Company Mentor/Guide with Seal

Hemanth Raj M. S  
HOD  
Skill Development

Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant Raj MG
Period of Internship (in Days)	30 day

Day 1 + 2
Illustrate Activity Performed
<p>→ Introduction of CNC-programming system</p> <p>→ Type of programming system</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

*Hemant Raj MG*

HOD  
Skill Development





Dr. Ambedkar Institute of Technology, Bangalore - 560026  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemantk Raj M.G.
Period of Internship (in Days)	30 Days

Day 1 + 3  
Illustrate Activity Performed

\* Learning CNC-programming codes  
→ G codes  
→ M codes

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemantk Raj M.G.  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

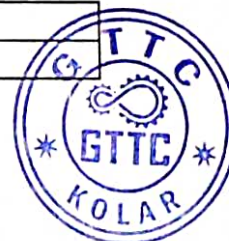
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant Ray M.S
Period of Internship (in Days)	30 days

Day 1 + 4
Illustrate Activity Performed
<p>* Introduction to Absolute programming system</p> <p>* Simple programming based on absolute programming systems</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemant Ray M.S  
HOD  
Skill Development

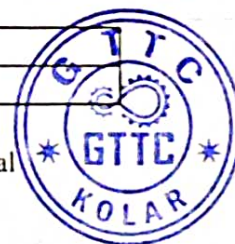


Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth raj, M.S
Period of Internship (in Days)	30 days

Day 1 + F
Illustrate Activity Performed
* Different types of programs on Absolute programming system

Start Time	
End Time	



Signature of Company Mentor/Guide with Seal

Hemanth Raj M.S  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant Raj M.S
Period of Internship (in Days)	20 days

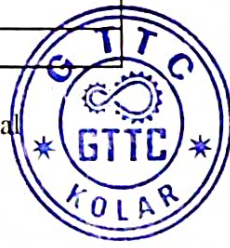
Day 1+6  
Illustrate Activity Performed

\* Introduction to Incremental programming system  
\* simple programs based on incremental programming system

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemant Raj M.S  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTC, Kolar
Company Mentor/Guide name	Hemant Raj M.S
Period of Internship (in Days)	30 days

Day 1+7
Illustrate Activity Performed
<p>* Different types of programs based on Incremental programming system.</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemant Raj M.S  
Skill Development

Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant M. G.
Period of Internship (in Days)	30 days

Day 1-5  
Illustrate Activity Performed

- \* Introduction of turning operation in CNC.
- \* programs based on turning operation
- \* perform turning operation on workpiece in CNC machine

Start Time	
End Time	



Signature of Company Mentor/Guide with Seal

Hemant M. G.  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056
Department of Mechanical Engineering

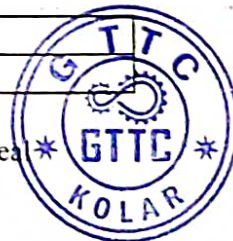
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth Raj M.G
Period of Internship (in Days)	30 days

Day 1 +9
Illustrate Activity Performed
<ul style="list-style-type: none"> <li>* Introduction of step turning operation in CNC.</li> <li>* programs based on step turning operation</li> <li>* Performing step turning operation on workpiece in CNC machine.</li> </ul>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemanth Raj M.G  
**HOD**  
 Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	G.T.C. Kolar
Company Mentor/Guide name	Hemanth Raj H.S
Period of Internship (in Days)	30 days

Day 1-10
Illustrate Activity Performed
<ul style="list-style-type: none"> <li>★ Introduction of facing operation in CNC</li> <li>★ programs based on facing operation</li> <li>★ performing facing operation on workpiece in CNC machine.</li> </ul>

Start Time	
End Time	



Signature of Company Mentor/Guide with Seal

Hemanth Raj H.S  
 HOD  
 Skill Development

Dr. Ambedkar Institute of Technology, Bangalore - 560056
Department of Mechanical Engineering

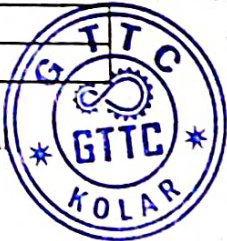
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth Raj M S
Period of Internship (in Days)	30 days

Day 1 +1)
Illustrate Activity Performed
<ul style="list-style-type: none"> <li>* Introduction of grooving operation in CNC</li> <li>* programs based on grooving operations</li> <li>* performing grooving operation of workpiece in CNC machine</li> </ul>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemanth Raj M S  
 HOD  
 Skill Development





Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemant, Raj M.S
Period of Internship (in Days)	20 days

Day 1 + 12
Illustrate Activity Performed
<p>→ Introduction of Threading operation in CNC</p> <p>* programs <sup>based</sup> on Threading operation</p> <p>→ performing drilling op. Threading operation on workpiece in CNC machine</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemant Raj M.S  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056

Department of Mechanical Engineering

Daily Log Activity Report

Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth Raj M.G
Period of Internship (in Days)	30 days

Day 1 of 13

Illustrate Activity Performed

- \* Introduction of drilling operation in CNC
- \* Programs based on drilling operation.
- \* Performing drilling operation on workpiece in CNC machine.

Start Time

End Time

Signature of Company Mentor/Guide with Seal

Hemanth Raj M.G  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report

Company Name | GTTC, Kelor  
Company Mentor/Guide name | Harish R S  
Period of Internship (in Days) | 30 days

Day 1+14

Illustrate Activity Performed

- Introduction of Internal Threading in CNC
- programs based on internal Threading
- Performing internal Threading on workpiece in CNC machine

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Harish R S  
HOD  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report

Company Name	GTTC, Kolar
Company Mentor/Guide name	Hanumanth Rao M.S.
Period of Internship (in Days)	30 days

Day 1 / 10

Illustrate Activity Performed

- \* Introduction of Tapering operation in CNC
- \* Programs based on tapering operation
- \* performing tapering operation on workpiece in CNC machine

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

*Hanumanth Rao M.S.*  
Skill Development



Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemantbhojraj
Period of Internship (in Days)	30 days

Day 1-14
Illustrate Activity Performed
Performing all operations in single workshop to obtain complex jobs.

Start Time	
End Time	



Signature of Company Mentor/Guide with Seal

Hemantbhojraj  
HOD  
Skill Development

Dr. Ambedkar Institute of Technology, Bangalore - 560056
Department of Mechanical Engineering

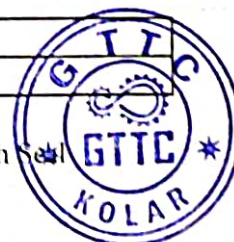
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth Raj
Period of Internship (in Days)	30 days

Day 14/17
Illustrate Activity Performed
<p>performing all operations in single workpiece to obtain complex job</p>

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

*Hemanth Raj*  
**HOD**  
 Skill Development





Dr. Ambedkar Institute of Technology, Bangalore - 560056  
Department of Mechanical Engineering

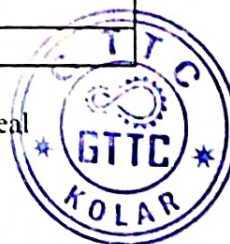
Daily Log Activity Report	
Company Name	GTTC, Kolar
Company Mentor/Guide name	Hemanth raj
Period of Internship (in Days)	30 days

Day 1 + 19
Illustrate Activity Performed
performing all operations in single workpiece to obtain complex job.

Start Time	
End Time	

Signature of Company Mentor/Guide with Seal

Hemanth Raj M. E.  
HOD  
Skill Development







(An Indo Danish Project)  
RAJAJINAGAR INDUSTRIAL ESTATE  
BENGALURU - 560 010 INDIA

# Govt. Tool Room & Training Centre

## Certificate of Competency

Register No. : ST09010731178

This is to certify that

MR./MS. PRAVEENKUMAR R

HAS UNDERGONE THE

“ CNC MILLING PROGRAMMING & OPERATION “

Course for a period of 01 Month

From : 02.09.2021 To : 30.09.2021

AT GOVT. TOOL ROOM & TRAINING CENTRE, BENGALURU

FOR HAVING COMPLETED THE COURSE SUCCESSFULLY

HE/SHE IS AWARDED WITH THIS CERTIFICATE OF COMPETENCY.

Co-ordinator

Principal

*R. M. Subbarao*  
GENERAL MANAGER - TRAINING

DATE : 04.10.2021



“Scientific & Industrial Research Organisation”  
Recognised by Govt. of India







**S SkillDzire**

## Certificate of Internship

Congratulations, Rachappa

### Electric Vehicle Technology

Course Completed on 11th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

☎ 78935 57108

✉ info@skilldzire.com

🌐 www.skilldzire.com





सूक्ष्मतरंग नलिका अनुसंधान तथा विकास संगठन

बी.ई.एल. कांप्लेक्स, जालहल्ली, बेंगलूर -560013

**Microwave Tube Research and Development Centre**

BEL Complex, Jalahalli, Bangalore-560013, Karnataka

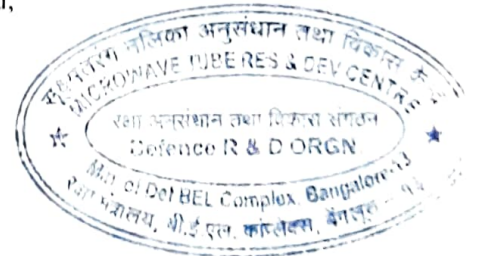
### CERTIFICATE

This is to certify that *Ms. Rajat S Navarathna (1DA18ME091)*, student from *Dr. Ambedkar Institute of Technology, Bangalore* has completed his internship in the domain of "*Orientation to Mechanical Engineering Activities*" at **Microwave Tube Research and Development Centre, DRDO, Bengaluru** from **1<sup>st</sup> Sep 2021 to 30<sup>th</sup> Sep 2021** under my guidance.

Date: 01/10/2021

Arun Kumar Singh  
Scientist – F

Dr LATHA CHRISTIE  
Associate Director & Head,  
HRD Training Division





# S.M. TECHNOLOGIES

GSTIN : 29DJSPS8881P1ZH

**Manufactures of CNC Milling Components**

Shed No. 2, # 65, 2nd Main Road, Mayura Nagar, Andrahalli Main Road, Hegganahalli,  
BENGALURU - 560 091. Mob: 9845860445, E-Mail : sridharrajath1970@gmail.com

Date: 30/10/2021

## TO WHOM IT MAY CONCERN

This is to certify that MR. RAJATH.S, a student of B.E (Major in Mechanical Engineering) Dr. A.I.T., Visvesvaraya Technical University, Belgaum has successfully completed 01 (one) month (From 29<sup>th</sup> September 2021 to 29<sup>th</sup> October 2021 internship programme at this Branch/Company. During the period of his internship programme with us he was found punctual, hardworking and inquisitive.

We wish him every success in life.

For, S.M.Technologies

**For S.M. TECHNOLOGIES**

*R. Sridhar*  
20/10/21  
**Proprietor**

\_\_\_\_\_  
Authorized Signature





(An Indo Danish Project)  
RAJAJINAGAR INDUSTRIAL ESTATE  
BENGALURU - 560 010 INDIA

# Govt. Tool Room & Training Centre

## Certificate of Competency

Register No. : ST09010731180

This is to certify that

MR./MS. REDDY KUMAR V

has undergone the

“ CNC MILLING PROGRAMMING & OPERATION ”

Course for a period of 01 Month

From : 02.09.2021 To : 30.09.2021

AT Govt. Tool Room & Training Centre, BENGALURU

For having completed the course successfully

He/she is awarded with this certificate of competency.

Co-ordinator

Principal







PRINSTON SMART ENGINEERS

**course4job**

Empowering and Inspiring  
future professionals

# Sanjay Kumar D C

# H V A C D E S I G N

## Certificate Of Internship

July 16<sup>th</sup> to August 20<sup>th</sup> 2020

Dr Ambedkar Institute of Technology, 1DA18ME107

During Internship, Intern was found to be good and disciplined.



[www.prinstonsmart.com](http://www.prinstonsmart.com)





# BILAGI SUGAR MILL LIMITED

Badagandi Plant , Bagalkot – 587116



HUMAN RESOURCES – EMPLOYEE DEVELOPMENT CENTRE

## CERTIFICATE

This is to certify that

MR. Sharat M Kuchanur

BE ( Mechanical)

Of

Dr Ambedkar Institute Of Technology – Bangalore

Has successfully completed

**Internship**

During the period from 6/09/2021 to 25/09/2021

In the following areas

Mill House, Co-Generation, Boiler, Distillery, Turbine, Process House

Signature of the Trainee  
Date 25/09/2021



General Manager  
**NYAMAGOUDA A. L.**  
General Manager - Distillery  
BILAGI SUGAR MILL LTD.  
BADAGANDI - 587 116  
Tq: Bilagi, Dt: Bagalkot



CD.24580

VTU-NASD/INTERNSHIP/08/CNCINT2176812



Visvesvaraya Technological University  
National Academy for Skill Development



## Internship Completion Certificate

*This Certificate has been issued to*

Mr. / Ms. SUMANTH for a successful completion of Online Internship on  
CNC Operations and Programming with "**SATISFACTORY**" performance Conducted for the Duration of 4 Weeks  
from 23 August 2021 to 17 September 2021 organized by  
VTU-National Academy for Skill Development, Dandeli-581325.

NATIONAL ACADEMY FOR  
SKILL DEVELOPMENT DANDELI

Balavant k. Patil  
CTO, VTU-NASD

Prof. Vishal Kulkarni  
Director, VTU-NASD

Dr. A. S. Deshpande  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*





# CAST CRAFT PRIVATE LIMITED

Date: 04.12.2021

TO WHOSOEVER IT MAY CONCERN

This is to certify that, Mr Sunil N S (1DA18ME127) student at Dr Ambedkar institute of technology done his internship on "Tool life measurement" on the component called Pedestal at Cast Craft Pvt Ltd from 1<sup>st</sup> September 2021 to 30<sup>th</sup> September 2021

During the period of his internship program with us, he has been exposed to CNC milling machining process, tools of various grades like milling inserts, cutters, carbide drills and cutting parameters used. Found taking interest to know more about work holding device and its importance in getting consistent quality and reduced machining time.

During his stay, he was enthusiastic to learn new things, found punctual and sincere.

We wish him all the best for his future endeavors.

For Cast craft Pvt Ltd

V B Nayak

Head operations

ವಿಮಾನ ಸಂಶೋಧನೆ ಮತ್ತು ವಿನ್ಯಾಸ ಕೇಂದ್ರ (ಎ ಆರ್ ಡಿ ಸಿ)  
ವಿಮಾನ ಅನುಸಂಧಾನ एवं अभिकल्प केन्द्र (ए आर डी सी)  
AIRCRAFT RESEARCH & DESIGN CENTRE (ARDC)  
ವಿನ್ಯಾಸ ಸಂಕೀರ್ಣ / अभिकल्प कॉम्प्लेक्स / DESIGN COMPLEX  
ಹಿಂದೂಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
हिन्दुस्तान एरोनॉटिक्स लिमिटेड  
HINDUSTAN AERONAUTICS LIMITED



ಮಾರತ್ ಹಳ್ಳಿ ಪೋಸ್ಟ್, ಬೆಂಗಳೂರು - 560 037, ಭಾರತ  
मारतहल्ली पोस्ट, बेंगलूरु - 560 037, भारत  
Marathahalli Post, Bengaluru - 560 037, India  
ದೂ / ದೂರಭಾಷ / Ph.: 91 - 80 - 2232 4312, 2231 6774  
ಫ್ಯಾಕ್ಸ್ / ಫೇಕ್ಸ್ / Fax: 91 - 80 - 2231 4320

D/ARDC/HR/Proj/Cert/4448/21

06.10.2021

## CERTIFICATE

This is to certify that **Ms Varshitha S** who is a student of B.E (Mechanical), Dr Ambedkar Institute of Technology, Bengaluru, has undergone **Internship Training** at HAL ARDC, Design Complex, Bengaluru from 08-09-2021 to 06-10-2021 on "**No-Pay-No-Fee-Basis**". She has been punctual, sincere and committed trainee. Her conduct has been Excellent.

The student brings in a lot of energy and enthusiasm in the work, she is structured in her approach and methodical in resolving a problem. She is resourceful and adaptive to working environment.



  
(Prachi Dalvi)  
Manager (HR)  
ARDC, Design Complex.

ನೋಂದಾಯಿತ ಕಛೇರಿ : 15/1, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು - 560 001, ಭಾರತ  
पंजीकृत कार्यालय : 15/1, कब्बन रोड़, बेंगलूरु - 560 001, भारत  
Registered Office : 15/1, Cubbon Road, Bengaluru - 560 001, India

ಸಿ ಐ ಎನ್ / ಸಿ ಆರ್ ಐ ಎನ್ / CIN: L35301KA1963GOI001622



TAKE IT SMART

87926 97647 / 80501 04212

www.takeitsmart.in  
info@takeitsmart.in

TAKE IT SMART (OPC) PVT. LTD

Reg No: 150027

Date:20/04/2022

## To Whom It May Concern

This is to Certify that **Miss/Mr. VINAYAKA DESHPANDE** Bearing USN **1DA18ME137** is a Bonafide Student of **DR AMBEDKAR INSTITUTE OF TECHNOLOGY BANGALORE** STUDYING **MECHANICAL ENGINEERING** has Undertaken Internship in “**STUDY ON THE ADVANCED TECHNOLOGY USED IN BS6 VEHICLES**” with us from **19<sup>TH</sup> MARCH 2022 to 19<sup>TH</sup> APRIL 2022.**

During the period of her/ his Internship program with us, she/ he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We take this opportunity to thank him/her and wish him/her all the best for his/her future.

For, Take it smart (OPC) Pvt.Ltd



*M.K.*

**Mr. MALLIKARJUN KUMBAR**  
DIRECTOR

# 1274 2nd Floor, Sanitary Core,  
3rd phase, Yelahanka New Town,  
Bengaluru, Karnataka - 560 064.



TAKE IT SMART



# MAHESH INDUSTRIES

No. 14, 16th Cross, Doddanna Industrial Estate, Vishwa Needam Post,  
Near Peenya 2nd Stage, Bangalore-560 091. E-mail : maheshindustries159@gmail.com

Ref. :

Date :

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Yogesh N, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Mahesh Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him best of luck for his future.

For Mahesh Industries  
for MAHESH INDUSTRIES

Proprietor



**STANLEY**  
Engineered Fastening

Date: 28.10.2021

### Internship Certification

Mr. Bhaskar .N  
Quality – Engineer  
Bangalore-560049



Dear Mr. Bhaskar .N,

We refer to your letter of resignation dated **01.10.2021** and the circumstance stated, it is accepted with regret.

You have been relieved from the services of the company from the closing hours of the work, on **28.10.2021**.

We would like to place on record our appreciation of your valuable contribution during your tenure with the company and wish you all success in your future endeavours.

Name	: Bhaskar .N
Location	: Bangalore
Date of Joining	: 01.10.2021
Designation	: Trainee Engineer
Date of Relieving	: 28.10.2021

For STANLEY ENGINEERED FASTENING INDIA PVT LTD.

Mr. Somshaker

Head – Human Resources (India)



PlotNo.:33/2.CheemasandraVillage,OldMadrasRoad,BidarahalliHobli,VirgoNagarPost,Bengaluru-560049.CINNo.U72900TN2008FTC101445 | [www.stanleyengineeredfastening.com](http://www.stanleyengineeredfastening.com)

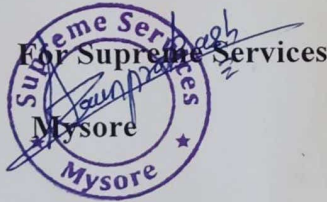


**TO WHOM IT MAY CONCERN**

This is to certify that **Mr. CHANDAN K (USN- 1DA19ME406)**  
Student of B.E (MECHANICAL ENGINEERING) **Dr. AMBEDKAR**  
**INSTITUTE OF TECHNOLOGY BANGALORE**. He has successfully  
completed his Academic Internship in Our Organization from 27-08-2021  
to 26-09-2021.

He found hard working, Punctual and good character during the period  
of his Academic Internship In our Organization.

We wish him all success in his future endeavor.





GSTIN: 29AAKFY0005A1Z0

Mob: 9886767109  
9448848290



## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Jaggere, Pennya 2nd Stage, Bengaluru -560 050  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/86/02/09/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN

This is to certify that (Ms/Mr/Mrs. CHARAN C Bearing USN 1DAI9ME407 student of Dr. Ambedkar Institute of Technology has successfully completed a summer internship in the field of Precision Machinery Components Milling & Jig boring work from 06/09/2021 to 03/10/2021 under guidance of Mr.Srinivas G.

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
V.L.I. INDUSTRIES  
No. 2 & 3, 1st Cross, G.K.W. Layout  
Jaggere, Pennya 2nd Stage  
BANGALORE-560050  
PIN: 9886767109



ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ

Govt. Tool Room & Training Centre

(A Govt. of Karnataka Society)

(An Indo - Danish Project)

Rajajinagar Industrial Estate, Bengaluru - 560 010, INDIA

Date: 28.09.2021

## Internship Letter

Certificate of Competency is awarded for successful Completion of Course in MasterCam to Mr. Kumar Swamy M D (1DA19ME411) for the period of 02.09.2021 to 24.09.2021 at Govt. Tool Room & Training Centre, Bangalore.

Principal

Principal  
Govt. Tool Room & Training Centre  
Rajajinagar Industrial Estate  
Bangalore - 560 010





A Govt. of Karnataka Society

ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ  
**Govt. Tool Room and Training Centre**

(An Indo-Danish Project)

Govt. Polytechnic Premises, Pala Road, Hanagal. Dist. Haveri  
Tel. : 74110 33510, 99021 01010 e-mail : gttchanagal@gmail.com

Our Ref. GTTC/IC/21-22/013

Date: 20/11/2021

## CERTIFICATE

This is to certify that **Mr. MALLIKARJUN K BANAGONDE**, bearing **USN: 1DA19ME413**, of final year Bachelor of Engineering (B.E) in Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore affiliated to Dr. Ambedkar Institute of Technology, Bangalore, Karnataka has undergone Internship training on "**CNC PROGRAMMER**" at our organization for a period of 4 weeks and has successfully completed internship during the academic year 2021-2022.

We wish all the best for your future endeavours.



  
Authorized Signature

Head Office : Rajajinagar Industrial Estate, Bangalore - 560 010.  
Tel. : 23152118 / 23152119 / 23152346 / 23157189 Fax : 080-23301683 E-mail : gttcb@dataone.in

**A Scientific & Industrial Research Organisation, Recognised by Govt. of India**



Ref:

Date :

05-10-2021

## INTERNSHIP TRAINING CERTIFICATE

This is certificate is issued to the **Mr.Rudresh.B (1DA19ME421)** Bearing of **B.E Mechanical Engineering Department, Dr. Ambedkar Institute of Technology.** He has trained in our company for 1 month **Internship** at our organization from 01-09-2021 to 31-09-2021 during the course the following area was covered.

1. CNC Programming in Master cam software.
2. Working on Vertical Machining Centre machine.
3. Quality Inspection of Machined components.
4. Assemble of Machined components.

During the training he performed well in this work and we wish him all the best in future endeavours.



Mfrs of : Defence & Aerospace Precisions CNC Components,  
Die Moulds, Jigs & Fixtures

GSTIN: 29AAKFV0005A1Z0

Mob: 9886767109  
9448848290



## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Iggere, Pennya 2nd Stage, Bengalure -560 058  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/94/02/09/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN


This is to certify that (Ms/Mr/Mrs. SAGAR B Bearing USN 1DA19ME422 student of **Dr. Ambedkar Institute of Technology** has successfully completed a summer internship in the field of **Precision Machinery Components Milling & Jig boring work** from **06/09/2021** to **03/10/2021** under guidance of **Mr.Srinivas G.**

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
V.L.I. INDUSTRIES  
No. 2 & 3 1st Cross, G.K.W. Layout  
Iggere, Pennya 2nd Stage  
BANGALORE-560 058  
PIN: 9886767109

GSTIN: 29AAKFV0005A1Z0

Mob: 9886767109  
9448848290



## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Iaggere, Pennya 2nd Stage, Bengalure -560 058  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/94/02/09/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN

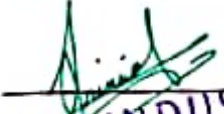
This is to certify that (Ms/Mr/Mrs. SYED ANWAAR ASHRAFF Bearing USN 1DA19ME428 student of Dr. Ambedkar Institute of Technology has successfully completed a summer internship in the field of Precision Machinery Components Milling & Jig boring work from 06/09/2021 to 03/10/2021 under guidance of Mr.Srinivas G.

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
V.L.I. INDUSTRIES  
No. 2 & 3, 1st Cross, G.K.W. Layout  
Iaggere, Pennya 2nd Stage  
BANGALORE-560058  
GSTIN: 29AAKFV0005A1Z0



VTU-NASD/INTERNSHIP/09/CNCINT2170B13



**Visvesvaraya Technological University**  
**National Academy for Skill Development**



**Internship Completion Certificate**

*This Certificate has been issued to*

Mr. / Ms. SUHAS A for a successful completion of Online Internship on

CNC Operations and Programming with "**SATISFACTORY**" performance Conducted for the Duration of 4 Weeks

from 13 September 2021 to 08 October 2021 organized by

VTU-National Academy for Skill Development, Dandeli-581325.

**Balavant k. Patil**  
CTO, VTU-NASD

**Prof. Vishal Kulkarni**  
Director, VTU-NASD

**Dr. A. S. Deshpande**  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*

No. AIT : 002

12<sup>th</sup> OCT 2021

# Certificate

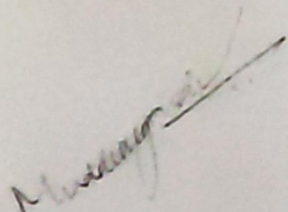
O F C O M P L E T I O N

This is to certify that student **Sanjay HP** of Ambedkar Institute of Technology pursuing BE Mechanical Engineering has carried out In-Plant Training in our organization from 13-09-2021 to 12-10-2021.

During this period, he was Punctual, Enthusiastic, and Inquisitive. It was pleasure having him with us in this short period.

We wish him bright future and success in his future endeavors.

For **FEDERAL-MOGUL GOETZE (INDIA) LIMITED**



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**Muddegowda**

Head - Human Resources  
Bengaluru Campus

**Federal-Mogul Goetze (India) Ltd. A Tenneco Group Company**

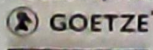
Regd. Office : DLF Prime Towers, 10 Ground Floor, F79 & 80, Okhla Phase - I, New Delhi- 110020.

Tel : 011. 4905 7597

Corporate Identity Number : L74899DL1954PLC002452

Corporate Office: Paras Twin Towers, 10th Floor, Tower B, Sector 54, Golf Course Road, Gurgaon- 122002

Tel : +91. 124. 4784530, Fax : +91. 124. 4292840, www.federalmogulgoetzeindia.net.com



# CERTIFICATE OF COMPLETION




This acknowledges that

# CHIRAG G S

Has successfully completed internship program as  
Mechanical Engineer intern for the duration 07/06/2021 to  
30/07/2021

  
GADHADAR REDDY,  
CEO

  
Date







**ZERODHA BROKING LIMITED**  
**DP Of Central Depository Services (I) Ltd.**  
 153/154, 4TH CRS, DOLLARS CLNY,OPP. CLARENCE PUBLIC SCHOOL,  
 J P NAGAR 4TH PHASE,  
 BANGALORE,KARNATAKA-560078  
 Phone -080 4718 1888,  
 Email -dp@zerodha.com,

<b>DP Id</b>	12081600	<b>Client Id</b>	12212560	<b>Sex M</b>		<b>DP Int Ref No</b>	AR0397	<b>A/c Status</b>	Active	<b>A/c Opening Dt</b>	16-APR-2019	<b>Purchase Waiver</b>	Y		
<b>BO Status</b>	Individual	<b>BO Sub Status</b>				Individual-Resident		<b>A/c Category</b>	Regular BO	<b>Freeze Status</b>	Not Frozen	<b>Registered For Easi</b>	N		
<b>Nationality</b>	INDIA	<b>Stmt Cycle</b>	End of Month	<b>Occupation</b>	STUDENT		<b>Closure Init By</b>		<b>Account Closure Dt</b>		<b>Registered For Easiest</b>				
<b>SMS Registered</b>	YES	<b>SMS Mobile No</b>	#####5223	<b>UID</b>			<b>RBI Ref No</b>		<b>RBI Approval Dt</b>		<b>Mode Of Operation</b>				
<b>BSDA Flag</b>	No	<b>RGESS Flag</b>	No	<b>Pledge SI Flag</b>	No		<b>Email D/L Flag</b>	Yes	<b>Annual Report Flag</b>		Electronic				
<b>First Holder Name</b>				SHAMIK PATIL				<b>First Holder PAN</b>		ENKPP7167L		<b>Date of Birth</b>		06-NOV-1999	
<b>Second Holder Name</b>								<b>Second Holder PAN</b>							
<b>Third Holder Name</b>								<b>Third Holder PAN</b>							
<b>Correspondence Address</b>				53 PURTHAGERI  GADAG, 582114, KARNATAKA, INDIA				<b>Permanent Address</b>				53 PURTHAGERI  GADAG, 582114, KARNATAKA, INDIA			
<b>Phone/Fax</b>				7996985223 / /											
<b>Email</b>				SHAMIKPATIL123@GMAIL.COM											
<b>Bank Details</b>				STATE BANK OF INDIA  GADAK, ., KARNATAKA, INDIA				<b>Bank A/c Type</b>		Savings Bank Account					
								<b>Bank A/c No</b>		33820171661					
								<b>MICR Code</b>		582002114					
								<b>IFSC Code</b>		SBIN0011275					
<b>Nominee Name</b>						<b>%</b>		<b>Residual Sec Flag</b>		<b>Nominee's Guardian Details</b>					
1. SUMA PATIL						100		Yes							
<b>POA Details</b>															
<b>POA Master ID</b>		<b>POA Name</b>					<b>POA Reference</b>			<b>Holder(1st-2nd-3rd)</b>					
2208160000000022		ZERODHA BROKING LIMITED					2208160000000022			First Holder					

Digitally signed by DS Zerodha  
 Broking Limited 01  
 Date: 2021.11.17 15:08:00 IST  
 Reason: "Regulatory"



## Certificate of Internship

Congratulations, Prajwal

## Electric Vehicle Technology

Course Completed on 25th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

 78935 57108

 [info@skilldzire.com](mailto:info@skilldzire.com)

 [www.skilldzire.com](http://www.skilldzire.com)



## ICMR Specimen Referral Form for COVID-19 (SARS-CoV2)

**INTRODUCTION:**

This form is for collection centres / labs to enter details of the samples being tested for Covid-19. It is mandatory to fill this form for each and every sample being tested. It is essential that the collection centres / labs exercise caution to ensure that correct information is captured in the form.

**INSTRUCTIONS:**

- Inform the local / district / state health authorities, especially surveillance officer for further guidance
- Seek guidance on requirements for the clinical specimen collection and transport from nodal officer
- This form may be filled in and shared with the IDSP and forwarded to a lab where testing is planned
- Fields marked with asterisk(\*) are mandatory to be filled

**SECTION A – PATIENT DETAILS****A.1 TEST INITIATION DETAILS**

\*Sample collected first time : Yes  No

If No, Patient ID :

**A.2 PERSONAL DETAILS**

\*Patient Name: **RAJATH J M**

Father's Name: **manjunath**

\*Age: **21** Years

\*Gender: Male  Female  Others

\*Occupation: **Other**

\*Mobile Number: **8970230671**

\*Mobile Number belongs to: Self  Family

\*Nationality: **India**

\*Present patient address: **JANATASITE JAVAGAL, ARASIKERE** \*Downloaded Aarogya Setu App: Yes  No

Pincode: **573125**

\*District : **HASSAN**

\*State : **KARNATAKA**

(These fields to be filled for all patients including foreigners)

Aadhaar No. (For Indians):

\* Passport No. (for Foreign Nationals):

**\*A.3 SPECIMEN INFORMATION FROM REFERRING AGENCY**

\*Specimen type Throat Swab  Nasal Swab  Bronchoalveolar lavage  Endotracheal Aspirate  Nasopharyngeal Swab

\*Type of test **RT-PCR**  **Rapid Antigen Test (RAT)**

\*Collection date **16/12/2020**

\*Sample ID(Label) **RAJATH21**

If, RT-PCR test, name of lab where sample is sent for testing **KRAG164 - Hassan Institute Of Medical Science, Hassan**

\* Mode of Transport used to visit testing facility

Symptomatic  Asymptomatic

Contact of a lab confirmed case : Yes  No

Please Note - Hospital form is required for the patients visiting OPD, IPD and Emergency and Community form is required for patients under containment zone/ Non-containment area/ Point of entry/ Testing on demand

**\*A.3.1 For Community**

**Not Applicable**



**\*A.3.2 For Hospital**

**Cat 4: Testing on Demand**

*\* Fields marked with asterisk are mandatory to be filled*

*Please Note: Section B1 and B2 need to be filled for both Community and Hospital settings.*

*Section B3 needs to be filled only for Hospital settings*

**Section B- MEDICAL INFORMATION**

**B.1 CLINICAL SYMPTOMS AND SIGNS**

Cough	<input type="checkbox"/>	Loss of taste	<input type="checkbox"/>
Sore throat	<input type="checkbox"/>	Diarrhoea	<input type="checkbox"/>
Fever	<input type="checkbox"/>	Breathlessness	<input type="checkbox"/>
Loss of smell	<input type="checkbox"/>	Other symptoms, please specify	

Date of onset of First Symptom :

**B.2 PRE-EXISTING MEDICAL CONDITIONS**

Diabetes	<input type="checkbox"/>	Over weight/ Obesity	<input type="checkbox"/>
Heart disease	<input type="checkbox"/>	Hypertension	<input type="checkbox"/>
Chronic lung disease	<input type="checkbox"/>	Cancer	<input type="checkbox"/>
Chronic Kidney disease	<input type="checkbox"/>	Any other please specify	

**B.3 HOSPITALIZATION DETAILS**

Hospitalized : Yes  No

Hospital State:

Hospital District:

Hospitalization Date:

Hospital Name:

**TEST RESULT (To be filled by Covid-19 testing lab facility)**

Date of sample receipt (dd/mm/yy)	Sample accepted/Rejected	Date of testing (dd/mm/yy)	Test result (Positive/Negative)	Repeat Sample required (Yes/No)	Sign of the Authority(Lab in charge)



Issued: 2021-07-09

Certificate ID: 835f6buurs

lms.decibelslab.com



INTERNSHIP  
PARTICIPATION  
CERTIFICATE

Suraj S D,  
Co-founder & CEO  
Decibels Lab Pvt Ltd

Decibels Lab Private Limited  
#2362, 24th main road  
1st sector, HSR layout  
Bangalore, Karnataka, 560102  
CIN:U80904KA2019PTC126675

This is to certify

**Abhay P Devangavi**

has undergone the internship in Decibels Lab Pvt Ltd, for the duration of 4 weeks from 07th June to 03rd July 2021

During the tenure intern was involved in,

**Model Based Design of Mechanical Systems  
Internship**

Project completed during the internship are Model-Based Design of NiMh Cell, Spring Mass Damper & Thermal modeling of house.



Issued: 2021-08-22

Certificate ID: o5rrbrt4k7

lms.decibelslab.com



This is to certify

**Abhay P Devangavi**

has undergone the internship in Decibels Lab Pvt Ltd, for the duration of 4 weeks from 17th July to 14th August 2021

During the tenure intern was involved in,

**Python for Mechanical Engineers Internship**

Suraj S D,  
Co-founder & CEO  
Decibels Lab Pvt Ltd

Decibels Lab Private Limited  
#2362, 24th main road  
1st sector, HSR layout  
Bangalore, Karnataka, 560102  
CIN:U80904KA2019PTC126675

Project completed during the internship are, Kinematic system design of quadruped robots, Supercharger using Python & fluid flow over an Airfoil.





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# Certificate of Internship HVAC Design

Empowering and Inspiring  
future professionals

ABHAY P DEVANGAVI

Dr Ambedkar Institute of Technology

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

Dec 3rd 2020 to Jan 3rd, 2021.



[www.prinstonsmart.com](http://www.prinstonsmart.com)

## Skill India Scholarship

Certificate of Examination to  
**ABHAY P DEVANGAVI**

For participation in

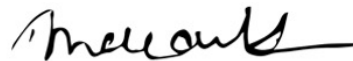
### Electric Vehicle internship

On 75<sup>th</sup> Independence Day, we appreciate your effort to upskill yourself and compete with 1 Lakh+ engineers across India.

Keep Learning, Keep Exploring!

**We wish you all the best for your future**

S. No: ETGSKI14987



**Mayank Arora**

CEO & Founder

Date of Issue: 15th Aug 2021



# Skill India Internship

Certificate of Completion to

**ABHAY P DEVANGAVI**

————— for completing 1-month internship on —————

## FEA/CFD Internship

In this one-month program, you've shown grit, patience, curiosity and hard-work to learn skills that are important in Industry. And, this is just the start of journey to your dream career. Make your dream come true.

Keep Learning, Keep Exploring!

**We wish you all the best for your future**

S. No: ETGSI10371\_\_\_\_\_



**Mayank Arora**

CEO & Founder

Date of Issue: 29th Sept 2021







Certificate ID: 2IV1i2iltD

# Namoon 3D Labs

An Independent Research Organisation for Engineers Worldwide

This is to Certify that Mr./Ms.

**ABHAY P DEVANGAVI**

Belonging to Dr. Ambedkar Institute of Technology

Has successfully completed a 4-week Virtual Online Internship on

**“3D Printing with FDM: Theory and Practice”**

**With a Merit Score of 92 / 100**



*AN Chaitanya*

A. Nikhil Chaitanya,  
Founder and CEO

GSTIN: 29AAKFV0005A1Z0

Mob: 9886767109  
9448848290



## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout , laggere , Pennya 2nd Stage, Bengalure -560 058  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/95/02/09/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN

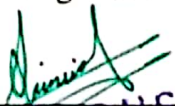
This is to certify that (Ms/Mr/Mrs. **ABHISHEK V Bearing USN 1DA19ME401** student of **Dr. Ambedkar Institute of Technology** has successfully completed a summer internship in the field of **Precision Machinery Components Milling & Jig boring work** from **06/09/2021** to **03/10/2021** under guidance of **Mr.Srinivas G.**

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
**V.L.I. INDUSTRIES**  
No. 2 & 3, 1st Cross, G.K.W. Layout  
Laggere, Pennya 2nd Stage  
BANGALORE-560 058  
GSTIN: 29AAKFV0005A1Z0



# BHALKESHWAR SUGARS LTD.,

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Factory at : Madkatti Cross, Bajolga. Tq. Bhalki Dist. Bidar

Office Ph.: 08484-269624

: 08484-269625

H.O.Ph.: 08484-262525

Email : bhalkeshwarsugars@gmail.com

AN INTEGRATED COMPLEX, FOR SUGAR, POWER, DISTILLERY & BIO-COMPOST

Ref. No.

BSL/PP/2021-22

5<sup>th</sup> October 2021

Date : .....

## TO WHOMSOEVER IT MAY CONCERN

This is to certify that **MR.ADITYA S/O MALLIKARJUN** a student of **B.E. MECHANICAL** has successfully completed his internship program as a Trainee in Power Plant Section (14 MW Co-Generation Plant) for the period from 01/09/2021 to 30/09/2021 01 (one) month under the guidance of Mr.Firoz Dhanure, Co-Gen Head at Bhalkeshwar Sugars Ltd., Madkatti Cross, Bajolga, Tq. Bhalki, Dist. Bidar (Karnataka).

During the period of his Internship with us he was found punctual, hardworking and good moral.

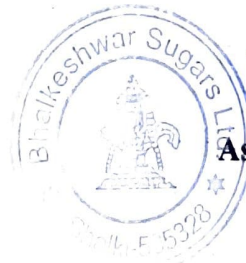
Wish him all the best in his future endeavors.

Hence it is certified.

for BHALKESHWAR SUGARS LTD.,

for BHALKESHWAR SUGARS LTD.,

  
(FIROZ DHANNURE),  
Co-Gen Head (Mentor).



  
(RAMLING.S.H),  
Asst. General Manager.





# DARK HORSE HYDRAULICS

## THE HUB OF ENGINEERING SOLUTIONS

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Hydraulic Cylinders, Power Packs, Material Handling Equipment

### Certificate of Internship

**BARKATH KHAN** (1DA18ME018)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Power Pack and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 21/04/2022

His Conduct and Progress during the above period was found to be **SATISFACTORY**.

B.v.  
  
B.V. MANDONATH  
PROPRIETOR



#13, 1st Main Road, Kamakshipalya New Extension,  
Near Check Post, Bengaluru-560 079.

GSTIN No: 29BPPM2515M1ZP  
☎ 9591976431 9035414890  
● darkhorsehydraulics2@gmail.com

Date:22 Oct 2021

TO WHOMSOEVER IT MAY CONCERN

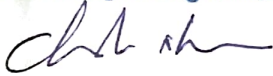
This is to certify that Anmol N student of Dr Ambedkar institute of technology, Bangalore has successfully completed his intership at Incredol Engineering Solutions Pvt Ltd from 22<sup>nd</sup> Sep 2021 to 22<sup>nd</sup> Oct 2021.

During this period, he worked in the Production and Quality department.

He has worked out under the guidance of Mr Vinaya AD – Operation Manager. During his association with us we found him to be hard working and a keen learner.

We wish him success in his future endeavours.

For Incredol Engineering Solutions Pvt. Ltd.



Director

For Incredol Engineering Solutions Pvt Ltd

Date:22 Oct 2021

TO WHOMSOEVER IT MAY CONCERN

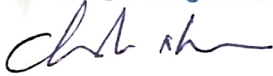
This is to certify that Anmol N student of Dr Ambedkar institute of technology, Bangalore has successfully completed his intership at Incredol Engineering Solutions Pvt Ltd from 22<sup>nd</sup> Sep 2021 to 22<sup>nd</sup> Oct 2021.

During this period, he worked in the Production and Quality department.

He has worked out under the guidance of Mr Vinaya AD – Operation Manager. During his association with us we found him to be hard working and a keen learner.

We wish him success in his future endeavours.

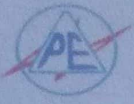
For Incredol Engineering Solutions Pvt. Ltd.



Director

For Incredol Engineering Solutions Pvt Ltd





# PERFECT ELECTRICALS

Plot No.152, Sompura 1st stage, KIADB Industrial Area, Dabaspete,  
Nelamangala Taluk, Bangalore-562111.

E mail Id : [perfectswamy@yahoo.com](mailto:perfectswamy@yahoo.com)

Contact No.08048145625

DATE: 30.09.2021

## TO WHOMSOEVER IT MAY CONCERN

### CERTIFICATE

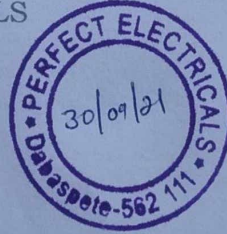
This is to certify that Mr.Akhilesh.S, S/O.Sathyanarayana.K.C, Final Year BE Mechanical Engineering Student of Ambedkar Institute of Technology near Jnana Bharathi Campus, Bangalore-560056. Has undertaken Internship Training on CNC Machine operate field in M/s.Perfect Electricals, plot No.152, Sompura 1<sup>st</sup> Stage, KIADB Industrial Area, Dabaspete, Nelamangala Taluk, Bangalore-562111 from 1<sup>st</sup> September 2021 to 30<sup>th</sup> September 2021.

We wish him all the best in future endeavors.

Yours truly,  
For PERFECT ELECTRICALS

*A.S.H.*

Authorized Signatory



---

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# Certificate of Internship

## Data Science Using Python

AKSHITH KUMAR K N

DR AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME010

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

September 1st to September 30th,2021.



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# Certificate of Internship

## HVAC DESIGN

YUVARAJACHARI. A

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA19ME435

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2670



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# Certificate of Internship

## Data Science Using Python

AKSHITH KUMAR K N

DR AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME010

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September 1st to September 30th,2021.



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# Certificate of Internship

## HVAC DESIGN

AMODH C NADIGER

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME012

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

May 10th,2022 to June 6th,2022.



PSEHVAC2633



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## HVAC DESIGN

AMODH C NADIGER

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME012

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

May 10th,2022 to June 11th,2022.



PSEHVAC2633



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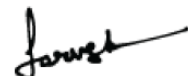




# Certificate of Training

**Hemanth Kumar H S,**

student of Dr.Ambedkar institute of technology, has successfully completed a six weeks online training on **AutoCAD**. The training consisted of Interface, Drawing Aids & Basic Objects, Complex Objects & Object editing, Blocks & Annotations and Plotting & Introduction to 3D modules. We wish Hemanth all the best for the future.



Sarvesh Agrawal  
Founder & CEO, Internshala

Date of certification: 2020-10-02

Certificate no. : D6084ED1-051D-72E3-0B01-B1F227E37844

For certificate authentication, please visit [https://trainings.internshala.com/verify\\_certificate](https://trainings.internshala.com/verify_certificate)



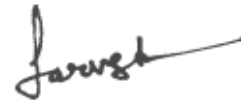
# Certificate of Training

**RAVI KUMAR B**

from Dr.Ambedkar Institute Of Technology Bangalore has successfully completed a 6-week online training on **AutoCAD**. The training consisted of Interface, Drawing Aids & Basic Objects, Complex Objects & Object editing, Blocks & Annotations, Plotting & Introduction to 3D, and The Final Project modules.

In the final assessment, RAVI KUMAR scored 60% marks.

We wish RAVI KUMAR all the best for future endeavours.



**Sarvesh Agarwal**

FOUNDER & CEO, INTERNSHALA

Date of certification: 2021-11-18

Certificate no. : AF19A43F-C8EC-8C73-5AD9-F5EEA2DDE2DC

For certificate authentication, please visit [https://trainings.internshala.com/verify\\_certificate](https://trainings.internshala.com/verify_certificate)



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# Certificate of Internship

## Full Stack Web Development

Bharath G

Dr Ambedkar Institute Of Technology

1DA18ME019

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 15th to September 15th,2021.



PSEFSWD2355



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future professionals

# Certificate of Internship Cyber Security

BHARATH G

DR AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME019

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 1st to August 31st, 2021.



PSECYS2055



[www.prinstonsmart.com](http://www.prinstonsmart.com)





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future professionals

# Certificate of Internship

## HVAC DESIGN

BHARATH K L

Dr Ambedkar institute of technology

1DA19ME403

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

Feb 15th to March 15th, 2022.



PSEHVAC2781



[www.prinstonsmart.com](http://www.prinstonsmart.com)





भारत हेवी इलेक्ट्रिकल्स लिमिटेड  
(भारत सरकार का उपक्रम)  
Bharat Heavy Electricals Limited  
(A Government of India Undertaking)  
इण्डस्ट्रियल सिस्टम्स ग्रुप  
INDUSTRIAL SYSTEMS GROUP

फोन / Phone : 080-2218 4040  
फैक्स / Fax : 080-2356 2713  
ई-मेल / e-mail : bgeorge@bhel.in  
मोबाइल / Mobile : 94490 68052  
पो.बॉ. नं. 1249, प्रो. सी एन आर राव सर्कल,  
आईआईएससी पोस्ट, मल्लेश्वरम, बेंगलूरु-560 012. भारत  
P.B. No. 1249, Prof. CNR Rao Circle, IISc Post  
Malleshwaram, Bengaluru-560012. INDIA

Ref:IS:02:HRD:PT/886/2021-22

Date:17-09-2021

**CERTIFICATE**

*This is to certify that, MR.SYED ATEEQUE MOINUDDIN QUADRI (1DA18ME129) who is pursuing his/her studies for the award of B.TECH(MECHANICAL) from DR AMBEDKAR INSTITUTE OF TECHNOLOGY,BANGALURU, has successfully completed his / her INTERNSHIP at INDUSTRIAL SYSTEMS GROUP, BHARAT HEAVY ELECTRICALS LIMITED, for a period of 4 WEEK/S from 18-08-2021 To 17-09-2021*

**PROJECT NAME:** CHP and AHP project report.

*C. Banumathi*

Chief Training Coordinator / HRD  
सी.भानुमती, अपर महाप्रबंधक/मा.सं.  
C. BANUMATHI, ADDL.GENERAL MANAGER/HR  
BHEL-ISG, IISc Post, BENGALURU-12





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Phone: +91-6281460704, Email: nikhilc.freelance@gmail.com

Date: 31-July-2021

### To Whom It May Concern

This is to certify that Mr./Ms. ABHAY P DEVANGAVI,  
belonging to the College/University **Dr Ambedkar Institute of Technology,**  
**Affiliated to VTU, Bengaluru,** bearing the Registration KEY **21V1i2iltD** is  
undergoing a 4-week Virtual Online Internship on “**3D Printing A-Z: A practical  
guide to the world of making things**” at our laboratory virtually from YouTube  
and he/she will be given a certificate upon completing the 4-week internship and  
upon completing the assignments which will be given in due course time.

\*\*This letter does not need a signature, scan the QR code to redirect to latest company news and updates  
on our LinkedIn Page and YouTube Channels\*\*



A. Nikhil Chaitanya  
Founder & CEO  
Namoonna 3D Labs  
M.Tech (Machine Design), Andhra University, Visakhapatnam  
Ex-TCS Engineer in NPD and EIS



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## *Internship Certificate*

*This is to certify that **Mr./Ms. Shivakumar P.K.**, 1DA18ME114, VI Semester B.E. Mechanical Engineering of Dr. Ambedkar Institute of Technology, Bengaluru has satisfactorily completed Internship on '**Competence in Automation Technologies - SCADA Based Automation System for Steam Turbine Protection**', during September-October 2021 (4 weeks).*



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VC/WS/HRD/2021

Date : 07-10-2021

### CERTIFICATE

This is to certify that **Mr. Abdul Salam (USN No. 1DA19ME400)** B.E.-Mechanical Engineering Student of **Dr. Ambedkar Institute of Technology, Bangalore** has completed his Internship Training in our Organization from **9<sup>th</sup> September 2021 to 7<sup>th</sup> October 2021.**

He took keen interest during his Internship Training.

For : Kesoram Industries Ltd.,  
Unit : Vasavadatta Cement, Sedam

Training Incharge

P +91 40 4334 4555  
F +91 40 4334 4534

Kesoram Industries Limited  
Cement Division  
Office No. 613 to 616, White House, Block-III, VI Floor, 6-3-1192/1/1, Kundanbagh,  
Begumpet, Hyderabad - 500 016. Telangana, India.  
Registered Office : Birla Building, 8th Floor, 9/1 R.N. Mukherjee Road, Kolkata - 700 001.  
CIN of KIL - L17119WB1919PLC003429





No.A/HR/509/ 99 /2021

October 30<sup>th</sup> ,2021

## CERTIFICATE

This is to certify that **Mr. Sufiyan Ahmed S**, USN 1DA18ME121 a bonafide BE(Mechanical) student of Dr. Ambedkar Institute of Technology has successfully completed his Internship at Aircraft Division, HAL, Bangalore from 06.10.2021 to 30.10.2021.

2. We wish him All the Best, Good Luck and Success in his future endeavors.

**Mr.Sufiyan Ahmed S,**

BE(Mechanical),

Dr. Ambedkar Institute of Technology,

Bangalore.

  
(B Arockia Jothi)

Senior Manager (HR)

ಬಿ. ಅರೋಕಿಯಾ ಜೋತಿ, ಬಿ.ಆರ್.ಕೆ.ಜಿ. ಜೋತಿ  
ಸೀನಿಯರ್ ಮ್ಯಾನೇಜರ್ (HR) / ವಿಮಾನ ವಿಭಾಗ  
Senior Manager (HR) - Aircraft Division  
ಬೆಂಗಳೂರು (ಬಿ.ಸಿ.) / HAL (BC)

ನೋಂದಾಯಿತ ಕಛೇರಿ : ೧೫/೧, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು-೫೬೦೦೦೧, ಭಾರತ

पंजीकृत कार्यालय : 15 /1, कब्बन रोड, बेंगलूरु - 560 001, भारत

Registered Office : 15 /1, Cubbon Road, Bengaluru - 560 001, India

ಸಿ ಐ ಎನ್ / ಸಿ ಆರ್ ಐ / ಸಿ ಆರ್ ಐ / CIN:L35301KA1963GOI001622 ಇ / ಐ / E:hr\_ac@hal-india.co.in

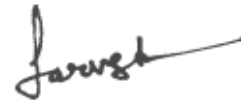
# Certificate of Training

**AMODH C NADIGER**

from Dr. Ambedkar Institute Of Technology has successfully completed a 6-week online training on **CATIA**. The training consisted of Introduction to CATIA and Sketcher Workbench, Part Design Workbench, Wireframe and Surface Design, Assembly Workbench, Drafting Workbench, and Final Training Project modules.

In the final assessment, AMODH C scored 80% marks.

We wish AMODH C all the best for future endeavours.



**Sarvesh Agarwal**

FOUNDER & CEO, INTERNSHALA

Date of certification: 2022-04-26

Certificate no. : 2194494E-BD88-72ED-19DF-761D60851EAD

For certificate authentication, please visit [https://trainings.internshala.com/verify\\_certificate](https://trainings.internshala.com/verify_certificate)

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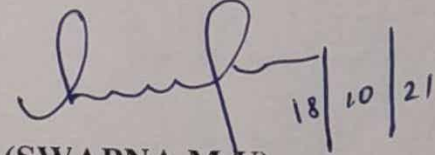
F/HR/G-13 (C)/1392/2021

18<sup>th</sup> October, 2021

## CERTIFICATE

This is to certify that **Mr. Abhilash K A (USN:1DA18ME002)** studying B.E (Mechanical Engineering) at Dr. Ambedkar Institute of Technology, Bengaluru has successfully completed his Hybrid Internship training at Foundry & Forge Division, Hindustan Aeronautics Limited, Bangalore Complex from 22<sup>nd</sup> September 2021 to 14<sup>th</sup> October 2021.

We wish all success in his future endeavors.



(SWAPNA M U)  
SENIOR MANAGER (HR)

ಎಂ ಯೂ ಸ್ವಪ್ನಾ/एम यू स्वप्न/M.U.SWAPNA  
ಸೀನಿಯರ್ ಮ್ಯಾನೇಜರ್ (ಹಿ.ಸಂ)/वरिष्ठ प्रबंधक (भा सं)/Senior Manager (HR)  
ಐಫ್ ಮತ್ತು ಐಫ್ ವಿ ಛಾಂ/एफ व एफ प्रभाग/F&F Division  
ಐಫ್ ವಿ ಎಲ್ (ಐ ಸಿ)/एच ए एल (बी सी)/HAL (BC)  
ಬೆಂಗಳೂರು/बेंगलूरु/BENGALURU-560017

**Mr. Abhilash K A,**  
Dr. Ambedkar Institute of Technology,  
BDA Outer Ring Road, Mallathahalli  
**BENGALURU – 560 056.**





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This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Power Pack and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 21/04/2022

His Conduct and Progress during the above period was found to be **SATISFACTORY**.

  
**B.V. MANJUNATH**  
PROPRIETOR



GSTIN No: 29BBPBM2515M1ZP

☎ 9591976431 9035414890

✉ darkhorsehydraulics22@gmail.com

#13, 1st Main Road, Kamakshipalya New Extension,  
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**Mayank Arora**

CEO & Founder

Date of Issue: 29th Sept 2021

S. No: ETGSI13791\_\_\_\_\_





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Bangalore  
26.10.2021

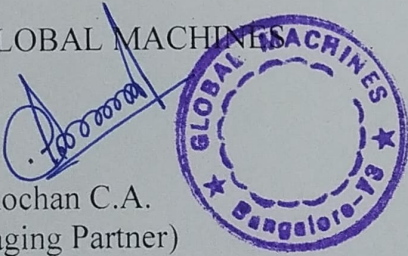
## TO WHOM SOEVER IT MAY CONCERN

This is to certify that Mr. Ajayshankar.A (IDA, 18ME005) Mechanical Engineering Department, Dr. Ambedkar Institute of Technology, Bangalore 560 566 has done his internship in 'Various processes in Manufacturing of Machine Tools' at Global Machines, #11,12,13, Peenya, Nagasandra Post, Bangalore 560 073 from 27 September 2021 to 25 October 2021. He has worked on 'Various processes in Manufacturing of Machine Tools', and it was aimed at understanding the different process in manufacturing of machine tools. He has interacted with subject experts during his tenure with Global Machines. During his internship with us, he has demonstrated his self motivation skills to learn new ideas & skills. He was hardworking and his performance was excellent.

Thanking You,

For GLOBAL MACHINES

Chackochan C.A.  
(Managing Partner)





No.A/HR/509/ 98 /2021

October 30<sup>th</sup> ,2021

## CERTIFICATE

This is to certify that **Mr. Nikhil Suryan**, USN 1DA18ME070 a bonafide BE(Mechanical) student of Dr. Ambedkar Institute of Technology has successfully completed his Internship at Aircraft Division, HAL, Bangalore from 06.10.2021 to 30.10.2021.

2. We wish him All the Best, Good Luck and Success in his future endeavors.

**Mr.Nikhil Suryan,**

BE(Mechanical),

Dr. Ambedkar Institute of Technology,

Bangalore.

(B Arockia Jothi)

Senior Manager (HR)

ಬಿ ಆರೋಕ್ಯ ಜೋತಿ / B AROCKIA JOTHI  
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ನೋಂದಾಯಿತ ಕಛೇರಿ : ೧೫/೧, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು-೫೬೦೦೦೧, ಭಾರತ

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BDA Outer Ring Road, Near Jnana Bharathi Campus, Bengaluru – 560056



## **DEPARTMENT OF MECHANICAL ENGINEERING**

**An Internship Report on  
“CNC PROGRAMMING & OPERATION”  
By  
NITHIN KUMAR B S  
(1DA18ME073)**

**DEPARTMENT OF MECHANICAL ENGINEERING  
Dr. AMBEDKAR INSTITUTE OF TECHNOLOGY  
Bangalore – 560056  
2021 -2022**

# Dr. AMBEDKAR INSTITUTE OF TECHNOLOGY

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BDA Outer Ring Road, Near Jnana Bharathi Campus, Bengaluru - 560056



## Department of Mechanical Engineering

# CERTIFICATE

Certified that the industry internship (Seventh Semester) entitled..... is carried out by the following bonafide student of Mechanical Engineering in partial fulfilment for the award of Bachelor of Engineering, B. E (Mechanical) at **Dr. Ambedkar Institute of Technology, Bangalore**, during the academic year .....

U S N	Name of Student
1DA18ME073	NITHIN KUMAR B S

It is certified that all corrections/suggestions indicated for Internal Assessment have been incorporated in the project report.

The internship report has been approved satisfying the academic requirements prescribed for the said Degree.

Guide	Internal Examiner	HOD



# INTERNSHIP CERTIFICATE



(An Indo Danish Project)  
RAJAJINAGAR INDUSTRIAL ESTATE  
BENGALURU - 560 010 INDIA

Govt. Tool Room & Training Centre

## Certificate of Competency

REGISTER No. : IDA18ME073

This is to certify that

MR./Ms. NITIN KUMAR B S

HAS UNDERGONE THE: INTERNSHIP: "CNC PROGRAMMING AND OPERATIONS"  
DEPARTMENT OF MECHANICAL ENGINEERING  
Dr. AMBEDKAR INSTITUTE OF TECHNOLOGY, BANGALURU

COURSE for a period of ONE MONTH

FROM : 03.01.2022

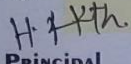
To : 31.01.2022

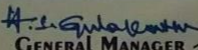
AT GOVT. TOOL ROOM & TRAINING CENTRE, KOLAR

FOR HAVING COMPLETED THE COURSE SUCCESSFULLY

HE/SHE IS AWARDED WITH THIS CERTIFICATE OF COMPETENCY.

  
Co-ordinator

  
Principal

  
GENERAL MANAGER - TRAINING

DATE : 04.04.2022

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# ABSTRACT

The internship at **GOVERNMENT TOOL ROOM & TRAINING CENTRE - [GTTC], Kolar** emphasizes on a production of all the components of CNC by casting process, their surface finishing by machining process and finally the assembly of all the CNC components and their testing through various quality process. Detailed explanation of the manufacturing, assembly and testing of CNC Machines of various capacities have been mentioned in the report. It is in reference to the 28 days in-plant training done in the foundry shop, machining shop, paint shop and assembly line area of the company.

During this training, we got to learn many new things about the CNC machine tools and the current requirements of companies. This training proved to be a milestone in our knowledge of present industry. Every say and every moment was an experience in itself, an experience which theoretical study can't provide.

# ACKNOWLEDGEMENTS

It is one of the most difficult tasks in life to choose the appropriate words to express one's gratitude towards the beneficiaries. I take this opportunity to express my gratitude and appreciation to all those who directly or indirectly motivated and encouraged me during the internship.

This internship has had the help and support of several people whose time and expertise has facilitated us in the successful completion of our internship. We wish to thank all of them for their contributions.

I am very thankful to Principal-Mr. Rajanikanth & Guide-Mr. Hemanthraj for granting my industrial training in **GOVERNMENT TOOL ROOM & TRAINING CENTRE - [GTTC], Kolar.** and supporting me throughout my training.

Last but not the least I am very thankful to the company and the entire department Heads for their constant guidance. I feel very proud of being trainee of such a company.

**NITHIN KUMAR B S**  
**1DA18ME073**



# **DECLARATION**

I am **NITHINKUMAR B S** bearing USN.**1DA18ME073**, B.E of the **DR AMBEDKAR INSTITUTE OF TECHNOLOGY** here by declare that the Training Report entitled “**Training Report on CNC Programming & Operation**” is an original work and data provided in the study is authentic to the best of my knowledge. This report has not been submitted to any other Institute for the award of any other degree.

**NITHIN KUMAR B S**  
**1DA18ME073**

**Place:** GOVERNMENT TOOL ROOM &  
TRAINING CENTRE - [GTTC], Kolar,

**Date:** 03/01/2022 to 31/02/2022

# TABLE OF CONTENTS

<b>S. No.</b>	<b>DESCRIPTION</b>
<b>1.</b>	<b>INTRODUCTION</b>
1.1	COMPANY PROFILE
1.2	M.D. MESSEGE
1.3	MISSION & VISSION OF COMPANY
<b>2.</b>	<b>CNC WORK THEORY</b>
2.1	CLASSIFICATION OF CNC MACHINES
2.2	COORDINATION SYSTEM
<b>3.</b>	<b>COMPANY PRODUCTS</b>
3.1	TURNING
3.2	VERTICAL MACHINING CENTER (VMC)
3.3	HORIZONTAL MACHINING CENTER (HMC)
<b>4.</b>	<b>COMPONENTS OF CNC</b>
4.1	SPINDLE
4.2	SADDLE
4.3	BASE
4.4	LINEAR MOTION GUIDEWAYS(LM)
4.5	PALLETE
4.6	AUTOMATIC TOOL CHANGER
4.7	HEAD STOCK
4.8	TAIL STOCK
4.9	TURRET ASSEMBLY
4.10	CONTROLLER
4.11	PUMPS
4.12	MOTORS
4.13	OUTER SHEET METAL BODY
<b>5.</b>	<b>ASSEMBLY OF CNC MACHINE</b>
<b>6.</b>	<b>TYPES OF CNC PROGRAMING</b>
6.1	CNC PROGRAMING ELEMENT

6.2 OPERATING MODE

6.3 G&M – CODES AND THEIR GROUP

7. OPERATING PANEL KEYS
8. TURNING PARAMETER AND OPERATIONS
9. PROBLEMS BASED ON CNC TURNING
10. WORK DONE DURING INTERN
11. RESULT AND CONCLUSION
12. REFERENCE



# 1. INTRODUCTION

## 1.1 Company Profile

Government Tool Room and Training Centre (GTTC) was established in 1972 at Bangalore with the participation from the State Government of Karnataka, in collaboration with Government of Denmark under the Bilateral Development Co-operation Agreement. The excellent performance of GTTC, Bangalore and proactive State Government of Karnataka led to expansion, and a second unit of GTTC was started in 1992 with DANIDA assistance at Mysore.

GTTC is meeting the needs of industries which are developing due to proliferation of new technologies by skilling the students as per the requirements.

State Government of Karnataka has encouraged GTTC to start 20 more sub-centers, 5 upcoming project centers and a skill development center to train in the area of Precision Manufacturing and Tool and Die Making in Karnataka.

GTTC is an autonomous society, a recognized Scientific and Research Organization by the Government of India. GTTC is serving the industry by providing well trained skilled manpower in the area of Tool and Die Making, Mechatronics and Electronics.

GTTC having acquired mastery in Precision Manufacturing, mould, tool and die making technology, has blossomed into an epitome center for precision quality. It develops and manufactures sophisticated Aerospace components, Moulds, Dies and Tools.

Fully aware of the rapid advancement in technology all over the world, GTTC periodically adds new technologies to the existing set of advanced equipment like CAD / CAM, CNC machines for tooling, Precision Components, Laser for Industries, Rapid prototyping, vacuum casting etc.



## 1.2 Message from The Desk of Managing Director

Dear Students,

I welcome you to the family of students in **GOVERNMENT TOOL ROOM & TRAINING CENTRE - [GTTC], Kolar**. Our aim is to make a successive person through technical skill enhancement and technical qualification upgradation. after that level of opportunity is increased. **GTTC Automation** is providing Industry oriented training programs by wide experienced persons. I hope the programs offered by us will approach you as a successive suitable person for all type of industries like Automobile industries Export House etc. our instructional excellence is well regarded—over thousands of satisfied students/customers have benefited from it.

With Best Wishes for Your  
Carrier Sincerely Yours,

### 1.3 Mission and Vision of The Company

Our aim is to make a successive person through technical skill and technical qualification up gradation after that opportunity automatically invites for betterment. GTTC Automation Training Institute is providing job-oriented training programmers by wide experienced persons. This training program will approach you as a successive suitable person for auto industries, export houses, textile industries, medicine industries, rubber, plastic, and other areas.

- i. Have presence in all major engineering hubs globally.
- ii. Contribute humbly in making of a developed Nation by Technological advancements, catering to 20% of the Domestic Market, establishing Technology Centers in 10major cities.
- iii. Patronize technical education by Instituting a Machine Tool Academy.
- iv. Promote Eco-friendliness by developing energy efficient solutions.
- v. Facilitate all the team members to enjoy the higher standards of living for a happier& heal their life.
- vi. Create a work environment that fosters- passion, creativity and optimism with fun, respect and pride for all individuals.
- vi. Being exceptionally customer centric, delight all our customers by all mean sand action.
- viii. Deeply admire brand among the Machine Tool fraternity.



## 2. CNC WORK THEORY

- Computer Numerical control (CNC) is used to automate the machine tools that are operated by precisely programmed commands encoded on a storage medium, as opposed to controlled manually via hand wheels or levers, or mechanically automated via cams alone.
- Computers play an integral part of the control. In modern CNC system computer-aided design (CAD) and computer-aided manufacturing (CAM) programs are used for development and machining of the final finished product.
- The series of steps needed to produce any part is highly automated and produces a part that closely matches the original CAD design. Modern CNC mills differ little in concept from the original model built at MIT in 1952.
- Mills typically consist of a table that moves in the X and Y axes, and a tool spindle that moves in the Z(depth).
- The position of the tool is driven by motors through a series of step-down gears in order to provide highly accurate movements, or in modern designs, direct-drive stepper motor or servo motors.
- Open-loop control works as long as the forces are kept small enough and speeds are not too great.
- On commercial metalworking machines closed loop controls are standard and required in order to provide the accuracy, speed, and repeatability demanded.
- As the controller hardware evolved, the mills themselves also evolved. One change has been to enclose the entire mechanism in a large box as a safety measure, often with additional safety interlocks to ensure the operator is far enough from the working piece for safe operation.

- Most new CNC systems built today are completely electronically controlled. CNC-like systems are now used for any process that can be described as a series of movements and operations.
- These include laser cutting, welding, friction stir welding, ultrasonic welding, flame and plasma cutting, bending, spinning, hole-punching, pinning, gluing, fabric cutting, sewing, tape and fiber placement, routing, picking and placing (PnP), and sawing.
- Most CNC machines use Siemens or Fanuc made control systems.
- For Fanuc generally the coding is done using G codes and M codes. G codes are used for machining operations and movement of the tools whereas M codes are used for controlling the spindle movement like on/off, rotation in clockwise or anti-clockwise direction and also for tool change operation.

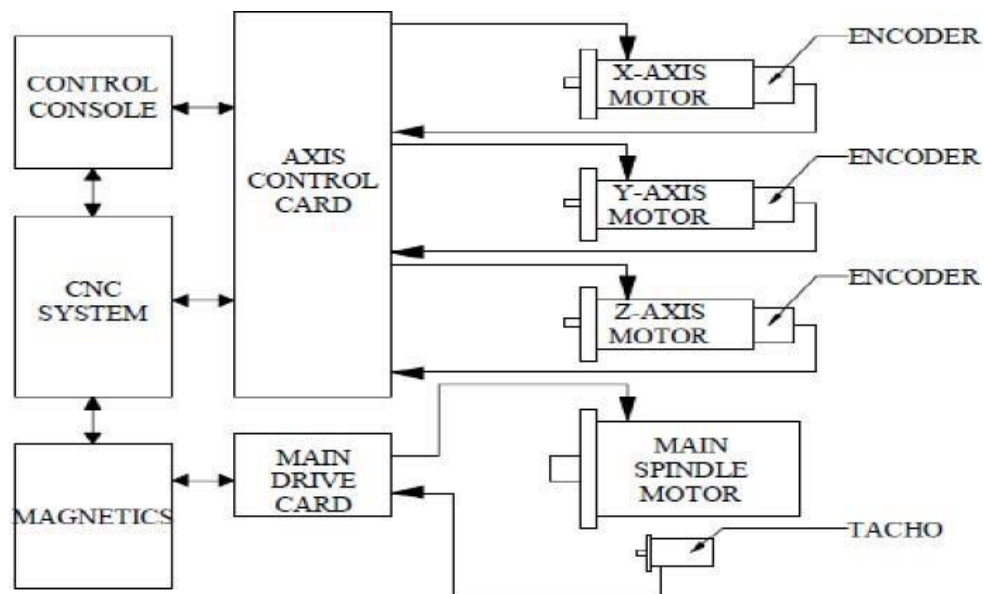
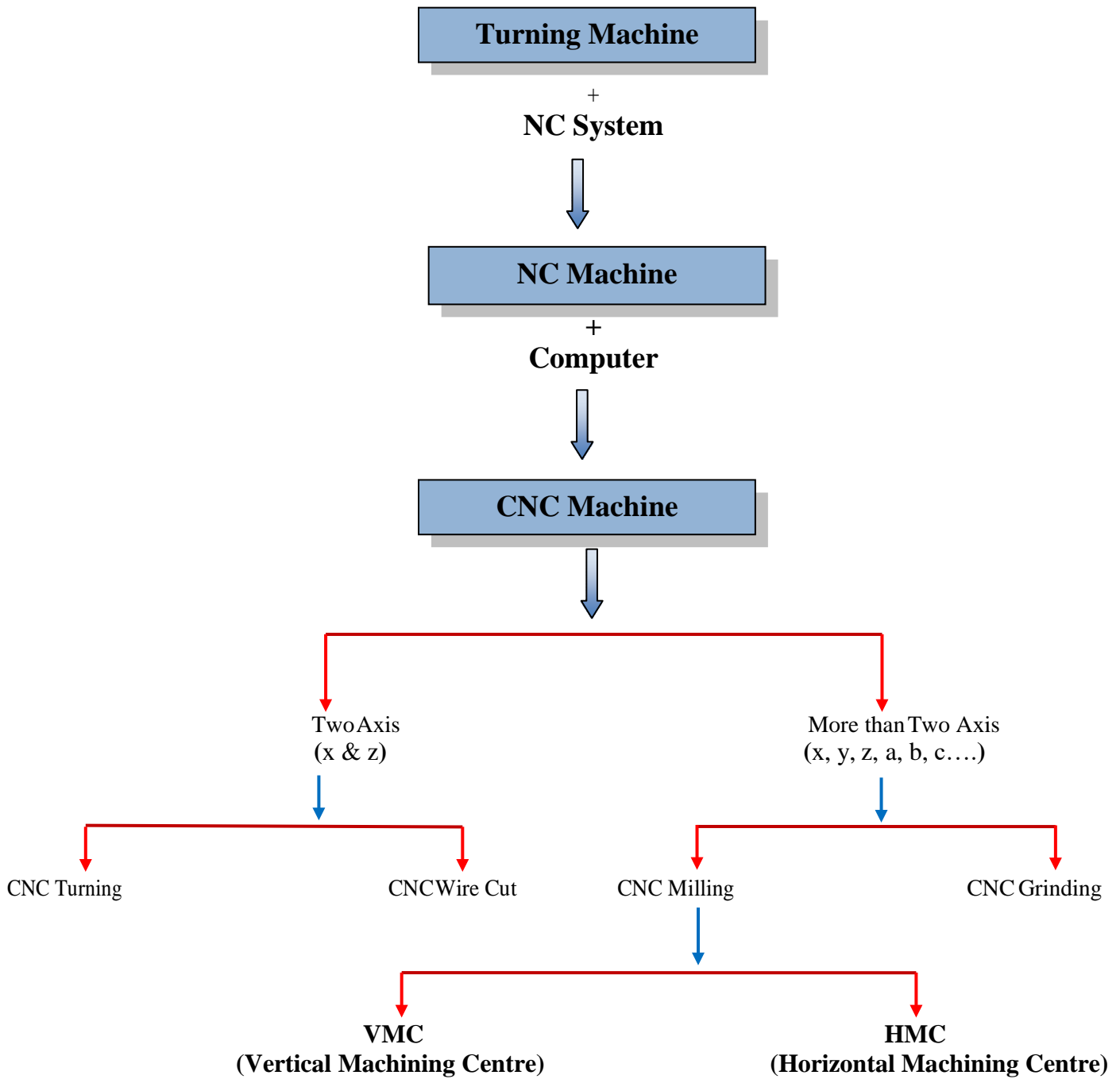


Figure 2: - Block Diagram of CNC Lathe

## 2.1 Classification of CNC Machine

**CNC:** - CNC is stand for “Computerized Numerical Control”. A machine which is controlled by computer with Numerical values is known as CNC Machine.





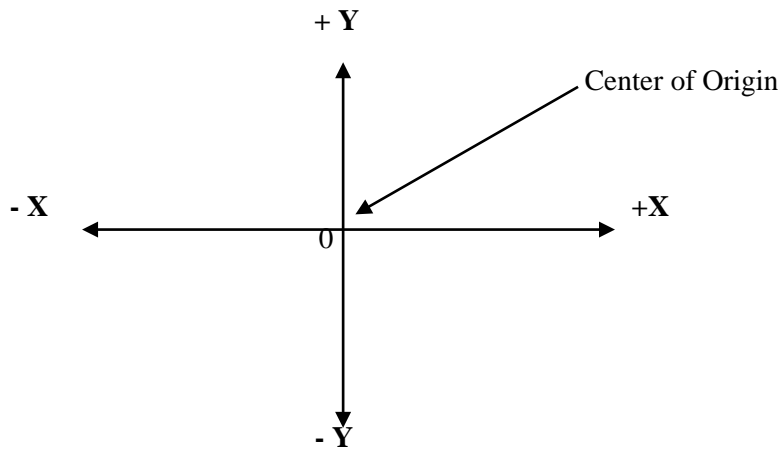
## 2.2 Coordinate System

- **Coordinate system is used for getting point to point movement of tool according to coordinates of points.**

**AXIS:** - Horizontal and vertical lines are known as Axis.



**Plane:** - A plane has two axes.



**Plane selection in CNC:** -

Code	Plane selection	Used
G17	X-Y	VMC
G18	X-Z	CNC turning
G19	Y-Z	HMC

Table 2.2: - Plane Selection in CNC Lathe M/C.

Origin or Center Point: -

It is the point at a plane where value of both axes zero.

**Coordinate:** - The value of axis at any point of a plane known as coordinate.

Types of Coordinates: -

**I. Absolute Coordinate:** - The value of any point will be taken with respect to CenterPoint.

**II. Incremental Coordinate:** - The value of any point will be taken with respect to previous point.

### 3. COMPANY PRODUCTS

Company mainly has following categories of CNC machines:

#### 3.1 Turning/Turn Mill Centers (TMC)

- i. Horizontal turning
  - a. Simple turning
  - b. Twin Spindle turning
  - c. Turn-Mill Centre
- ii. Vertical turning center
  - a. Inverted turning line machine
- iii. Oval turning center

This CNC machines are mainly used for facing, turning and center drilling operations. Oval Turning center is used for oval turning mainly for pistons of an engine.



Turning machine



## 3.2 Vertical Machining Centers (VMC)

### i. 3-Axis machines

- a. C- frame machines (PX series, VMC series)
- b. Fixed table travelling column
- c. Double column machines
- d. High speed bridge type machines
- e. High speed gantry machines

### ii. 5-Axis machines

- a. High speed bridge type machines
- b. Double column high speed machines
- c. High speed machines

### Virtual Machining Center (VMC): -

VMC machines were developed for higher precision and high speed over TMC machines. It has moving table for easy access. The main difference between TMC and VMC is tool holder (Headstock) is rotating and job which clamped on pallet (table) moves in X-Y directions.

Many operations like facing, turning, milling, profile cutting, boring, drilling can be done easily with the help of VMC.

Mainly machine has three axis to move job and vertical column X-Y-Z. Usually pallet can only move in X-Y direction and vertical column can move in Z- direction. In addition to this 3 axis two more axis are available mainly for rotation and tilting action for easy machining of even complex profiles.



VMC machine



HMC machine

VMC has ATC (Automatic Tool Changer) controlled by three servo motors to automatically change the tool during machining process according to the requirement. Vertical spindle can rotate up to 15000 rpm. Maximum torque that is available in any axis is 700 Nm.

For fast work both two and six pallet VMC is also available which has APC (automatic pallet changer) in which after completion of one operation in one job, pallet is automatically rotated and another pallet is positioned for machining operation.

VMC can hold up to 120 tools in the tool post.

All movements of pallet and vertical column are through bolt screw. For less friction movement of saddle and pallet over Linear Motion Guide ways (LM) either pneumatic or hydraulic system is used. The whole VMC machine is operated by mainly Siemens and Fanuc controllers.

Job has to be cooled down while operation is being done on it due to friction between tool and job. Cooling system of job is also installed along with vertical column. Generally, 1000 liters coolant tank is used.

Usually cooling fluid is mixture of water and cutting oil of job. Scrap cleaning system is also installed in VMC so that accumulated scrap or chips can easily be drained by flow of fluid.

### 3.3 Horizontal Machining Centers (HMC)

#### □ 4-Axis machines

HMC 560 is high speed, high precision 4 axis Horizontal Machining Center with worlds best available features to match the demanding requirement of the industry.

The machine has special features like Three Point Leveling, axis rotary table and Electro Spindle. Maximum of 10,000 rpm is available for spindle. It is available either for single, double or six pallets out of which all of them are rotary tables.

All the features are almost same as that of VMC but major difference is VMC has vertical spindle axis whereas HMC has horizontal spindle axis. Also HMC is used for machining bigger size components and is more precise.

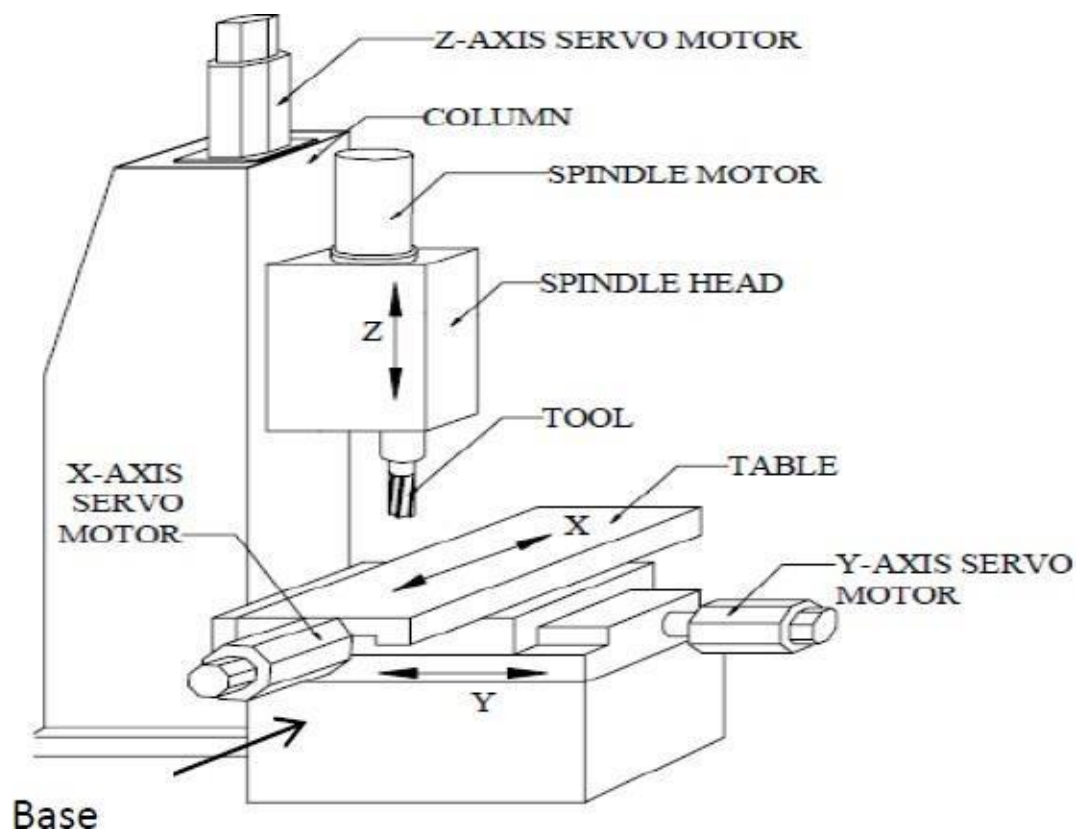


Figure 3.3: - General Sketch of CNC



## 4. COMPONENTS OF CNC

### 4.1 SPINDLE

The spindle is directly coupled with the spindle motor refer Figure 4 and avoids any errors in indirect drive mechanism.

This high-speed spindle is specially designed to meet the requirement of small component machining with high precision and dynamism.

Spindle is having BT-40 and 50Tool, HSK 100 interface taper for VMC machines.

### 4.2 SADDLE

Saddle is the part of CNC which is mounted on the Linea Motion guide ways (LM).

They provide for the linear motion in either X or Y axis.

### 4.3 BASE

Base is the base structure of CNC on which the entire operation of CNC is performed. It is made of rigid structure of Cast Iron because of good compressive strength and vibrational damping capacity.

### 4.4 LINEAR MOTION GUIDE WAYS (LM)

Linear motion guide ways or LMs are V or U-shaped solid structure mounted on base for saddle and on saddle for pallet to allow the saddle and pallet to slide over them linearly along X and Y axis respectively.

## 4.5 PALLET



Figure 4.5: - Pallet

Pallet is used to clamp or unclamp job piece. It is mounted on LM which are mounted on saddle. They are perpendicular to the LM mounted on base. That is, if one is in X- direction then other one is in Y- direction.

## 4.6 AUTOMATIC TOOL CHANGER

The tool changer is an umbrella type Servo ATC having a 12 Tool magazine.

The tool change time is 3.5 seconds. Its main function is to change the tool during the machining according to the requirement.

It works with 3 servo motors. One for vertical motion up-down, one for rotary action about Z-axis and one for clamping and releasing the tool.

## 4.7 HEADSTOCK

It supports chuck and its mechanism. It possesses system which clamps and de-clamps of Workpiece.



Figure 4.7: - Head Stock

## 4.8 TAILSTOCK

It possesses the supporting elements. It is also used for supporting the long job pieces and also used for centering and drilling purpose.



Figure 4.8: - Tail-Stock

## 4.9 TURRET ASSEMBLY

It is that part of machine which has tools to work on job. Generally, it has ten to twelve tools. It is used for holding the tools to carry out machining operations.

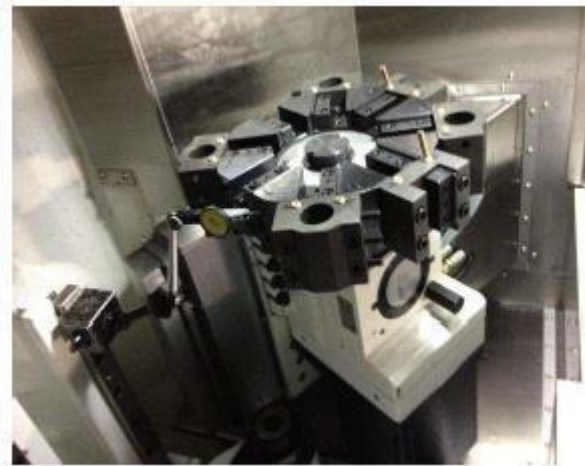


Figure 4.9: - Turret

## 4.10 CONTROLLER

It contains Siemens or Fanuc or Heiden aim controller which controls the whole machine.

## 4.11 PUMPS

There are generally two pumps in CNC. One is for hydraulic oil transmission and another for coolant circulation. Thus, pump keeps the cooling and the lubrication system of the CNC alive.

## 4.12 MOTORS

There are many different motors used mainly for revolving of chuck, another two for bolt screw, revolving of turret, and motion of worktable i.e. pallet in X and Y-axes.

## 4.13 OUTER SHEET METAL BODY

It provides safety to user and adds aesthetic value to the machine.



## 5. ASSEMBLY OF CNC MACHINE

- First step of assembly is to do three point leveling system by spirit level and then tight the other 3 points. Thus, the Base of CNC is fixed on the floor.

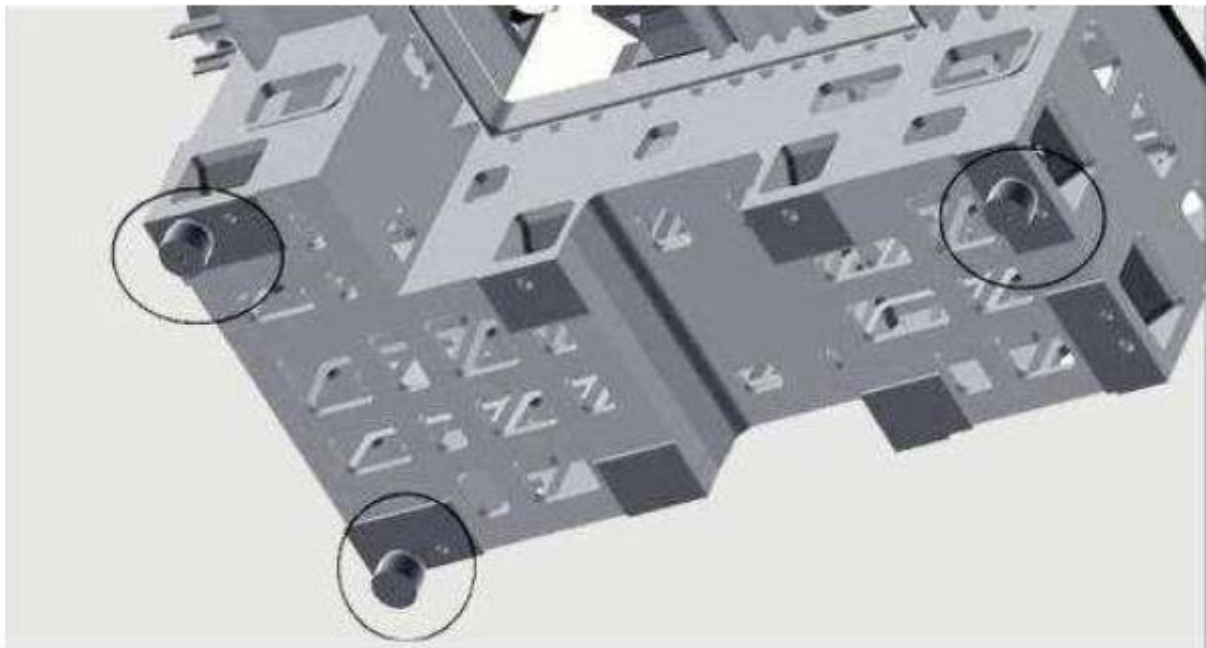


Figure 5.1: - 3-Point leveling

Second step is to scrapping the paint from guide-ways for fitting L.M. Then worker clean the surface by diesel and air cleaner. Then fit the L.M. and it is supported by eccentric head bolts.

Then worker uses spray-cleaner to remove dust and mounts saddle on it. After that, he does “Auto-collimator Test” for measuring allowances for top and side of L.M. Same process is carried out for L.M. of saddle and then bolt-screw is mounted on saddle with two bearing and its run-out testing is carried out and then again top and side of bolt-screw is maintained in tolerance limit with help of dial-gauge indicator.

Dial gauge indicator is most important testing device for which range is between 2  $\mu\text{m}$  to 10  $\mu\text{m}$  for different purposes.

After that saddle is mounted on CNC bed. Then bolt-screw is mounted on CNC bed for z-axis. Then the same process is carried out as it is carried out for bolt-screw of saddle. Then lock-nut is mounted on it.

If surface plate is not accurately machined, scrapping is carried out till it slides thoroughly on L.M.

During this process another worker mounts head-stock and tail stock on its base. After that chuck, pulley, motor and spindle is mounted on head-stock. Then mandrel is mounted on chuck.



Figure 5.2: - Chuck

Center line of headstock and tailstock must be co-lined, if not then it must be carried out with the help of height-gauge. Then the ATC is mounted and at the same time all the wirings are connected with the motors and the pumps and then the entire electrical system is mounted.

After that telescopic cover is mounted on saddle to cover sliding mechanism from coolant.

After that hydraulic oil system is fitted with its all mountings like oil sump with nitrogen gas accumulator, solenoid valves, pipe.

Finally, the cold roll coil sheets are used for final guard (from metal chips and from water-oil coolant). For preventing leakage of coolant, copper stripes are rigidly fitted with silicone gel.

Then Siemens or Fanuc controller is attached to the machine. Finally, the doors are fitted so that entire machine remains closed during operation for the safety of the operators. Chip removal system and cooling fluid system was installed according to the demand.

Now the machine is started and data is loaded on it.

Some of the CNC machine models are:

VMC -640, DX-250, ATM-160, VMC-430, TM-020, AM-430, TMC-350

Given is an example of DX-200 and DX-250.

- i. Complete CNC machine Dx-200 is completely assembled within 6-7 days, while Dx-250 takes 8 to 10days.
- ii. Minimum rpm is 1 and maximum rpm can be up to6000.
- iii. Hydraulic power pack is installed (hydraulic pressure up to 70 bar is generally used).
- iv. Hydraulic system used is oil based.
- iv. It uses 440V AC source.
- v. Has pneumatic pressured air cleaning gun.
- vi. For all movement bolt screw is used.
- vii. Tool post (turret) can hold up to 24 tools at a time.
- viii. Using the Siemens controller operation begins and can prepare most complicated operation with high accuracy.

Model Dx-250 is also available which is bigger in size than Dx-200, main difference in assembling method between them is, In Dx-200 saddle is assembled at inclination keeping base horizontal while in Dx-250 the saddle is assembled keeping the base inclined at 45degree for assembly ease.

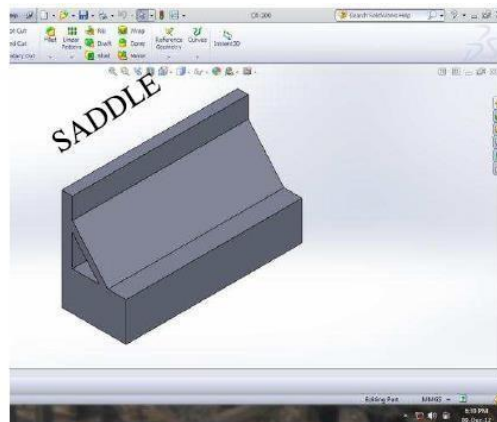
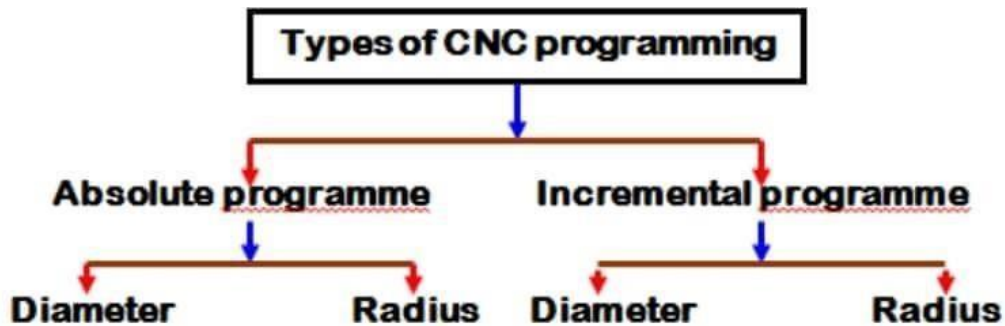


Figure 5.3: - Saddle (Model Dx-200)

## 6. TYPES OF CNC PROGRAMING

- CNC Programming is made of blocks & blocks are made by commands. Commands are provided for different functions.



### **Absolute programme**

The value of any point will be taken w.r.to origin point.

.....

#### Type

- I. Diameter Programming ▶ X Value - Actual diameter  
▶ Z value - Length from center point
- II. Radius Programming ▶ X Value - Actual Radius  
▶ Z value - Length from center point

### **Incremental programme**

The value of any point will be taken w.r.to previous point.

.....

#### Type

- I. Diameter Programming ▶ X Value - Increment / decrement in diameter  
▶ Z value - Length from previous point
- II. Radius Programming ▶ X Value - Increment / decrement in radius  
▶ Z value - Length from center point



## 6.1 CNC Programming Elements: -

I. Command,

II. Block,

III. Different Addressing Code,

IV. Program Scan,

V. Program Header,

VI. Program Footer

**I. Command:** - Command is the combination of alphabetic character & numerical value where alphabetic is used for address & numerical is used for value. Alphabet A to Z, numerical 0-9. Ex - G0 X4 Z2N1

**II. Block:** - Group of commands known as block. One block has one or more commands. Block is started from sequence Number & ended by end of block command Where sequence no. is optional.

**III. Different Addressing Code:** -

**III.I G – Code:** - These are Preparatory function codes & used for different function.

**A. Axis Movement:** - G0/G01/G02/G03 codes are used for programming of any axis.

Code G00 = This code is used for tool positioning & free movement in air.

Format – G00 X... Z....

Code G01 = This code is used for linear movement of axis

Format – G01 X... Z...F....

Code G02 = This code is used for circular clockwise movement of any axis.

Format – G02 X... Z... R... F....

Code G03 = This code is used for circular anticlockwise movement of any axis.

Format – G03 X... Z... R... F....

Code G28 = This code is used for homing of any axis.

Format – G28 U0.0 W0.0.

**B. Dwell Time:-**

- G04 X.... (Time in second)
- G04 U.... (Time in second)
- G04 P.... (Time in m.s.)

**C. Plane Selection: -**

- G17 – X-Y plane selection
- G18 – X-Z plane selection
- G19 – Y-Z plane selection

**D. Inch. /mm Mode Setting:-**

- G20 – program in inch.
- G21 – program in mm.

**E. Stroke Check Function: -**

- G22 – stored Stroke check function On
- G23 - stored Stroke check function Off

**F. Reference Return: -**

- G27 – reference return check
- G28 – 1<sup>st</sup> ref. point
- G29 – return from 0point
- G30 – 2<sup>nd</sup> ref. point

**G. Skip Function: -**

- G31 – skip function

**H. Thread Cutting: -**

- G32 – thread cutting
- G34 – variable lead thread cutting

**I. Tool Nose Radius: -**

- G40 – Tool nose radius compensation cancel
- G41 - Tool nose radius compensation left
- G42 - Tool nose radius compensation right

**J. Coordinate System (50Series): -**

- G50 – coordinate sys. setting or max. spindle rpm.
- G52 – local coordinate system setting
- G53 – machine coordinate system setting
- G54 – work piece coordinate system 1selection
- G55 – work piece coordinate system 2selection
- G56 – work piece coordinate system 3selection
- G57 – work piece coordinate system 4selection
- G58 – work piece coordinate system 5selection
- G59 – work piece coordinate system 6selection

**K. Canned cycle (G70 & G80 Series): -**

- G70 – finishing cycle of G71, G72 &G73
- G71 - stock removal of turning
- G72 – stock removal of facing
- G73 – pattern repeating
- G74 – end face peck drilling
- G75 – outer diameter / internal diameter drilling
- G76 – multiple threading cycle
- G77 – pocket cutting &turning
- G78 – single threading cycle
- G79 – pocket cutting in facing
- G80 – canned cycle cancels

**L. Mode Setting (G90Series): -**

- G90 – absolute programming
- G91 – incremental programming
- G92 – max. spindle rpm
- G94 – feed mm perming.
- G95 – feed mm prerevolution
- G96 – constant surface speed control
- G97 – cancellation ofG96

- G98 – return to initial point
- G99 – return to reposition

**III.II M – Code:** - These are miscellaneous function codes, and it is used for Start / Stop of any function.

- MO – program stop
- MO1 – program optional stop
- MO2 – program optional end
- MO3 – spindle on clockwise
- MO4 – spindle on anti-clockwise
- MO5 – spindle stop
- MO6 – tool changing in VMC
- MO7 – coolant on
- MO8 – coolant on/off
- MO9 – cool off
- M19 – spindle orientation
- M30 – program end reset

❖ Different addressing codes used in CNC: -

- A – extra axis
- B – extra axis
- C – extra axis
- D – cutter diameter in VMC
- F – feed on axis
- G – G code program
- H – tool length offset in VMC
- I – the value of X from start point of radius to center of radius.
- J – the value of Y from start point of radius to center of radius.
- K – the value of X from start point of radius to center of radius.
- L – loop in VMC
- M – m code groups
- N – sequence no.
- O – program no.
- P – peak depth in X
- Q – peak depth in Z
- R – radius
- S – spindle
- T – tool no. & offset no. in CNC
- U – X axis value in incremental program
- V – Y axis value in incremental program
- W – Z axis value in incremental program



- X – X axis value in absolute program
- Y – Y axis value in absolute program
- Z – Z axis value in absolute program

**IV. Program Scan:** - CNC M/c Scan the program sequentially in Blocks from Top block to bottom block.

**V. Program Header:** -

- Program No.
- Sequence No.
- Cancellation command
- M/c Home position
- Tool & Offset selection
- Spindle R.P.M with direction
- Coolant On
- Tool positioning

**VI. Program Footer:** -

- Tool return to Home position
- Spindle stop
- Coolant off
- Program End &Reset

6.2 Operating Mode: -

1. **Manual mode** – manual mode is used for individual start / stop of any function. Different functions:

**Chuck clamp/D clamp** – chuck is used for holding the job.

**Method** –

Step 1 – select jog mode

Step 2 – chuck clamp / D clamp by foot switch

**Conditions** – all axis should be at home.

**Turret index** – turret is the tool holding device used for holding the tool & supporting against cutting force.

Different stations are used for holding different tools 8 station turret is using in this machine.

**Conditions** – all axis should be at home.

2. **Auto mode** – auto is used for automatic running of NC program.

**Single block** – block by block running program.

**Method** –

Step 1 – select auto

Step 2 – select single block

Step 3 – press cycle start button -> single block

Will work on pressing one time to the cycle start button for next block repeating cycle start button.

### 6.3 Some G – codes and their Group: -

G CODE SYSTEM			GROUP	FUNCTION
A	B	C		
G00	G00	G00	01	Positioning (Rapid Travels)
G01	G01	G01		Linear interpolation (cutting Feed)
G02	G02	G02		Circular interpolation CW
G03	G03	G03		Circular interpolation CCW
G04	G04	G04	00	Dwell
G10	G10	G10		Programmable data input
G11	G11	G11		Programmable data input cancel+E30
G18	G18	G18	16	ZX plane selection
G20	G20	G70	06	Input in inch
G21	G21	G21		Input in inch
G22	G22	G22	09	Stored stroke check function on
G23	G23	G23		Stored stroke check function on
G27	G27	G27	00	Reference position return check
G28	G28	G28		Return to reference position
G30	G30	G30		2nd,3rd & 4th reference position return
G31	G31	G31		Skip function
G32	G33	G33	01	Thread cutting
G34	G34	G34		Variable-lead thread cutting
G40	G40	G40	07	Tool nose radius compensation cancel
G41	G41	G41		Tool nose radius compensation left
G42	G42	G42		Tool nose radius compensation right
G50	G92	G92	00	Coordinate system setting or max spindle speed setting
G50.3	G92.1	G92.1		Work piece coordinate system preset
G52	G52	G52	00	Local coordinate system setting
G53	G53	G53		Machine coordinate system setting
G54	G54	G54	14	Work piece coordinate system 1 selection
G55	G55	G55		Work piece coordinate system 2 selection
G56	G56	G56		Work piece coordinate system 3 selection
G57	G57	G57		Work piece coordinate system 4 selection
G58	G58	G58		Work piece coordinate system 5 selection
G59	G59	G59		Work piece coordinate system 6 selection
G65	G65	G65	00	Macro calling
G66	G66	G66	12	Macro model call
G67	G67	G67		Macro model call cancel
G70	G70	G72	00	Finishing cycle
G71	G71	G73		Stock removal in turning
G72	G72	G74		Stock removal in facing

G73	G73	G75		Pattern repeating
G74	G74	G76		End face peck drilling
G75	G75	G77		Outer diameter / internal diameter drilling
G76	G76	G78		Multiple threading cycle
G90	G77	G20	01	Outer diameter / internal diameter cutting cycle
G92	G78	G21		Thread cutting cycle
G94	G79	G24		End face turning cycle
G96	G96	G96	02	Constant surface speed control
G97	G97	G97		constant surface speed control cancel
G98	G94	G94	05	Per minute feed
G99	G95	G95		Per revolution feed
	G90	G90	03	Absolute programming
	G91	G91		Incremental programming
	G93	G98	11	Return to initial level
	G99	G99		Return to R point level

Table

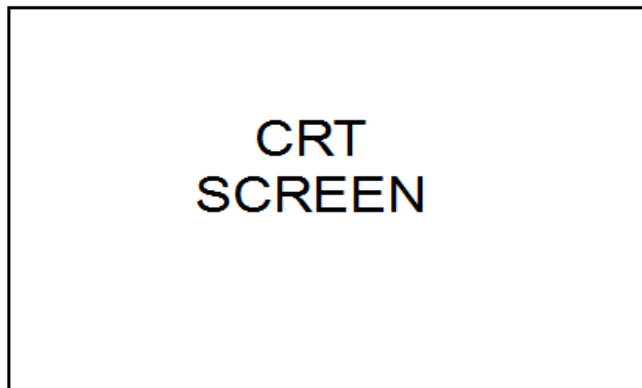
## M-Codes and their group

**M – Code**: - These are miscellaneous function codes, and it is used for Start / Stop of any function.

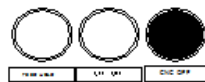
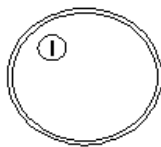
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- M19 – spindle orientation
- M30 – program end reset



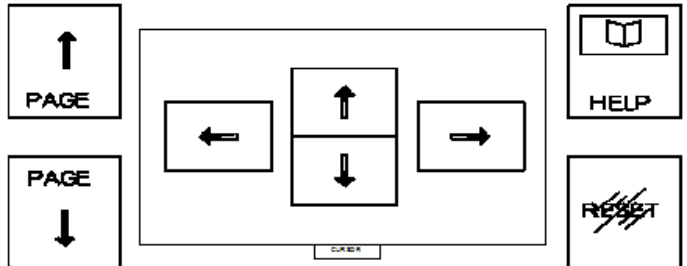
# 7. OPERATING PANEL KEYS



SOFT KEYS



12 ALPHABATICAL KEY			12 NUMERIC KEYS		
O <sub>P</sub>	N <sub>Q</sub>	G <sub>R</sub>	7 <sub>A</sub>	8 <sup>↑</sup> <sub>B</sub>	9 <sub>D</sub>
X <sub>C</sub>	Z <sub>Y</sub>	F <sub>L</sub>	4 <sup>↑</sup> <sub>[</sub>	5 <sup>M</sup> <sub>]</sub>	6 <sup>→</sup> <sub>SP</sub>
M <sub>I</sub>	S <sub>K</sub>	T <sub>J</sub>	1 <sub>.</sub>	2 <sup>↓</sup> <sub>#</sub>	3 <sub>.</sub>
U <sub>H</sub>	W <sub>V</sub>	EOB <sub>E</sub>	- <sub>+</sub>	0 <sub>.</sub>	·/
			↑		
POS	PROG	OFS/SET	SHIFT	CAN	INPUT
SYSTEM	MESSAGE	CST/GR	ALTER	INSERT	DELETE
6 FUNCTION KEYS			3 EDIT KEYS		



OPERATING MODE KEYS	AUTO	EDIT	MDI	REMOTE	REF RETURN	JOG	INC JOG	HANDLE	JOB CLAMP LEAD	X/Z REFERENCE	
	SINGLE BLOCK	BLOCK DELETE	OPT STOP	TEACH	X <sub>1</sub>	X <sub>10</sub>	X <sub>100</sub>	X <sub>1000</sub>	X	Y	Z
	RESTART	MC LOCK	DRY RUN		TRT INCH				4	5	6
					CHK ID-OD	CLNT MAN	CLNT AUTO		+	TRVDS	-
	CYCLE STOP	CYCLE START	PRG STOP	RESET					SPDL CW	SPDL STOP	SPDL CCW

## 8. TURNING PARAMETERS

The parameters of CNC turning depend on various aspects.

These include the material of the part and tool, tool size, finishing requirements, etc.

The main parameters for CNC turning are:

- **Spindle speed.** The unit is rotations per minute (rpm) and it shows the rotational speed of the spindle ( $N$ ), thus also the workpiece. The spindle speed is in direct correlation with the cutting speed which also takes the diameter into account. Therefore, the spindle speed should vary to maintain a constant cutting speed if the diameter changes considerably.
- **Workpiece diameter.** As said, this plays an important role to arrive at the right cutting speed. The symbol is  $D$  and the unit is mm.
- **Cutting speed.** The equation for calculating the cutting speed is  $V=\pi DN/1000$ . It shows the relative speed of the workpiece to the cutting tool.
- **Feed rate.** The unit is mm/rev and the symbol is  $s$ . Cutting feed shows the distance the cutting tool moves per one turn of the workpiece. The distance is measured axially.
- **Axial cut depth.** Pretty self-explanatory as it shows the depth of a cut in the axial direction. It is the primary parameter for facing operations. A higher feed rate puts more pressure on the cutting tool, shortening its lifetime.
- **Radial cut depth.** The opposite of axial cut, it shows the depth of cutting perpendicular to the axis. Again, lower feed rates help to lengthen the lifetime of tools and secure a better finish.

# DIFFERENT OPERATIONS

CNC turning is suitable for performing a wide range of operations.

## Turning

The most common operation. A single-point tool moves along the axis of the workpiece to remove material from the part surface. It can produce various contours, like steps, tapers, etc. Normally, a few passes are necessary to reach the end result.

Because of the high precision attainable with turning, the limits and fits are usually chosen on a hole-basis system. Reaching the tight tolerances with CNC turning is easier than doing the same when drilling a hole.

## Facing

Facing removes a layer of material from the end of the workpiece. Usually, the purpose is to arrive at a desirable surface finish. As the cutting depth does not have to be very deep, a single pass can perform that. The movement of the cutting tool is perpendicular to the spinning axis.

## Grooving

Similarly, to facing, the tool moves perpendicularly to the spinning axis. Instead of cutting the end of the workpiece, groove cutting is performed somewhere along the side. A single point turning tool can perform the cut in a single pass, if the width of the cut is identical to the tool's width. Otherwise, multiple cuts are necessary.

## Parting

Parting is also known as cutting off. The latter term describes this turning operation in a very straightforward manner. The process itself looks like grooving but the cutting tool will reach the axis of the part. Meaning that it cuts off a segment of the part.

## Threading

Here we are still talking about an external operation. So threading is used to cut threads on the surface of a part. The specifics of the thread can be configured and reaching the final outcome may require several passes.

## Drilling

The first internal operation on this list. When talking about traditional turning, drilling can be performed on the end of the workpiece, right on the axis. As the part is spinning anyway, the tool bit can remain stationary. Newer CNC lathe centres can use live tooling for producing perpendicular holes on the sides or elsewhere.

## Boring

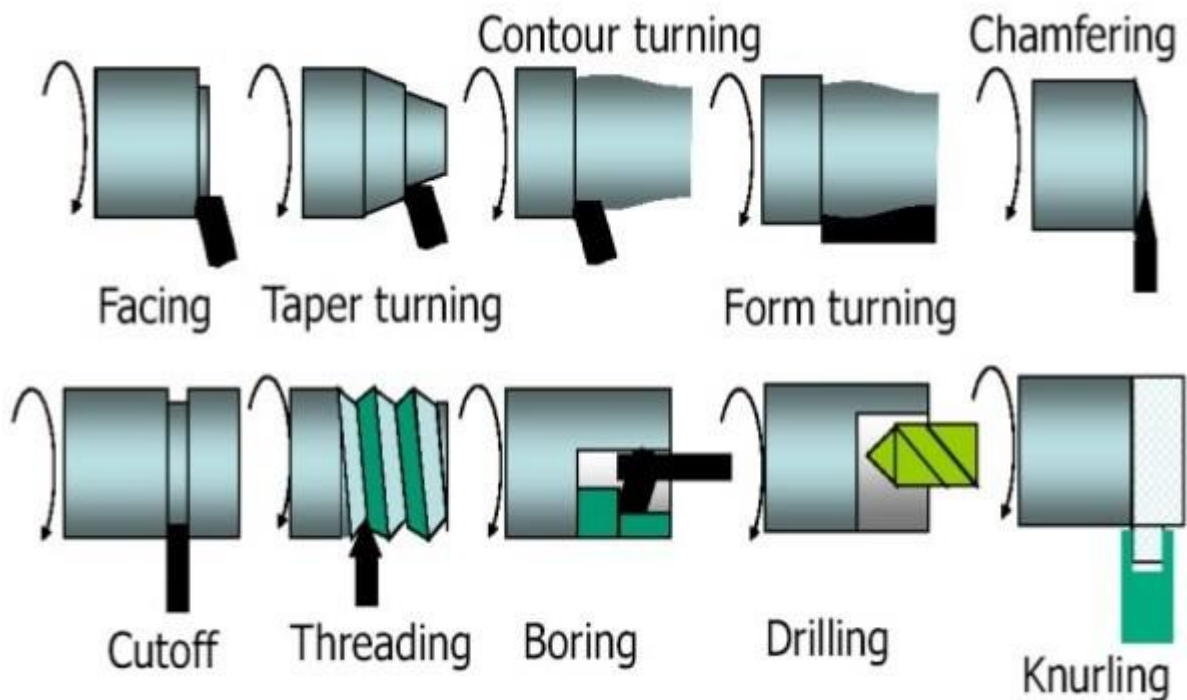
The opposite of turning. All the same features can be performed, just on the inner surface. Boring requires some drilling first, to make room for inserting the tools into the workpiece. From there, enlarging the hole with single point cutters is possible, along with adding steps, chamfers, etc.

## Reaming

Reaming is a machining process whereby a multi-toothed fluted tool enters an existing hole to make it larger. The outcome has a very smooth surface finish with tight engineering tolerances. The operation itself looks similar to drilling from the outset.

## Tapping

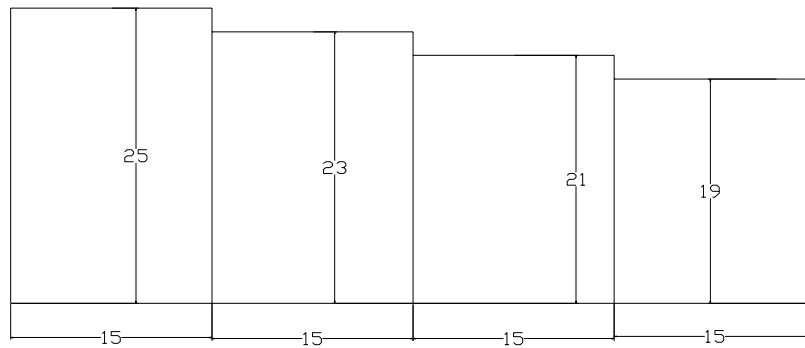
Similarly, to reaming, requires a previously drilled hole. A tap enters the existing hole to give it an internal thread. Requirements for the existing hole are related to the thread size – it must be close to the tip of the thread teeth.





## 9. PROBLEMS BASED ON CNC TURNING

### PROGRAM 1

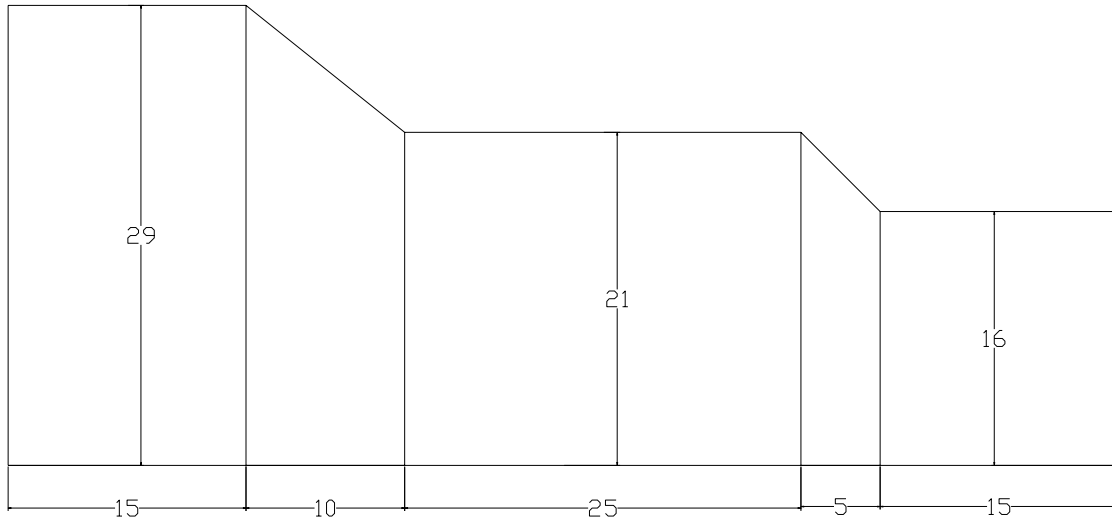


Dimensions in mm

```
O0011;  
N10 G28 U0.0 W0.0;  
N20 G92 S1500;  
N30 T0505;  
N40 G96 S1000 F0.3 M03 M08;  
N50 G90 G00 X52.0 Z3.0;  
N60 G71 U0.2 R0.2;  
N70 G71 P80 Q160 U0.1 W0.1;  
N80 G01 X0.0 Z0.0;  
N90 G01 X38.0 Z0.0;  
N100 G01 X38.0 Z-15.0;  
N110 G01 X42.0 Z-15.0;  
N120 G01 X42.0 Z-30.0;  
N130 G01 X46.0 Z-30.0;  
N140 G01 X46.0 Z-45.0;  
N150 G01 X50.0 Z-45.0;
```

```
N160 G01 X50.0 Z-60.0;  
N170 G70 P80 Q160;  
N180 G28 U0.0 W0.0;  
N190 M09;  
N200 M05;  
N210 M30;
```

## PROGRAM 2

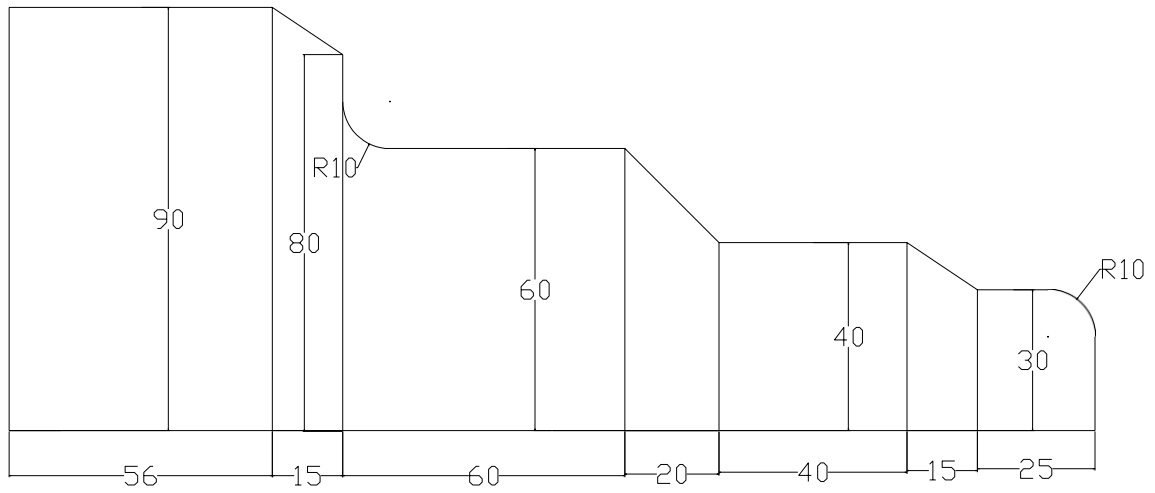


Dimensions in mm

```
O0021;  
N10 G28 U0.0 W0.0;  
N20 G92 S1500;  
N30 T0505;  
N40 G96 S1000 F0.3 M03 M08;  
N50 G90 G00 X60.0 Z3.0;  
N60 G71 U0.2 R0.2;  
N70 G71 P80 Q140 U0.1 W0.1;  
N80 G01 X0.0 Z0.0;  
N90 G01 X32.0 Z0.0;  
N100 G01 X32.0 Z-15.0;  
N110 G01 X42.0 Z-20.0;  
N120 G01 Z42.0 Z-45.0;  
N130 G01 X58.0 Z-55.0;
```

```
N140 G01 X58.0 Z-70.0;  
N150 G70 P80 Q140;  
N160 G28 U0.0 W0.0;  
N170 M09;  
N180M05;  
N190 M30;
```

## PROGRAM 3

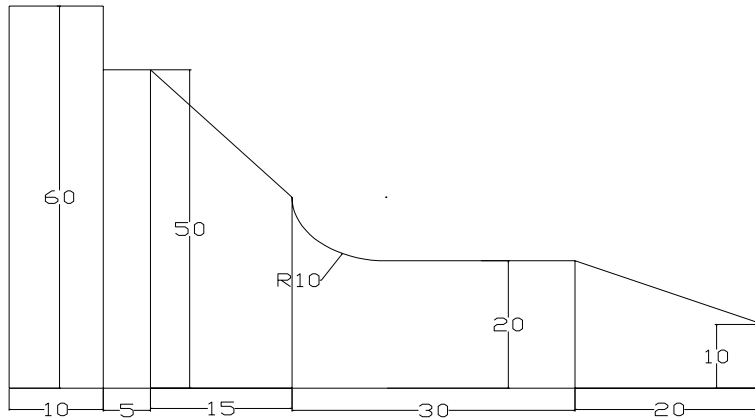


Dimensions in mm

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O0033;  
N10 G28 U0.0 W0.0;  
N20 G92 S1500;  
N30 T0505;  
N40 G96 S1000 F0.3 M03 M08;  
N50 G90 G00 X182.0 Z3.0;  
N60 G71 U0.2 R0.2;  
N70 G71 P80 Q190 U0.1 W0.1;  
N80 G01 X0.0 Z0.0;  
N90 G01 X40.0 Z0.0;  
N100 G03 X60.0 Z-10.0 R10.0;  
N110 G01 X60.0 Z-25.0;  
N120 G01 X80.0 Z-40.0;  
N130 G01 X80.0 Z-80.0;
```

```
N140 G01 X120.0 Z-100.0;  
N150 G01 X120.0 Z-150.0;  
N160 G02 X140.0 Z-160.0 R10.0;  
N170 G01 X160.0 Z-160.0;  
N180 G01 X180.0 Z-175.0;  
N190 G01 X180.0 Z-231.0;  
N200 G70 P80 Q190.0;  
N210 G28 U0.0 W0.0;  
N220 M09;  
N230 M05;  
N240 M30;
```

## PROGRAM 4



Dimensions in mm

O0035;

N10 G28 U0.0 W0.0;

N20 G92 S1500;

N30 T0505;

N40 G96 S1000 F0.3 M03 M08;

N50 G90 G00 X122.0 Z3.0;

N60 G71 U0.2 R0.2;

N70 G71 P80 Q160 U0.1 W0.1;

N80 G01 X0.0 Z0.0;

N90 G01 X20.0 Z0.0;

N100 G01 X40.0 Z-20.0;

N110 G01 X40.0 Z-40.0;

N120 G02 X60.0 Z-50.0 R10.0;

N130 G01 X100.0 Z-65.0;

N140 G01 X100.0 Z-70.0;

N160 G01 X120.0 Z-80.0;

N170 G70 P80 Q160.0;

N180 G28 U0.0 W0.0;

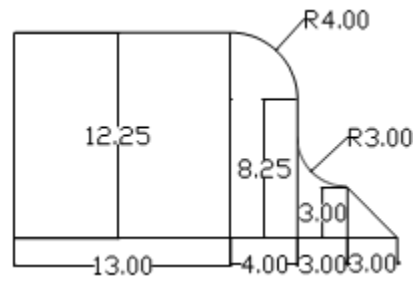
N190 M09;

N200 M05;

N210 M30;



## PROGRAM 5



Dimensions in mm

O0027;

N10 G28 U0.0 W0.0;

N20 G92 S1500;

N30 T0505;

N40 G96 S1000 F0.3 M03;

N50 G90 G00 X26.5 Z3.0;

N60 G71 U0.2.R0.2;

N70 G71 P80 Q130 U0.1 W0.1;

N80 G01 X0.0 Z0.0;

N90 G01 X6.0 Z-3.0;

N100 G02 X12.0 Z-6.0 R3.0;

N110 G01 X16.5 Z-6.0;

N120 G03 X24.5 Z-10.0 R4.0;

N130 G01 X24.5 Z-23.0;

N140 G70 P80 Q130;

N150 G28 U0.0 W0.0;

N160 M05;

## 10. WORK DONE DURING INTERN

1. Analyzing G-codes & M-codes.
2. learnt to write program for different operations using co-ordinate system.
3. Executed in CNC Turning Machine.



## **11. RESULT & CONCLUSION**

Hence, I have successfully studied about the CNC machine tool and their function. With their G & M codes and operation performed on this type of machine tool.

The importance of lathes and milling/turning machines even if they are conventional cannot be undermined. These machines have played a real important role in bringing about industrial revolution and have laid the foundations. But the bringing about of the new technology in the present era is very important. The conventional machines are required in small quantities whereas the CNC machines must be increased to improve the quantity and quality of production.

Turning is one of the pillars of the manufacturing industry. Getting precise results for axisymmetric parts is best done with that fabrication method. The flexibility and production capacity allows large-batch manufacturing with almost identical outcomes.

## 12. REFERENCES

- About Krishna Automation from –  
(<http://www.krishnaautomation.com/aboutus-krishnaautomation.html>)
- CNC Training at KITC in Gurugram  
(Gurgaon) Link -  
<http://www.kitc.in/index.html>
- Auto CAD Software -<https://www.autodesk.com/products/autocad/free-trial>
- Feature Cam Software -  
<https://www.autodesk.com/products/featurecam/overview>  
[w](#)
- Power mill Software -  
<https://www.autodesk.com/products/powermill/overview>  
[w](#)
- Figure No. 3.1.1 & 3.1.2 are from KITC.....-  
Link -<http://www.kitc.in/Photogallery-KITC.html>
- Figure No. 12.1, 12.2, 12.3 & 12.4 are Created by Me  
through Various Designing Software's.
- Tool Holder Designation and Important abbreviation & symbols are  
provided by KITC.
- Faculty Members of Mechanical Department, RPSCET Balana,  
Mohindergarh, Haryana -123029





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**KARTHIK S** (1DA18ME051)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his Internship on **Design and Study of Hydraulic Power Pack and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 21/04/2022

His Conduct and Progress during the above period was found to be **SATISFACTORY**.

B.v.  
**B.V. MANJUNATH**  
PROPRIETOR



#13, 1st Main Road, Kamakshipalya New Extension,  
Near Check Post, Bengaluru-560 079.

GSTIN No: 29BBPBM2515M1ZP  
☎ 9591976431 9035414890  
● darkhorsehydraulics22@gmail.com

Date : 12/10/2021

**TO WHOMSOEVER IT MAY CONCERN**

This is to certify that **Mr. VIGNESH PRABHU S** (1DA18ME103), a bonified student at Dr-Ambedkar Institute of Technology done his Internship as Design and product development Intern at **MASTIEBIKES PRIVATE LIMITED** from 26 August 2021 till 10 October 2021.

During the period of his internship program with us, he has been exposed to different process and was found diligent, hardworking and inquisitive. He worked as Intern on "**DESIGN OPTIMISATION TO IMPROVE PASSENGER SAFETY AND MANUFACTURING OF ELECTRIC BIKES**". He also gave some valuable contribution towards Aesthetics and Marketing of our e-bikes. During his Internship, he has showcased his skills of effective problem-solving, Teamwork and Leadership.

His enthusiasm to learn new skills and his performance has exceeded our expectations. We wish him all the best for his future endeavors.

MASTIE BIKES PVT. LTD.



Director

**Mr. Shravan BR**  
Founder  
MASTIEBIKES



ವಿಮಾನ ಸಂಶೋಧನೆ ಮತ್ತು ವಿನ್ಯಾಸ ಕೇಂದ್ರ (ಎ ಆರ್ ಡಿ ಸಿ)  
ವಿಮಾನ ಅನುಸಂಧಾನ एवं अभिकल्प केन्द्र (ए आर डी सी)  
AIRCRAFT RESEARCH & DESIGN CENTRE (ARDC)  
ವಿನ್ಯಾಸ ಸಂಕೀರ್ಣ / अभिकल्प कॉम्प्लेक्स / DESIGN COMPLEX  
ಹಿಂದೂಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
हिन्दुस्तान एरोनाटिक्स लिमिटेड  
HINDUSTAN AERONAUTICS LIMITED



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Marathahalli Post, Bengaluru-560 037, India  
ದೂ / ದೂರಭಾಷ / Ph.: 91-80-22324312, 22316774  
ಫ್ಯಾಕ್ಸ್ / ಫೇಕ್ಸ್ / Fax: 91-80-22314320

D/ARDC/HR/Proj/Cert/A448/21

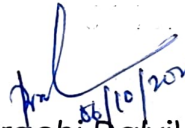
06.10.2021

## CERTIFICATE

This is to certify that **Ms Nanditha R** who is a student of B.E (Mechanical), Dr Ambedkar Institute of Technology, Bengaluru, has undergone **Internship Training** at HAL ARDC, Design Complex, Bengaluru from 08-09-2021 to 06-10-2021 on **"No-Pay-No-Fee-Basis"**. She has been punctual, sincere and committed trainee. Her conduct has been Excellent.

The student brings in a lot of energy and enthusiasm in the work, she is structured in her approach and methodical in resolving a problem. She is resourceful and adaptive to working environment.



  
(Prachi Dalvi)  
Manager (HR)  
ARDC, Design Complex.

ನೋಂದಾಯಿತ ಕಛೇರಿ : 15/1, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು - 560 001, ಭಾರತ

पंजीकृत कार्यालय : 15/1, कब्बन रोड, बेंगलूरु - 560 001, भारत

Registered Office : 15/1, Cubbon Road, Bengaluru - 560 001, India

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Ref:

Date :

05-10-2021

## INTERNSHIP TRAINING CERTIFICATE

This is certificate is issued to the **Mr.Naveena.V (1DA19ME417)** Bearing of **B.E Mechanical Engineering Department, Dr. Ambedkar Institute of Technology.** He has trained in our company for 1 month **Internship** at our organization from 01-09-2021 to 31-09-2021 during the course the following area was covered.

1. CNC Programming in Master cam software.
2. Working on Vertical Machining Centre machine.
3. Quality Inspection of Machined components.
4. Assemble of Machined components.

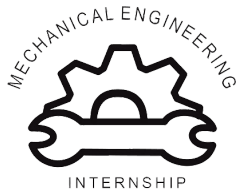
During the training he performed well in this work and we wish him all the best in future endeavours.

  
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Date: 07/11/ 2021

Ref: SJCIT.BRAC/B2/3

## Internship Certificate

*This is to certify that Mr. PAVAN J bearing USN: 1DA18ME076, has completed his four week internship program on "Automation Technology (Industrial Hydraulics, Pneumatics, Sensors and PLC)" during the period from 13<sup>th</sup> September 2021 to 13<sup>th</sup> October 2021; for a period of Four weeks.*

*The internship has been carried out at Regional Center of Competence for Automation Technologies, established at SJC Institute of Technology in collaboration with Bosch Rexroth (India) Limited. He has completed the internship successfully. We wish him all the best for his future endeavors.*

*Bharath TS*

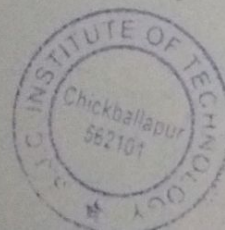
**Certified Trainer**

Bosch Rexroth (India) Limited  
Bangalore

*Deer*

**Principal**

S.J.C.Institute of Technology  
Chickballapura





ID NO : 1190

Certificate No 13002



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Bangalore-560016

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**Certificate**

*This is to certify that*

*Mr. Sachin B Talakeri*

*B.E (Mechanical)*

*Of*

*Dr Ambedkar Institute of Technology – Bangalore*

*has successfully completed*

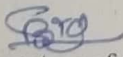
***Internship***

*During the period from 03/09/2021 to 01/10/2021*

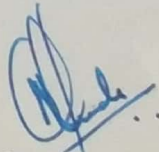
*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



  
Signature of the  
Trainee  
Date 01/10/2021



  
Issuing Authority Nelson C  
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Chief Manager-Human Resources  
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Ref:

Date :

05-10-2021

## INTERNSHIP TRAINING CERTIFICATE

This is certificate is issued to the **Mr.Naveena.M.R (1DA19ME416)** Bearing of **B.E Mechanical Engineering Department, Dr. Ambedkar Institute of Technology**. He has trained in our company for 1 month **Internship** at our organization from 01-09-2021 to 31-09-2021 during the course the following area was covered.

1. CNC Programming in Master cam software.
2. Working on Vertical Machining Centre machine.
3. Quality Inspection of Machined components.
4. Assemble of Machined components.

During the training he performed well in this work and we wish him all the best in future endeavours.



Mfrs of : Defence & Aerospace Precisions CNC Components,  
Die Moulds, Jigs & Fixtures



Date: 30/08/2021

TO WHOM IT MAY CONCERN

This is to certify that Mr. Nithish Mithra J, student of Dr. Ambedkar Institute of Technology has completed internship in the Automobile Work Shop from 2<sup>nd</sup> April 2021 to 26<sup>th</sup> May 2021.

During the period of his internship program with us, he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish him every success in his life and career.

For Fortune Motors

*N. Venkatesh*

Authorized Signature

For FORTUNE MOTORS

*N. Venkatesh*

Proprietor



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## Certificate

This is to certify that

Sri./Smt/Kum. VIVEK. G. S

Ref No. 1410/CLD/HR/2021-22/27/090

student of DR. AMBEDKAR INSTITUTE OF TECHNOLOGY,

BANGALORE

carried out Project Work/Internship on OVERVIEW

OF NAVAL SYSTEMS (S & CS)

in NS (S & CS)

SBU/CSG of BEL, Bengaluru from 16<sup>th</sup> AUGUST 2021

to 15<sup>th</sup> SEPTEMBER 2021

He/She was regular and punctual in his/her attendance and his/her conduct was satisfactory during the period.

Rangaswamy D  
Project / Internship Guide

[Signature]  
Head (HR/CLD)

Date : 15/09/2021

Place : Bengaluru





Date: 1-2-2021

## Sub: Course Completion Letter

This is to certify **Mr. VINAY KUMAR M G (1DA19ME431)** of **Dr. AMBEDKAR Institute of Technology, BANGLORE** studying in his 5<sup>th</sup> semester B.E. in the branch of Mechanical Engineering, has successfully completed his course on **"EMBEDDED SYSTEM FOR BEGINNERS"** under the guidance of **Mr. MANTESH SHIRUR** - Team Lead for **IOT** division of Abeyaantrix SoftLab OPC Private Limited, Davanagere, during the period from **25<sup>th</sup> of November 2020 to 25<sup>th</sup> of December 2020.**

During the course he was exposed to our new **IOT** team activities. We found him extremely inquisitive and hard working. He was very much interested to learn the functions of our **IOT** team and also put his efforts to accomplish his assigned tasks.

His association with us was very fruitful, we wish him all the best in his future endeavor.

For Abeyaantrix Softlab

**Mr. Shivaraj. V. S**  
Product Application Manager.

**Abeyaantrix Softlab (OPC) Private Limited**  
# 1810/77, 17<sup>th</sup> Cross, Anjaneya Badavane  
DAVANAGERE-577004. Ph: 9972140390



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## CERTIFICATE

This is to certify that Mr. Rajesh K .USN 1DA18ME094, a bonafide BE (mechanical engineering) student of Dr Ambedkar institute of technology Bangalore has successfully completed His internship at UNIVERSAL ENTERPRISES Narasapura, Kolar, (Honda motor Company Ltd ) From 20-04-2021 To 10-06-2021

We wish him all the best, good luck and success in his future endeavors

Mr. Rajesh K  
BE Mechanical Engineering  
Dr Ambedkar Institute of Technology  
Bangalore



UNIVERSAL ENTERPRISES

General Manager



# BELATHUR INDUSTRIES



## CERTIFICATE OF COMPLETION

This is to certify that

**PAVAN P**

has successfully completed their Internship Program  
from DECEMBER 2021 to JANUARY 2022.

Given this JANUARY Of 2022

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ID NO : 1194

Certificate No 13014



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**Certificate**

*This is to certify that*

*Mr. S Manjunatha*

*B.E (Mechanical)*

*Of*

*Dr Ambedkar Institute of Technology – Bangalore*

*has successfully completed*

***Internship***

*During the period from 03/09/2021 to 01/10/2021*

*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



*Signature of the  
Trainee  
Date 01/10/2021*



*Signature of  
Almeria Nelson C  
CMR-Tech/HRED/PR  
मुख्य प्रबंधक - मानव संसाधन  
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To,  
**Mr. Santosh**  
**USN: 1DA19ME424**  
Dr. Ambedkar Institute of Technology  
Bangalore 560056

01<sup>st</sup> August 2021

Date

Telephone Indialling

Telefax

Our Reference

**Sub: Internship / Project in Volvo CE India, Bangalore**

Dear Santosh,

We refer to the request for permission to undergo Internship / Project.

We are pleased to consider your request and offer you internship / Project in Volvo CE India Pvt Ltd, Bangalore Operations. The duration of your project will be from **01<sup>st</sup> Aug 2021 to 31<sup>st</sup> Aug 2021** for a period of 4 weeks only. You need to be present 5 days in a week (Monday to Friday). You will report to Mr. Sanjay Raina – Head of Assembly & Paint-shop Volvo CE India. You will be in Volvo CE, Operations – Peenya facility in Bangalore.

**During your internship, please note the following:**

- Working hours 8.30am to 6.00 pm (Monday to Friday)
- Strictly adhere to Volvo Safety Protocol & Code of Conduct
- Dress code – Business formals, safety shoes recommended
- Kindly sign in and sign out at the security office every day – Exit Swipe with Access Card
- Please return Access card to the security office at exit each day
- Please make your own travel and accommodation arrangements
- During your tenure you will not be entitled to any stipend or monetary reward / reimbursement whatsoever.
- You will not be entitled to any medical reimbursement or other facilities applicable to Volvo CE employees
- Please note that this is not an offer of employment and hence your internship will terminate on 31<sup>st</sup> Aug 2021 without further extension.
- The company reserves the right to cancel / terminate before 31<sup>st</sup> Aug 2021 for any act of misconduct / negligence / or prolonged absence without prior information.
- On successful completion of your project and submission of the project report, you will receive a certificate of Internship.

Welcome to Volvo CE and good wishes during your project internship.

For Volvo CE India Private Limited

Raghavendra D K  
HR Administrator  
Volvo CE India Private Limited, Peenya



[www.volvoce.com](http://www.volvoce.com)

**Volvo CE India Private Limited**  
Plot 7, 8 & 12, Phase I  
Peenya Industrial Area  
Peenya, Bengaluru - 560 058  
Karnataka

**Telephone**  
+91 80 4129 1500  
+91 80 2219 2500  
**Telefax**  
+91 80 4129 1711  
+91 80 4129 1715

**Registration No.**  
CIN : U29304KA2018FTC114454

**Registered Office :**  
Volvo CE India Private Limited  
Plot 7, 8 & 12, Phase I  
Peenya Industrial Area  
Peenya, Bengaluru - 560-058  
Karnataka





## TO WHOMSOEVER IT MAY CONCERN

Date

Telephone Indialling

Telefax

Our Reference

31<sup>st</sup> Aug 2021

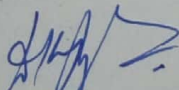
This is to certify that Mr. Santosh student of B.E sixth semester studying in Dr. Ambedkar Institute of Technnology, Bangalore, underwent his third year internship in Volvo CE India Private Limited, Peenya from 01<sup>st</sup> Aug 2021 to 31<sup>st</sup> August 2021 for a period of 04 weeks only.

He has successfully completed his third year internship study at Volvo CE India Peenya facility. He has satisfactorily completed his work assigned under the guidance of Mr. Sanjay Raina – Head of Assembly & Paint shop, Volvo CE India Private Limited. He has presented his complete project findings in report titled “**Internship study of Volvo CE India, Bangalore plant**”

During the above period, we found him to be disciplined and dedicated.

We wish Mr. Santosh all success in his future endeavors.

for Volvo CE India Private Limited

  
Name: Raghavendra D K  
Title: HR Administrator, Volvo CE India  
Email-id: d.raghavendra@volvo.com

[www.volvoce.com](http://www.volvoce.com)

**Volvo CE India Private Limited**  
Plot 7, 8 & 12, Phase I  
Peenya Industrial Area  
Peenya, Bengaluru - 560 058  
Karnataka

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**Registered Office :**  
Volvo CE India Private Limited  
Plot 7, 8 & 12, Phase I  
Peenya Industrial Area  
Peenya, Bengaluru - 560 058  
Karnataka



ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ

Govt. Tool Room & Training Centre

(An Indo - Danish Project)

Rajajinagar Industrial Estate, Bengaluru - 560 010, INDIA

Date: 24.09.2021

## Internship Letter

Certificate of Competency is awarded for successful Completion of Course in Solidworks to Mr. Santosh (1DA19ME424) for the period of 02.09.2021 to 24.09.2021 at Govt. Tool Room & Training Centre, Bangalore.

Principal

Principal  
Govt. Tool Room & Training Centre  
Rajajinagar Industrial Estate  
Bangalore - 560 010



# MAHESH INDUSTRIES

No. 14, 16th Cross, Doddanna Industrial Estate, Vishwa Needam Post,  
Near Peenya 2nd Stage, Bangalore-560 091. E-mail : maheshindustries159@gmail.com

Ref. :

Date :

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Niranjana. Y. P, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Mahesh Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him best of luck for his future.

For Mahesh Industries  
**For MAHESH INDUSTRIES**

  
Proprietor

ID NO : 1194

Certificate No 13014



**ITI**  
**ITI LIMITED**



Bangalore Plant Dooravaninagar  
Bangalore-560016

**HUMAN RESOURCES - EMPLOYEE DEVELOPMENT CENTRE**

**Certificate**

*This is to certify that*

*Mr. S Manjunatha*

*B.E (Mechanical)*

*Of*

*Dr Ambedkar Institute of Technology – Bangalore*

*has successfully completed*

***Internship***

*During the period from 03/09/2021 to 01/10/2021*

*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



*Signature of the  
Trainee  
Date 01/10/2021*



*Signature of  
Almeria Nelson C  
CMR-Tech/HRED/PR  
मुख्य प्रबंधक - मानव संसाधन  
ITI Limited/ आईटीआई लिमिटेड  
Bengaluru-16/बेंगलुरु-16*

www.italtd-india.com Email: mhred\_bgp@italtd.co.in





# SARVADA DISTILLERIES

Plot No. 29 & 30, KIADB Industrial Area,  
NANDIKUR - 574111, Kapu Taluk, Udupi District.

Date:05.04.2021

Ref :SD/GEN/03/2020-21

## CERTIFICATE

This is to certify that Mr. Jagan Simha S , USN 1DA18ME047, a bonafide BE (Mechanical Engineering) Student of Dr.Ambedkar Institute of Technology, Bengaluru, has successfully completed his Internship at M/s, Sarvada Distillery, Nandikur, Udupi (Manufacture of Indian Made Liquor) from 05.03.2021 to 05.04.2021

We wish him all the Best, Good Luck and Success in his future endeavors.

Mr. Jagan Simha S  
BE (Mechanical Engineering)  
Dr.Ambedkar Institute of Technology,  
Bengaluru.

For SARVADA DISTILLERIES

  
SRINIVAS K.S.  
General Manager (Admn)





Bangalore

22 Nov 2021

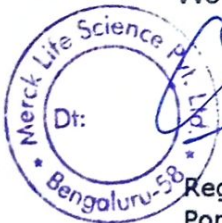
## TO WHOMSOEVER IT MAY CONCERN

This is to certify that **Mr. Akshayakumar Vaidya (IDA18ME009)**, Mechanical Engineering Department, Dr. Ambedkar Institute of Technology, Bangalore – 560 056 has done his internship in “Systems & Solutions Operations Division” at Merck Life Science Pvt. Ltd. No. 50 A, 2<sup>nd</sup> Phase, Ring Road, Peenya, Bangalore – 560 058, from 01 Oct 2021 to 30 Oct 2021.

He has worked on a project titled “**Custom Engineered Filtration Equipment’s Projects Management – Insights**” This project was aimed at understanding the End to End Project Management process for Custom Engineered Filtration Equipment. As part of the project, he had interacted with subject matter experts of each engineering domain viz **Process, Mechanical, Electrical, Automation** and understood the **People, Process and Portfolio** at high level.

During his internship with us, he has demonstrated his skills with self-motivation to learn new skills. His performance exceeded our expectations, and he was able to complete the project on time.

We wish him all the best for his upcoming career.



Regards

**Ponraj Ponnusamy**  
Systems & Solutions Operations India  
Mobile: +91 6362389862



**Merck Life Science Pvt Ltd.**  
50 A, 2nd Phase, Ring Road, Peenya, Bangalore – 560 058, India  
E-mail: [ponraj.ponnusamy@merckgroup.com](mailto:ponraj.ponnusamy@merckgroup.com)  
Website: [www.merckgroup.com](http://www.merckgroup.com)





# DARK HORSE HYDRAULICS

THE HUB OF ENGINEERING SOLUTIONS


Mfrs. & Servicing: Hydraulic Torque Wrenches, Jack, Industrial Sockets  
Hydraulic Cylinders, Power Packs, Material Handling Equipment

## Certificate of Internship

**DEEKSHITH G NAYAK** (1DA18ME031)

This is to Certify that Final Year Mechanical Engineer Student of Dr. Ambedkar Institute of Technology, Bengaluru, has Successfully Completed his internship on **Design and Study of Hydraulic Power Pack and Applications** in **Dark Horse Hydraulics**, at Bengaluru for the Period from 21/03/2022 to 21/04/2022

His Conduct and Progress during the above period was found to be SATISFACTORY.

B.v.  
  
**B.V. MANJUNATH**  
PROPRIETOR



# J.K. INDUSTRIES

No. 147/A, 3rd Cross, Peenya Industrial Estate, Peenya, BANGALORE - 560 058.  
Ph : 080-41171194, E-mail : jkindus10@gmail.com

---

Ref. :

Date :

## INTERNSHIP CERTIFICATE

This is to acknowledge that **Shashank Gowda P K** bearing USN (1DA18ME113) pursuing BE (Mechanical) in Dr. Ambedkar Institute of technology has carried out internship in **J K Industries** from 5<sup>th</sup> of January 2022 to 4<sup>th</sup> of February 2022. The course period of internship reflects his active participation in quality control, overview of CNC machine and analysis of computer aided drawings.

He was regular and punctual in his attendance and his conduct was satisfactory during the period.

For J. K. INDUSTRIES

  
Partners

Date: 05.02.2022

Place: Bengaluru



ವಿಮಾನ ಸಂಶೋಧನೆ ಮತ್ತು ವಿನ್ಯಾಸ ಕೇಂದ್ರ (ಎ ಆರ್ ಡಿ ಸಿ)  
ವಿಮಾನ ಅನುಸಂಧಾನ एवं अभिकल्प केन्द्र (ए आर डी सी)  
AIRCRAFT RESEARCH & DESIGN CENTRE (ARDC)  
ವಿನ್ಯಾಸ ಸಂಕೀರ್ಣ / अभिकल्प कॉम्प्लेक्स / DESIGN COMPLEX  
ಹಿಂದೂಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್  
हिन्दुस्तान एरोनॉटिक्स लिमिटेड  
HINDUSTAN AERONAUTICS LIMITED



ಮಾರತ್ ಹಲ್ಯೂ ಪೋಸ್ಟ್, ಬೆಂಗಳೂರು-560037, ಭಾರತ  
भारतहल्ली पोस्ट, बेंगलूरु - 560037, भारत  
Marathahalli Post, Bengaluru - 560037, India  
ದೂ / ದೂರಭಾಷ / Ph.: 91 - 80 - 2232 4312, 2231 6774  
ಫ್ಯಾಕ್ಸ್ / ಫೇಕ್ಸ್ / Fax: 91 - 80 - 2231 4320

D/ARDC/HR/Proj/Cert/4448/21

06.10.2021

## CERTIFICATE

This is to certify that **Ms Vimala S** who is a student of B.E (Mechanical), Dr Ambedkar Institute of Technology, Bengaluru, has undergone **Internship Training** at HAL ARDC, Design Complex, Bengaluru from 08-09-2021 to 06-10-2021 on **"No-Pay-No-Fee-Basis"**. She has been punctual, sincere and committed trainee. Her conduct has been Excellent.

The student brings in a lot of energy and enthusiasm in the work, she is structured in her approach and methodical in resolving a problem. She is resourceful and adaptive to working environment.



*Prachi Dalvi*  
(Prachi Dalvi)  
Manager (HR)  
ARDC, Design Complex.

ನೋಂದಾಯಿತ ಕಛೇರಿ : 15/1, ಕಬ್ಬನ್ ರಸ್ತೆ, ಬೆಂಗಳೂರು - 560 001, ಭಾರತ  
पंजीकृत कार्यालय : 15 /1, कब्बन रोड़, बेंगलूरु - 560 001, भारत  
Registered Office : 15 /1, Cubbon Road, Bengaluru - 560 001, India  
ಸಿ ಐ ಎನ್ / ಸಿ ಆರ್ ಐ ಎನ್ / CIN: L35301KA1963GOI001622

NO : 1195

Certificate No 1300



**ITI**  
**ITI LIMITED**



Bangalore Plant Dooravaninagar  
Bangalore-560016

**HUMAN RESOURCES - EMPLOYEE DEVELOPMENT CENTRE**

**Certificate**

*This is to certify that*

*Mr. Chāndan P Kesthur*

*B.E (Mechanical)*

*Of*

*Dr Ambedkar Institute of Technology – Bangalore*

*has successfully completed*

***Internship***

*During the period from 03/09/2021 to 01/10/2021*

*In the following areas*

*Telephones Defence Productions, Switching Access Products,  
Research & Development, Information Technology, Quality Assurance & IOT*



*Ch. d. P. Kesthur*

Signature of the  
Trainee  
Date 01/10/2021



*Alvin Nelson C*

Issuing Authority  
**Alvin Nelson C**  
**CMR-TELEPHONE**  
Chief Manager-Human Resources  
मुख्य प्रबंधक - मानव संसाधन  
ITI Limited/ आईटीआई लिमिटेड  
Bangaluru-16/बंगलुरु-16

[www.itiltd-india.com](http://www.itiltd-india.com) Email: [mhred\\_bgp@itiltd.co.in](mailto:mhred_bgp@itiltd.co.in)



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future professionals

# Certificate of Internship

## HVAC DESIGN

KISHORE N

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME053

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

December 9th,2021 to January 13th,2022.



PSEHVAC2633



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PRINSTON SMART ENGINEERS

Course4job.com

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future professionals

# Certificate of Internship

## Data Science Using Python

MADHU C

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME056

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

September 1st to September 30th,2021.



PSEDATA57



[www.prinstonsmart.com](http://www.prinstonsmart.com)







**RAIL WHEEL FACTORY**

**INDIAN RAILWAYS**

**(GOVT OF INDIA)**

**YELAHANKA, BANGALORE – 560064**

*(AN ISO: 9001-2015, ISO:14001-2015 & OHSAS:45001-2018 CERTIFIED PRODUCTION UNIT)*

Sl. No: RWF/M/TTTC/21-22/11-1

*Certificate*

DATE: 30/09/2021

This is to certify that Mr. ....**KRISHNA POL**..... USN. No.....**1DA18ME054**.....  
Course.....**B.E**.....Branch..... **MECHANICAL ENGINEERING**.....**IV**... Year Student of..... **Dr.**  
**AMBEDKAR INSTITUTE OF TECHNOLOGY**..... has undergone..... **INTERNSHIP TRAINING** on  
**WHEEL AND AXLE SHOPS** and Successfully completed the same during the period from .....**01/09/21** .....  
to.....**30/09/21**.....at Rail Wheel Factory.

**SSE/TTTC**

**Technical Training Centre**  
**RWF, Bangalore-64**  
(Rail Wheel Factory (Indian Railways))  
Phone: Bangalore - 560 064  
Yelahanka, Bangalore - 560 064

**Dy. CME-QS/ Principal**  
**Technical Training Centre**  
**RWF, Bangalore-64**  
Yelahanka, Bangalore-560 064

**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
Company mentor/ Guide name	HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	18/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Introduction and company.</li><li>Safety briefing protective wear.</li></ul> <p>a general overview of the regarding hazards and</p>
Tuesday	19/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>General overview of the company.</li><li>Briefing regarding working and different departments of the company.</li></ul>
Wednesday	20/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Introduction to workshop. Observed the working of machines like air cooler.</li></ul>
Thursday	21/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Observed working of horizontal boring, slotting and radial drilling machine.</li></ul>
Friday	22/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Experienced different machining processes performed on fuel injector setting process.</li></ul>



**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
Company mentor/ Guide name	HARIKUMAR
Period of Internship ( in days)	60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	25/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Assisting in billing of materials.</li><li>Observing sales calls.</li><li>Understanding the allotting of workload.</li></ul>
Tuesday	26/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Understanding how classification of inventory is done and billing of materials is divided.</li></ul>
Wednesday	27/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Observed the painting process; stress reliving, felting, primer coating, application of surfacer etc.</li></ul>
Thursday	28/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Observed the painting process; Paint application through spray guns.</li><li>Assisted in stocking of inventory.</li></ul>
Friday	29/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Final coating of paint on product.</li><li>Analysed drawing models of catalogued products in the design department.</li></ul>





**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
Company mentor/ Guide name	HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	02/05/2022	9:00 AM	5:00 PM	▪ Accompanied for the purchase of specific standard components and tools by the purchase department.
Tuesday	03/05/2022	9:00 AM	5:00 PM	▪ Accompanied for sub contracting of casting components to the foundry. ▪ Tools and standard components inventory preparation.
Wednesday	04/05/2022	9:00 AM	5:00 PM	▪ Observed the working of radial drilling machine. Piston fixing. ▪
Thursday	05/05/2022	9:00 AM	5:00 PM	▪ Inspection of tools and workpieces is done. Working of gear box is observed. ▪
Friday	06/05/2022	9:00 AM	5:00 PM	▪ Gudgeon Pin wrapping ▪



**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name SCANIA COMMERCIAL VEHICLES

Company mentor/ Guide name HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	09/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Setting up of tool and workpiece in the lathe.</li><li>▪ Performing facing and turning operation on sample workpiece in the lathe.</li></ul>
Tuesday	10/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Performing turning and tapering operation on sample workpiece.</li></ul>
Wednesday	11/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Performing drilling and boring operation on sample workpiece using radial drilling machine.</li></ul>
Thursday	12/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Understanding types of tools and areas of usage.</li><li>▪ Composition of components used.</li></ul>
Friday	13/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Assisting in the store.</li><li>▪ Inventory of tools and standard parts.</li></ul>





**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
Company mentor/ Guide name	HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	18/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Introduction and company.</li><li>Safety briefing protective wear.</li></ul> <p>a general overview of the regarding hazards and</p>
Tuesday	19/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>General overview of the company.</li><li>Briefing regarding working and different departments of the company.</li></ul>
Wednesday	20/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Introduction to workshop. Observed the working of machines like air cooler.</li></ul>
Thursday	21/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Observed working of horizontal boring, slotting and radial drilling machine.</li></ul>
Friday	22/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>Experienced different machining processes performed on fuel injector setting process.</li></ul>

**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
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Company mentor/ Guide name	HARIKUMAR
----------------------------	-----------

Period of Internship ( in days)	60
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<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	25/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>■ Assisting in billing of materials.</li><li>■ Observing sales calls.</li><li>■ Understanding the allotting of workload.</li></ul>
Tuesday	26/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>■ Understanding how classification of inventory is done and billing of materials is divided.</li></ul>
Wednesday	27/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>■ Observed the painting process; stress reliving, felting, primer coating, application of surfacer etc.</li></ul>
Thursday	28/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>■ Observed the painting process; Paint application through spray guns.</li><li>■ Assisted in stocking of inventory.</li></ul>
Friday	29/04/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>■ Final coating of paint on product.</li><li>■ Analysed drawing models of catalogued products in the design department.</li></ul>

**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name	SCANIA COMMERCIAL VEHICLES
Company mentor/ Guide name	HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	02/05/2022	9:00 AM	5:00 PM	■ Accompanied for the purchase of specific standard components and tools by the purchase department.
Tuesday	03/05/2022	9:00 AM	5:00 PM	■ Accompanied for sub contracting of casting components to the foundry. ■ Tools and standard components inventory preparation.
Wednesday	04/05/2022	9:00 AM	5:00 PM	■ Observed the working of radial drilling machine. Piston fixing. ■
Thursday	05/05/2022	9:00 AM	5:00 PM	■ Inspection of tools and workpieces is done. Working of gear box is observed. ■
Friday	06/05/2022	9:00 AM	5:00 PM	■ Gudgeon Pin wrapping ■



**Dr. Ambedkar Institute of Technology, Bangalore - 560056**

**Department of Mechanical Engineering**

**Daily Log Activity Report**

Company name SCANIA COMMERCIAL VEHICLES

Company mentor/ Guide name HARIKUMAR

Period of Internship ( in days) 60

<b>DAY</b>	<b>DATE</b>	<b>START TIME</b>	<b>END TIME</b>	<b>ACTIVITY</b>
Monday	09/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Setting up of tool and workpiece in the lathe.</li><li>▪ Performing facing and turning operation on sample workpiece in the lathe.</li></ul>
Tuesday	10/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Performing turning and tapering operation on sample workpiece.</li></ul>
Wednesday	11/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Performing drilling and boring operation on sample workpiece using radial drilling machine.</li></ul>
Thursday	12/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Understanding types of tools and areas of usage.</li><li>▪ Composition of components used.</li></ul>
Friday	13/ 05/2022	9:00 AM	5:00 PM	<ul style="list-style-type: none"><li>▪ Assisting in the store.</li><li>▪ Inventory of tools and standard parts.</li></ul>



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future professionals

# Certificate of Internship

## HVAC DESIGN

MADHU C

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME056

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2571



[www.prinstonsmart.com](http://www.prinstonsmart.com)





PRINSTON SMART ENGINEERS

Course4job.com

Empowering and Inspiring  
future professionals

# Certificate of Internship

## HVAC DESIGN

MAHADEV REDDY

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME057

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2633



[www.prinstonsmart.com](http://www.prinstonsmart.com)





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future professionals

# Certificate of Internship

## HVAC DESIGN

MAHADEV REDDY

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME057

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2633



[www.prinstonsmart.com](http://www.prinstonsmart.com)







Visvesvaraya Technological University  
National Academy for Skill Development Dandeli  
**Online Internship on CNC Operations and Programming**



**SCORE CARD from 23 August 2021 to 17 September 2021**


Name of Participant	MALAGOUD PATIL	Internship seat Number	VTU-NASD/INTERNSHIP/07/CNCINT2191B11
---------------------	----------------	------------------------	--------------------------------------

Test	Test 1	Test 2	Test 3	Test 4	Test 5	Test 6	Test 7	Test 8	Test 9	Test 10	Test 11	Test 12	Test 13	Test 14	Test 15	Test 16	Test 17	Test 18	Test 19	Test 20	Test 21	Average	
Obtained Marks out of 10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10

**Performance Chart**

Details	Performance
Participant remaining ABSENT Throughout or Whose average score is "0"	Poor
Participant whose average score is equal to 1 and $\leq 4$	Average
Participant whose average score is equal to 5 and $\leq 10$	Satisfactory

<b>Your Average Score is</b>	10
<b>Your performance is</b>	SATISFACTORY

  
**Balavant k. Patil**  
CTO, VTU-NASD

  
**Prof. Vishal Kulkarni**  
Director, VTU-NASD

VTU-NASD/INTERNSHIP/07/CNCINT2191B11



**Visvesvaraya Technological University**  
**National Academy for Skill Development**



**Internship Completion Certificate**

*This Certificate has been issued to*

Mr. / Ms. MALAGOUD PATIL for a successful completion of Online Internship on  
CNC Operations and Programming with "**SATISFACTORY**" performance Conducted for the Duration of 4 Weeks  
from 23 August 2021 to 17 September 2021 organized by  
VTU-National Academy for Skill Development, Dandeli-581325.

**Balavant k. Patil**  
CTO, VTU-NASD

**Prof. Vishal Kulkarni**  
Director, VTU-NASD

**Dr. A. S. Deshpande**  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*

VTU-NASD/INTERNSHIP/07/CNCINT2191B11



**Visvesvaraya Technological University**  
**National Academy for Skill Development**



**Internship Completion Certificate**

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Mr. / Ms. MALAGOUD PATIL for a successful completion of Online Internship on  
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Director, VTU-NASD

**Dr. A. S. Deshpande**  
Registrar, VTU

*"Score card is attached along with this certificate and final grading is based on score card marks"*



A Govt. of Karnataka Society

ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ,  
**Govt. Tool Room and Training Centre**

(An Indo-Danish Project)

Govt. Polytechnic Premises, Pala Road, Hanagal, Dist. Haveri  
Tel. : 74110 33510, 99021 01010 e-mail : gttchanagal@gmail.com

Our Ref. GTTC/IC/21-22/014

Date: 20/11/2021

## CERTIFICATE

This is to certify that **Mr. MALLIKARJUN BANGARER**, bearing **USN: 1DA19ME412**, of final year Bachelor of Engineering (B.E) in Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore affiliated to Dr. Ambedkar Institute of Technology, Bangalore, Karnataka has undergone Internship training on "**CNC PROGRAMMER**" at our organization for a period of 4 weeks and has successfully completed internship during the academic year 2021-2022.

We wish all the best for your future endeavours.



  
Authorized Signature

Head Office : Rajajinagar Industrial Estate, Bangalore - 560 010.  
Tel. : 23152118 / 23152119 / 23152346 / 23157189 Fax : 080-23301683 E-mail : gttcb@dataone.in

**A Scientific & Industrial Research Organisation, Recognised by Govt. of India**





A Govt. of Karnataka Society

ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ  
**Govt. Tool Room and Training Centre**

(An Indo-Danish Project)

Govt. Polytechnic Premises, Pala Road, Hanagal. Dist. Haveri  
Tel. : 74110 33510, 99021 01010 e-mail : gttchanagal@gmail.com

Our Ref. GTTC/IC/21-22/013

Date: 20/11/2021

### CERTIFICATE

This is to certify that **Mr. MALLIKARJUN K BANAGONDE**, bearing **USN: 1DA19ME413**, of final year Bachelor of Engineering (B.E) in Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore affiliated to Dr. Ambedkar Institute of Technology, Bangalore, Karnataka has undergone Internship training on "**CNC PROGRAMMER**" at our organization for a period of 4 weeks and has successfully completed internship during the academic year 2021-2022.

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Authorized Signature

Head Office : Rajajinagar Industrial Estate, Bangalore - 560 010.  
Tel. : 23152118 / 23152119 / 23152346 / 23157189 Fax : 080-23301683 E-mail : gttcb@dataone.in

**A Scientific & Industrial Research Organisation, Recognised by Govt. of India**



# BENAKA INDUSTRIES

#112/53, 10th Cross, Doddanna Industrial Estate, Bangalore - 560091.  
Email : benakaindustries789@gmail.com

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Manoj M, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Benaka Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him all the best for his future endeavours.

For Benaka Industries  
For BENAKA INDUSTRIES

Proprietor



**TECHNOLOGICS**

*Diverse Technology | Seamless Integrity*

Internship ID : TLINT/2021/0065  
Awarded Date : 09/09/2021  
Duration : 1 MONTH

# Internship Certificate

*This certificate is proudly presented to*

ABHAY P DEVANGLAVI

*for successful completion of Internship in* MECHANICAL DESIGN

*under the guidance of* TECHNOLOGICS GLOBAL PVT. LTD.

*Conducted between* 09/08/2021 *to* 09/09/2021,

*for the student of* Dn. Ambedkar Institute OF Technology



Signature of Authority





Telefax : 080-27971761

BMPL/INT/2021-22

DATE: 31-03-2022

To,

Head of the Department  
Department Of Mechanical Engineering  
Dr.Ambedkar Institute Of Technology,  
Mallathally, Bangalore-560056

Dear Sir/Madam,

Sub: Completion of Internship Course.

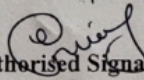
This is to certify that Mr. *Hariprasad* bearing USN number 1DA18ME041 student of VIII Semester B.E(MECH) at The Dr.Ambedkar Institute Of Technology, Mallathally Bangalore had undertaken Internship in our organization from 1<sup>st</sup> Feb 2022 to 31<sup>st</sup> March 2022. He has completed the internship course successfully to our satisfaction.

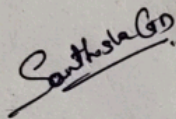
His conduct during tenures of his internship was "Satisfactory".

We wish him all the best in his career.

Regards

For Bangalore Metallurgicals Pvt Ltd

  
Authorised Signatory





[www.bangaloremallurgicals.com](http://www.bangaloremallurgicals.com) Email : [prakash@bangaloremallurgicals.com](mailto:prakash@bangaloremallurgicals.com) CIN : U27100KA1987PTC008190

no. 120, kambhupura gate, shidlagatta road, hasigala post, hosakote - 562 165 bangalore





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future professionals

# Certificate of Internship

## HVAC DESIGN

N N AMOGHA RAO

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME066

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2558



[www.prinstonsmart.com](http://www.prinstonsmart.com)





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future professionals

# Certificate of Internship

## HVAC DESIGN

N N AMOGHA RAO

DR. AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA18ME066

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



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future professionals

# Certificate of Internship

## HVAC DESIGN

NAVEENA K S

DR.AMBEDAKAR INSTITUTE OF TECHNOLOGY

1DA19ME415

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 9th to September 13th, 2021.



PSEHVAC2346



[www.prinstonsmart.com](http://www.prinstonsmart.com)





# CAST CRAFT PRIVATE LIMITED

Date: 04.12.2021

TO WHOSOEVER IT MAY CONCERN

This is to certify that, Mr Shreyas Raju R K (1DA18ME116) student at Dr Ambedkar institute of technology done his internship on "Tool life measurement" on the component called Pedestal at Cast Craft Pvt Ltd from 1<sup>st</sup> September 2021 to 30<sup>th</sup> September 2021

During the period of his internship program with us, he has been exposed to CNC milling machining process, tools of various grades like milling inserts, cutters, carbide drills and cutting parameters used. Found taking interest to know more about work holding device and its importance in getting consistent quality and reduced machining time.

During his stay, he was enthusiastic to learn new things, found punctual and sincere.

We wish him all the best for his future endeavors.

For Cast craft Pvt Ltd

  
V B Nayak  
Head operations







(An Indo Danish Project)

RAJAJINAGAR INDUSTRIAL ESTATE  
BENGALURU - 560 010 INDIA

# Govt. Tool Room & Training Centre

## Certificate of Competency

REGISTER No. : IDA18ME073

This is to certify that

MR./Ms. NITIN KUMAR B S



HAS UNDERGONE THE: INTERNSHIP: "CNC PROGRAMMING AND OPERATIONS"  
DEPARTMENT OF MECHANICAL ENGINEERING  
Dr. AMBEDKAR INSTITUTE OF TECHNOLOGY, BANGALORE

COURSE FOR A PERIOD OF ONE MONTH

FROM : 03.01.2022 To : 31.01.2022

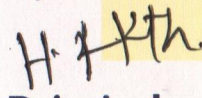
AT GOVT. TOOL ROOM & TRAINING CENTRE, KOLAR

FOR HAVING COMPLETED THE COURSE SUCCESSFULLY

HE/SHE IS AWARDED WITH THIS CERTIFICATE OF COMPETENCY.



  
CO-ORDINATOR

  
PRINCIPAL

  
GENERAL MANAGER - TRAINING

DATE : 04.04.2022





Dear **ABHAY P DEVANGAVI**

17th Aug 2021

## OFFER LETTER FOR SKILL INDIA INTERNSHIP

Team ETG is committed to the cause of raising the ante of Engineering in India. This is in response to your application for summer internship with Elite Techno Groups. We would like to extend heartiest congratulations on your selection for the Industrial Project Based Online Internship.

**Role: Electric Vehicles**

Duration of the Internship will be 1 Month (4 Weeks) starting from 18-August-2021.

**Role of the 'Skill India Electric Vehicles':**

1. Work with the ETG team to research opportunities in domain.
2. Learn the technical concepts, industrial application involved in the respective industry
3. Work on various projects & prepare its result report

Congratulations! Looking forward to working with you.

A handwritten signature in black ink, appearing to read 'Mayank Arora'.

**Mayank Arora**

CEO & Founder



## Certificate of Internship

Congratulations, Pavan

## Electric Vehicle Technology

Course Completed on 25th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

 78935 57108

 [info@skilldzire.com](mailto:info@skilldzire.com)

 [www.skilldzire.com](http://www.skilldzire.com)



**S SkillDzire**

## Certificate of Internship

Congratulations, Pavan R

## Electric Vehicle Technology

Course Completed on 11th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

☎ 78935 57108

✉ info@skilldzire.com

🌐 www.skilldzire.com





# V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Jaggere, Penya 2nd Stage, Bangalore -560 058  
E-mail: vliindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/94/02/09/21

Date: 04/10/2021

## TO WHOM IT MAY CONCERN

This is to certify that (Ms/Mr/Mrs. **SHREYAS R** Bearing USN **1DA19ME426** student of **Dr. Ambedkar Institute of Technology** has successfully completed a summer internship in the field of **Precision Machinery Components Milling & Jig boring work** from **06/09/2021** to **03/10/2021** under guidance of **Mr.Srinivas G.**

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
V.L.I. INDUSTRIES  
2 & 3, 1st Cross, G.K.W. Layout  
9886767109 Penya 2nd Stage  
BANGALORE-560 058  
PIN-701019210

## PROFORMA INVOICE

Seller's Name & Address:



**MASSFAB INDUSTRIES**

'SAVITHRI HOUSE' , No. 49/50, 7th Cross,  
Ramakrishna Layout, 60 Feet Road, Near Sumanahalli,  
Malagala Main Road , Magadi Road, BANGALORE - 560091.  
KARNATAKA STATE , Code :29 [ INDIA ].

**Contact : +91 9986794764**

**e-Mail : massfabinfo@gmail.com**

**GSTIN : 29BPOP8225H1ZC**

**No: MFI - PI 015**

**Date : 24-7-2021**

Buyer's Name & Address:

M/s.NOPO Nanotechnologies INDIA Pvt Ltd  
No.26-D, Veerasandra Indl Area,  
Electronic City Post, BANGALORE - 560100

STATE : KARNATAKA, Code:29

GSTIN/UIN : 29AADCN5913D1ZK

**Please Receive the following Goods in Good Condition.**

**Purchase Order No** : By Telephonic

**Annexure / Sch No** :

**Despatch Through** :

SL.No.	Part No & Description	Qty	Unit	Rate/Unit	Amount
1	MFI HS 75mm Dia Round Heatsink Approx 16Lenght to 20Lenght of 3000mm . . Transportation on Your Account Payment Terms : 50% Advance and Balance Before Dispatch	20	Nos	3,912.00	78240.00
<b>E &amp; O.E</b>		20			78240.00
BANK Details for NEFT \ RTGS : UNION BANK OF INDIA				CGST 9%	7041.60
Bank A/c No : 510 101 006 648 336				SGST 9%	7041.60
Branch IFSC : UBIN0912298				Round Off	(-) 0.20
Address : Kamakshipalya Branch BANGALORE - 560079				<b>TOTAL AMOUNT (Rs.)</b>	<b>92323.00</b>

Remarks :

Amount in WORDS :

Rs. Ninety Two Thousand Three Hundred Twenty Three Only

NOTE : This is not a GST invoice

- 1.Goods Once sold will not be taken back or exchanged.
- 2.Our responsibility ceases after goods left our factory
- 3.Intrest will be charged on delayed payment @24% P.A
- 4.All Prices are ex-work, packing & forwarding TO PAY basic at your account
- 5.Material Once despatched to be collected within 2days from the TRANSPORT Office

**For MASSFAB INDUSTRIES**

**Proprietor / Authorised Signatory**



## Certificate of Internship

Congratulations, Prajwal

## Electric Vehicle Technology

Course Completed on 25th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

 78935 57108

 [info@skilldzire.com](mailto:info@skilldzire.com)

 [www.skilldzire.com](http://www.skilldzire.com)

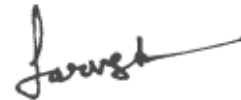
# Certificate of Training

**Kshitij Kulkarni**

from Dr. Ambedkar Institute Of Technology has successfully completed an 8-week online training on **Programming with C and C++**. The training consisted of Getting Started With Programming in C, Diving Into C Programming, Fundamentals of Object Oriented Programming Using CPP, Diving into CPP Programming, and Building Cricket Game Application modules.

In the final assessment, Kshitij scored 87% marks.

We wish Kshitij all the best for future endeavours.



**Sarvesh Agarwal**

FOUNDER & CEO, INTERNSHALA

Date of certification: 2021-11-08

Certificate no. : E412710F-20D8-1ACF-21ED-50EF82F94C58

For certificate authentication, please visit [https://trainings.internshala.com/verify\\_certificate](https://trainings.internshala.com/verify_certificate)





ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ  
Govt. Tool Room & Training Centre

Opp. canara bank , B. M Road, Somanahalli, Maddur- 571429.  
Tel : 08232-298188 E-mail : gttcmaddur @ gmail.com

A Govt. of Karnataka Society

Our Ref. :

Date: 11-10-2021

**CERTIFICATE**

This is to Certify that **Miss. Harshitha V** Bearing USN: **IDA17ME056** of Mechanical Engineering Department, Dr. Ambedkar Institute of Technology, Bengaluru. undergone an **Internship** at our organization from 06-09-2021 to 24-09-2021 during the course the following areas were covered

1. CNC Programming and operation

During the training her performance found to be satisfactory

Course Co-ordinator

Dy. Manager



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future professionals

# Certificate of Internship HVAC DESIGN

RAGHAVENDRA S

DR AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA19ME419

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

March 1st to April 5th,2022.



[www.prinstonsmart.com](http://www.prinstonsmart.com)



PSEHVAC2852



**S SkillDzire**

## Certificate of Internship

Congratulations, Rakesh Goundi

## Electric Vehicle Technology

Course Completed on 25th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

SkillDzire Technologies Pvt. Ltd, Bizness Square 16, HITEC City, Hyderabad, Telangana | 500081

☎ 78935 57108

✉ info@skilldzire.com

🌐 www.skilldzire.com



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# Certificate of Internship

## HVAC DESIGN

Rohit Kumar K N

Dr Ambedkar Institute Of Technology

1DA18ME101

Intern Has Successfully Completed The Internship.

Intern Was Found To Be Good And Disciplined.

August 15th to September 20th, 2021.



PSEHVAC2701



[www.prinstonsmart.com](http://www.prinstonsmart.com)







☎ : (0820) 2521320  
E-mail : sarvada.udupi@gmail.com

# SARVADA DISTILLERIES

Plot No. 29 & 30, KIADB Industrial Area,  
NANDIKUR - 574111, Kapu Taluk, Udupi District.

Date:05.04.2021

Ref :SD/GEN/05/2020-21

## CERTIFICATE

This is to certify that Mr. Balajigowda H S , USN 1DA18ME016, a bonafide BE (Mechanical Engineering) Student of Dr. Ambedkar Institute of Technology, Bengaluru, has successfully completed his Internship at M/s, Sarvada Distillery, Nandikur, Udupi (Manufacture of Indian Made Liquor) from 05.03.2021 to 05.04.2021

We wish him all the Best, Good Luck and Success in his future endeavors.

Mr. Balajigowda H S  
BE (Mechanical Engineering)  
Dr.Ambedkar Institute of Technology,  
Bengaluru.

For SARVADA DISTILLERIES

  
SRINIVAS K.S.  
General Manager (Admn)







ಸರ್ಕಾರಿ ಉಪಕರಣಾಗಾರ ಮತ್ತು ತರಬೇತಿ ಕೇಂದ್ರ

Govt. Tool Room & Training Centre

(A Govt. of Karnataka Society)

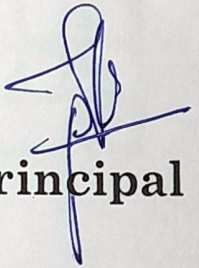
(An Indo - Danish Project)

Rajajinagar Industrial Estate, Bengaluru - 560 010, INDIA

Date: 24.09.2021

## Internship Letter

Certificate of Competency is awarded for successful Completion of Course in Solidworks to Mr. C Chethan (1DA19ME405) for the period of 02.09.2021 to 24.09.2021 at Govt. Tool Room & Training Centre, Bangalore.

  
Principal

Principal  
Govt. Tool Room & Training Centre  
Rajajinagar Industrial Estate  
Bangalore - 560 010



## CENTRE FOR LEARNING AND DEVELOPMENT

BHARAT ELECTRONICS LIMITED  
(A Govt. of India Enterprise, Ministry of Defence)  
Jalahalli Post, Bengaluru - 560 013, India

# Certificate

This is to certify that

Sri./Smt./Kum. VISHWANATH ABHISHEK. M.

Ref No. 1410/CLD/HR/2021-22/27/096

student of DR. AMBEDKAR INSTITUTE OF TECHNOLOGY,

BANGALORE

carried out Project Work/Internship on OVERVIEW  
OF ADVANCE DEFENCE SYSTEMS - NAVY

in ADSN

SBU/CSG of BEL, Bengaluru from 18<sup>th</sup> AUGUST 2021

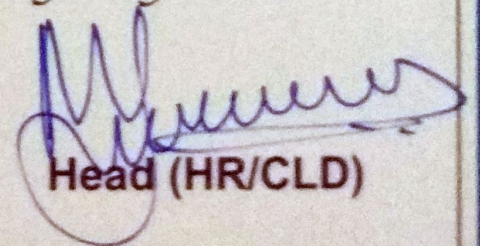
to 17<sup>th</sup> Sep 2021

He/She was regular and punctual in his/her attendance  
and his/her conduct was satisfactory during the period.

Rohan B. Gowda  
Project / Internship Guide

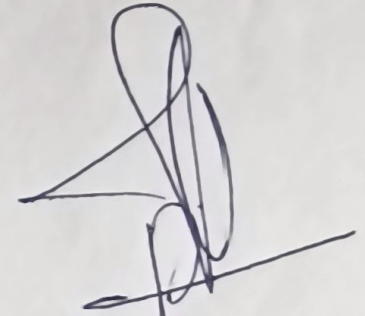
Date : 17-09-2021

Place : Bengaluru

  
Head (HR/CLD)



at *Govt. Tool Room & Training  
Centre, Bangalore.*



**Principal**

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## V.L.I. INDUSTRIES

No. 2&3, 1st cross, G.K.W. Layout, Iaggere, Pennya 2nd Stage, Bengalure -560 058  
E-mail: vlindustry@gmail.com

Mfrs of: Precision Machinery Components, Milling & Jig Boring Works

Ref No. Dr.AIT/Mech/114/08/09/21

Date: 04/10/2021

### TO WHOM IT MAY CONCERN

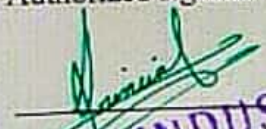
This is to certify that (Ms/Mr/Mrs. **MOHAMMED FAISAL** Bearing USN 1DA19ME414 student of **Dr. Ambedkar Institute of Technology** has successfully completed a summer internship in the field of **Precision Machinery Components Milling & Jig boring work** from **06/09/2021** to **03/10/2021** under guidance of **Mr.Srinivas G.**

During the period of her/his internship program with us, she/he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We wish her/him every success in her life and career.

Form V.L.I. INDUSTRIES Ltd.

Authorized signature

  
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DR AMBEDKAR INSTITUTE OF TECHNOLOGY

1DA19ME425

Intern Has Successfully Completed The Internship.

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E-mail : sarvada.udupi@gmail.com

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NANDIKUR - 574111, Kapu Taluk, Udupi District.

Date:05.04.2021

Ref :SD/GEN/01/2020-21


## CERTIFICATE

This is to certify that Mr. Shashank Gowda P K , USN 1DA18ME113, a bonafide BE (Mechanical Engineering) Student of Dr.Ambedkar Institute of Technology, Bengaluru, has successfully completed his Internship at M/s, Sarvada Distillery, Nandikur, Udupi (Manufacture of Indian Made Liquor) from 05.03.2021 to 05.04.2021

We wish him all the Best, Good Luck and Success in his future endeavors.

Mr. Shashank Gowda P K  
BE (Mechanical Engineering)  
Dr.Ambedkar Institute of Technology,  
Bengaluru.

For SARVADA DISTILLERIES

  
SRINIVAS K.S.  
General Manager (Admn)







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Congratulations, Mallikarjun

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Course Completed on 12th July, 2021 | 4 Weeks

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**S SkillDzire**

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Congratulations, Kadappanavara Hanumantha

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Congratulations, Prajwal Bm

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Congratulations, Raghu V T

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Congratulations, Ravikant R Patil

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## Certificate of Internship

Congratulations, Rajath J M

**Electric Vehicle Technology**

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## Certificate of Internship

Congratulations, Nishanth

**Electric Vehicle Technology**

Course Completed on 11th Sept, 2021 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



Founder & CEO

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## Certificate of Internship

Congratulations, Dhanushgowda K S

**Product Design**

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Founder & CEO

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## Certificate of Internship

Congratulations, Yathin M P

**Product Design**

Course Completed on 15 January 2022 | 4 Weeks

By completing this course, you have sharpened your skills & made yourself a valuable asset for industry needs



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No.A/HR/509/ 97/2021

October 30<sup>th</sup>, 2021

## CERTIFICATE

This is to certify that **Mr. Mohammed Sumair**, USN 1DA18ME065 a bonafide BE(Mechanical) student of Dr. Ambedkar Institute of Technology has successfully completed his Internship at Aircraft Division, HAL, Bangalore from 06.10.2021 to 30.10.2021.

2. We wish him All the Best, Good Luck and Success in his future endeavors.

**Mr. Mohammed Sumair,**

BE(Mechanical),

Dr. Ambedkar Institute of Technology,

Bangalore.

  
(B Arookia Jothi)  
Senior Manager (HR)

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ಆಯರ್ಕ್ರಾಫ್ಟ್ (ಬಿ ಸಿ) / HAL (BC)

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# MAHESH INDUSTRIES

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Near Peenya 2nd Stage, Bangalore-560 091. E-mail : maheshindustries159@gmail.com

Ref. :

Date :

Date : 03.02.2022

## TO WHOM SO EVER IT MAY CONCERN

This is to certify that Mr. Surya K, pursuing his Mechanical Engineering at Dr. Ambedkar Institute of Technology, Bangalore has successfully completed the internship program at Mahesh Industries, Bangalore from December 21, 2021 to January 21, 2022.

His internship experience includes training with design team and familiarization to all the department and operational process, their management overview involved with the production process of the company.

We have found him to be a self-starter who is motivated, duty bound and Hard-working. He worked sincerely on his assignments and his performance was **Par excellence.**

We wish him best of luck for his future.

For Mahesh Industries  
**For MAHESH INDUSTRIES**  
  
Proprietor

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F/HR/G-13 (C)/1399 /2021

19<sup>th</sup> October, 2021

## C E R T I F I C A T E

*This is to certify that Mr. Tejas B H (USN:1DA18ME130) studying B.E (Mechanical Engineering) at Dr. Ambedkar Institute of Technology, Bengaluru has successfully completed his Hybrid Internship training at Foundry & Forge Division, Hindustan Aeronautics Limited, Bangalore Complex from 20<sup>th</sup> September 2021 to 19<sup>th</sup> October 2021.*

*We wish all success in his future endeavors.*



(SWAPNA M U)  
SENIOR MANAGER (HR)

**Mr. Tejas B H,**  
**Dr. Ambedkar Institute of Technology,**  
**BDA Outer Ring Road, Mallathahalli**  
**BENGALURU – 560 056.**

ಹಿಂದುಸ್ತಾನ್ ಏರೋನಾಟಿಕ್ಸ್ ಲಿಮಿಟೆಡ್ (ಹೆಚ್.ಎಲ್.)  
ಎರಕ ಮತ್ತು ಫೋರ್ಜ್ ವಿಭಾಗ  
ಬೆಂಗಳೂರು ಕಂಪ್ಲೆಕ್ಸ್  
ಬೆಂಗಳೂರು-560017





T V Sundram Iyengar & Sons Private Limited



ASHOK LEYLAND

AGD/ HR&OPS/F22/38

18/09/2021

**TO WHOMSOEVER IT MAY CONCERN**

This is to certify that **Mr. Ajayshankar A, S/o Akhilesh Kumar**, Final Year BE Mechanical Engineering student of Ambedkar Institute of Technology Near Jnan Bharathi Campus, Bangalore - 560 056 has undertaken Internship Training on **Mechanical field of Ashok Leyland Vehicle** in our T V Sundram Iyengar & Sons Private Limited, Aluva Paravoor Road, Alangad, Ernakulam from 6<sup>th</sup> September 2021 to 18<sup>th</sup> September 2021.

During the tenure he had successfully completed all assignments allotted and was found to be sincere and hardworking.

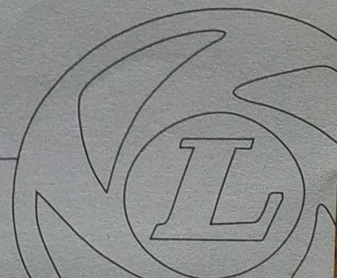
For T V SUNDRAM IYENGAR & SONS PRIVATE LIMITED

**RAJENDRAN M R**  
**MANAGER – HR & OPERATIONS**



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Reg No: 150027

Date:20/04/2022

## To Whom It May Concern

This is to Certify that **Miss/Mr. VINAYAKA DESHPANDE** Bearing USN **1DA18ME137** is a Bonafide Student of **DR AMBEDKAR INSTITUTE OF TECHNOLOGY BANGALORE** STUDYING **MECHANICAL ENGINEERING** has Undertaken Internship in “**STUDY ON THE ADVANCED TECHNOLOGY USED IN BS6 VEHICLES**” with us from **19<sup>TH</sup> MARCH 2022** to **19<sup>TH</sup> APRIL 2022**.

During the period of her/ his Internship program with us, she/ he had been exposed to different processes and was found diligent, hardworking and inquisitive.

We take this opportunity to thank him/her and wish him/her all the best for his/her future.

For, Take it smart (OPC) Pvt.Ltd



Mr. MALLIKARJUN KUMBAR  
DIRECTOR

# 1274 2nd Floor, Sanitary Core,  
3rd phase, Yelahanka New Town,  
Bengaluru, Karnataka - 560 064.



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